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HASIL PENILAIAN SEJAWAT SEBIDANG ATAU PEER REVIEW
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Judul Jurnal Ilmiah (Artikel) : Improvement of Clove Oil Quality by Using Adsorption-distillation Process
 Jumlah Penulis : 4 orang (Widayat, **Bambang Cahyono**, Hadiyanto and Ngadiwiyana)
 Status Pengusul : penulis ke-2
 Identitas Jurnal Ilmiah : a. Nama Jurnal : Research Journal of Applied Sciences, Engineering and Technology
 b. Nomor ISSN : ISSN (Online): 2040-7467, ISSN (Print): 2040-7459
 c. Vol, No., Bln Thn : 18:3867-3871, 2014
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 e. DOI artikel (jika ada) : -
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Semarang, 30 Juli 2020

Reviewer 2



Prof. Dr. Andri Cahyo Kumoro, S.T., M.T.
 NIP. 197405231998021001
 Unit Kerja : Teknik Kimia FT UNDIP

Reviewer 1



Prof. Dr. Istadi, S.T., M.T.
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- Ruang lingkup dan kedalaman pembahasan:** Isi artikel sesuai dengan ruang lingkup topik jurnal yang meliputi metode distilasi dan adsorpsi untuk meningkatkan kualitas minyak cengkeh. Hasil percobaan ditampilkan cukup banyak dan baik, dibahas dengan dukungan oleh hanya 5 pustaka. Sayangnya, artikel ini tidak menunjukkan kedalaman dan kontribusi ilmiah yang cukup memadai, juga kurang teliti dalam mengaitkan pustaka dengan hasil percobaan dan analisis kimianya.
- Kecukupan dan kemutakhiran data/informasi dan metodologi:** Metode percobaan ditulis berdasarkan pada pustaka yang relevan. Data yang ditampilkan dalam artikel cukup banyak untuk artikel dalam naskah artikel sebuah jurnal. Artikel ini menggunakan 15 pustaka dan 11 di antaranya tergolong mutakhir (73,33%).
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Semarang, Juli 2020
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Research Journal of Applied Sciences, Engineering and Technology
Volume 7, Issue 18, 2014, Pages 3867-3871

Improvement of clove oil quality by using adsorption-distillation process

(Article) (Open Access)

Widayat^a, Cahyono, B.^b, Hadiyanto^a, Ngadiwiyana^b 🔍

^aDepartment of Chemical Engineering, Center of Biomass and Renewable Energy (CBIORE), Diponegoro University, Indonesia

^bDepartment of Chemistry, Diponegoro University, Indonesia

Abstract

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The objective of this research was to improve the quality of clove oil by using adsorption-distillation process. Clove oil is one of essential oil products extracted from clove plants and currently considered as the most main product of Essential Oils Cluster in Batang Regency, Central Java. The main problem of essential oil production is low product quality due to high level of Eugenol and dark color of oil which does not meet the National Standard. Therefore, process improvement was required to increase product quality as well as yield of product. The results showed that equipment material contributes significantly to the colors due to the availability of Fe ions. The addition of citric acid of 0.6-10% could improve the colors. The stirring process was proved as important variables to yield of products, while optimum time and temperature were optimum at 60 min and 50°C, respectively. © Maxwell Scientific Organization, 2014.

SciVal Topic Prominence ⓘ

Topic: Eugenol | Syzygium | Clove Oil

Prominence percentile: 82.034 ⓘ

Author keywords

Adsorption Eugenol Oil Stirred tank The percentage of Fe bound

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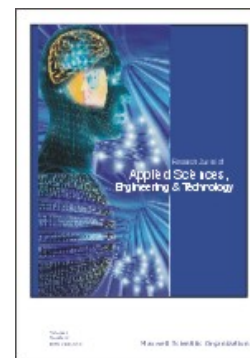
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^{1,2}Naeim Farouk, ²Mohand Omer, ³Samah. G. Babiker and ⁴Mohamed O. Sid-Ahmed

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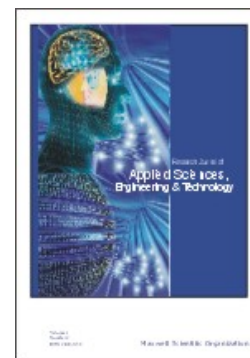
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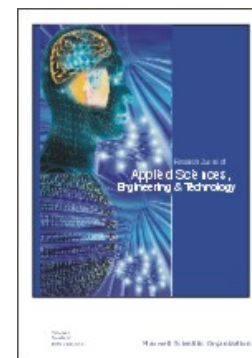
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Research Article**Improvement of Clove Oil Quality by Using Adsorption-distillation Process**¹Widayat, ²Bambang Cahyono, ¹Hadiyanto and ²Ngadiwiyan¹Department of Chemical Engineering, Center of Biomass and Renewable Energy (CBIOR),²Department of Chemistry, Diponegoro University, Indonesia

Abstract: The objective of this research was to improve the quality of clove oil by using adsorption-distillation process. Clove oil is one of essential oil products extracted from clove plants and currently considered as the most main product of Essential Oils Cluster in Batang Regency, Central Java. The main problem of essential oil production is low product quality due to high level of Eugenol and dark color of oil which does not met the National Standard. Therefore, process improvement was required to increase product quality as well as yield of product. The results showed that equipment material contributes significantly to the colors due to the availability of Fe ions. The addition of citric acid of 0.6-10% could improve the colors. The stirring process was proved as important variables to yield of products, while optimum time and temperature were optimum at 60 min and 50°C, respectively.

Keywords: Adsorption, eugenol, oil, stirred tank, the percentage of Fe bound

INTRODUCTION

Batang District is one of the largest regions of clove oil productions in Central Java Indonesia. The number of oil refineries in this area is more than 30 units which owned by a Small Medium Entrepreneurship (SME). This SME produces clove oil, clove stem oil and patchouli oil which reaches 20% of production growth (Profil Kluster Minyak Atsiri Kabupaten Batang Propinsi Jawa Tengah, 2011).

Clove oil is an essential oil extracted from clove plants (*Eugenia caryophyllata* thunb), especially from its flowers, stems and leaves. The quality of clove oil is normally indicated by its eugenol and carryophyllene contents (Badan Standarisasi Nasional, 2006). The content of eugenol in oil is mainly affected by quality of raw materials and oil refining methods. The highest eugenol level is shown by oil extracted from flowers and stem of clove plants (Table 1).

Eugenol is an alkyl bond (C₁₀H₁₂O₂) or 2-methoxy-4-(2-propenyl) phenol and it is a member of the alkyl benzene. Eugenol is very reactive to the strong base such as NaOH and KOH. Apparently, eugenol is liquid form with colourless or slightly yellowish and it is soluble in alcohol, chloroform and ether and slightly soluble in water, smelling clove oil, burning taste and heat in the skin. The boiling point of eugenol is 256°C and flash point of 104°C while the vapor pressure of 10 mmHg at 123°C. The chemical structure of eugenol is shown in Fig. 1 and it has density of 1.064 to 1.068 g/mL, a molecular weight of 164.20 g/mol and a refractive index of 1.541 at 20°C.

Table 1: Eugenol content in clove oil (Guenther, 1987)

Sources	Content (%)
Flower	90-95
Stem	83-95
Leaf	82-87

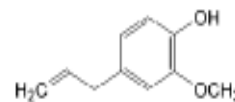


Fig. 1: Chemical structure of eugenol

The eugenol is mostly utilized in the perfume industries, flavor concentrates and in the pharmaceutical industry-as an antiseptic and anesthetic drug. It is also used to produce isoeugenol as a raw material in the manufacture of vanillin. Oyedemi *et al.* (2009) studied the use of eugenol for the metabolic activity of bacteria types *Listeria monocytogenes*, *Streptococcus pyogenes*, *Escherichia coli* and *Proteus vulgaris*. Cheng *et al.* (2008) utilize this compound and sinamaldehyd as an anti-fungal for the type of fungus and *Laetiporus sulphureus*, which is considerable as inhibitory activity. Shelly *et al.* (2010) used methyl eugenol (eugenol derivative) to increase fertility of insects and the results were quite promising. Sadeghian *et al.* (2008) have conducted a synthesis of eugenol derivatives and tested to inhibit the activity of the enzyme 15-lipogenase. This enzyme was involved in many diseases such as asthma and lung cancer. The results showed that the compound could inhibit the performance of the enzyme 15-lipogenase. Furthermore, Chami *et al.* (2004) also have tested

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Research Article

Strength Reliability Analysis of Turbine Blade Using Surrogate Models

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Abstract: There are many stochastic parameters that have an effect on the reliability of steam turbine blades performance in practical operation. In order to improve the reliability of blade design, it is necessary to take these stochastic parameters into account. In this study, a variable cross-section twisted blade is investigated and geometrical parameters, material parameters and load parameters are considered as random variables. A reliability analysis method as a combination of a Finite Element Method (FEM), a surrogate model and Monte Carlo Simulation (MCS), is applied to solve the blade reliability analysis. Based on the blade finite element parametrical model and the experimental design, two kinds of surrogate models, Polynomial Response Surface (PRS) and Artificial Neural Network (ANN), are applied to construct the approximation analytical expressions between the blade responses (including maximum stress and deflection) and random input variables, which act as a surrogate of finite element solver to drastically reduce the number of simulations required. Then the surrogate is used for most of the samples needed in the Monte Carlo method and the statistical parameters and cumulative distribution functions of the maximum stress and deflection are obtained by Monte Carlo simulation. Finally, the probabilistic sensitivities analysis, which combines the magnitude of the gradient and the width of the scatter range of the random input variables, is applied to evaluate how much the maximum stress and deflection of the blade are influenced by the random nature of input parameters.

Keywords: Finite element method, Monte Carlo simulation, probabilistic sensitivity analysis, reliability analysis, surrogate model, turbine blade

INTRODUCTION

The turbine blade is one of the key components in a steam turbine. There are many unmeasurable and uncontrollable factors in the process of blade design, manufacturing, installation and operation that result in the randomness of structural responses. The traditional deterministic design methods (Yan *et al.*, 2005; Liu and Meng, 1999) ignore these stochastic parameters effects, or make up the randomness through a conservative assumption (such as safety factor). So, it is difficult to explain why the blade is failed in normal operation as it is designed correctly by the traditional deterministic method and is also difficult to evaluate quantitatively how much the blade is safe. To realize the high reliability performance of the blade, it is necessary to consider these stochastic parameters and carry out reliability analysis based design.

In blade reliability analysis, structure responses of the blade (such as stress, deformation and frequencies) are obtained by a finite element method and the limit state functions are implicit with respect to basic random variables. Reliability analysis techniques, such as

FORM and SORM (Choi *et al.*, 2007; Grandhi and Wang, 1998), require limit state function gradients with respect to the basic random variables of finding most probable failure point at each iteration, but it is very difficult to obtain the gradients of the limit state function with respect to random variables when the limit state function is implicit.

Monte Carlo Simulation (MCS) can be applied to many practical problems, allowing the direct consideration of any type of probability distribution for the random variables; however, the computation time can be prohibitively high, especially when the structure exhibits non-linear behavior or the numerical model is rather complex. Although some variance reduction techniques (Park, 1994; Disciava and Lomario, 2003), such as importance sampling and Latin hypercube sampling, have been proposed to reduce the number of samples and reduce the computational time to a certain extent, it is still not widely used in practical engineering.

Surrogate-based reliability analysis is considered to be an effective approximation approach for computationally expensive models with implicit limit functions (Queipo *et al.*, 2005; Youn and Choi, 2004).

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Research Article

Effect of Some Input Parameters on 3D Basin and Petroleum Systems Modelling: A Case Study of the Norwegian Section of the Northern North Sea

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Abstract: The objective of this study is to test the influence of some key input parameters in basin modelling and to evaluate the resultant effect of varying these parameters on the model. 3D basin modelling and petroleum system analysis of the northern North Sea has been carried out using the PETROMOD software. The model was calibrated using well 34/8-7 in the Visund field. Different input parameters such as heat flow, source rock properties, fault properties, paleo water depth, source rock kinetics, migration methods and different erosion scenarios have been varied and their effects on the model assessed. The effect of the various input parameters has been assessed in terms of hydrocarbon volumes in the Kvitebjørn and Visund fields, source rock maturity, transformation ratios, hydrocarbon saturations and the time hydrocarbon generation began in the Draupne and Heather Formation source rocks. Increase in heat flow increases source rock maturity, the start of hydrocarbon generation, transformation ratios and results in the generation of a lot more gas than oil. Hydrocarbon generation starts at shallower depths with higher heat flow. Increasing Total Organic Content (TOC) and Hydrogen Index (HI) generally results in increase in the volume of hydrocarbons generated. The increase in HI, however, results in the generation of a lot more oil than gas. High TOC and HI also increase the hydrocarbon saturations in the source rock. Increasing Paleo Water Depth (PWD) has a marginal effect on the model. It increases the volume of oil and decreases the volume of gas marginally. Varying the PWD has no significant effect on source rock maturity, transformation ratios and hydrocarbon saturations. Opening the fault planes resulted in an increase in the volume of hydrocarbons generated. The increase was more evident in the volume of oil than gas. This increase in volumes is a consequence of additional migration pathways created by the faults. Varying the erosion thickness of the Draupne Formation did not have any effect on the model.

Keywords: Basin modelling, heat flow, input parameters, petroleum system modelling, source rocks

INTRODUCTION

Petroleum system and basin model: A petroleum system is a geologic system that encompasses the hydrocarbon source rocks and all related oil and gas and which includes all of the geologic elements and processes that are essential if a hydrocarbon accumulation is to exist (Magoon and Dow, 1994). A petroleum systems model is a digital data model of a petroleum system in which the interrelated processes and their results can be simulated in order to understand and predict them (Hantschel and Kauerauf, 2009). Basin modelling is dynamic modelling of geological processes in sedimentary basins over geological time spans (Hantschel and Kauerauf, 2009).

The geological processes calculated and updated at each step include deposition, erosion, compaction, heat flow analysis, expulsion, phase dissolution, hydrocarbon generation, accumulation and migration. These processes are simulated in a dynamic petroleum systems model in the assessments of exploration risks, migration scenarios and drainage areas. The model seeks to answer questions such as whether hydrocarbons have been generated, where they have been generated, when they were generated, the properties of the hydrocarbons generated and the prospects the hydrocarbons have migrated into. To achieve these results, a lot of data has to be inputted into the model before simulation. This data ranges from source rock properties, reservoir properties, heat flow,

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