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Safety climate assessment of furniture industry: A case study

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Abstract

Lack of safety awareness has caused many losses including accidents cost, insurance cost as well as indirect costs. Most of work accidents occurred due low perception of work safety. A measurement of safety climate for workers and head department should be considered to figure the condition of safety climate out. The assessment of safety climate is using Nordic Safety Climate Questionnaire (NOSACQ-50). The significance of differences in the safety climate between workers and head department is

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Part 1 of 2

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Foreword from Conference Chair



Welcome to Joint Conference 6th Annual Conference of Industrial and System Engineering 2019 (6th ACISE 2019) and 1st International Conference on Risk Management as an Interdisciplinary Approach 2019 (1st ICRMIA 2019), held 23-24 April 2019 at the Gumaya Hotel, Semarang, Central Java – Indonesia. The conference is organized by the INDUSTRIAL ENGINEERING DEPARTMENT, DIPONEGORO UNIVERSITY as a host, Sebelas Maret University, Centre for Risk Management Studies (CRMS), and National Agency for Standardization (BSN) as a co-host.

The conference is intended on providing a discussion, for exchanging of knowledge, researches and of recent solutions for many researchers and experts in the field of risk, industry 4.0, and industrial and system engineering. The theme of the conference is “Risk Engineering in Industry 4.0: Protecting and Creating Value in Industrial and System Engineering”. This event will strengthen the collaboration and provide a forum for industry professionals, academicians, researchers, and scientists to discuss and exchange their research results, innovative ideas, and experiences in all aspects of intelligent and technologies, as well as to identify emerging research topics and define the future directions to achieve sustainable development in the era of industry 4.0.

The papers accepted and presented in this conference will be forwarded for consideration to be published in the IOP conference series: Materials Science and Engineering (proceedings indexed by SCOPUS). The selected papers will be published on International Journal of Applied Science and Engineering – IJASE and (indexed by SCOPUS), Operations and Supply Chain Management: An International Journal – OSCM, Journal TEKNIK UNDIP (accredited national journal), and Jurnal Ilmiah Teknik Industri (accredited national journal).

Thanks to the Ministry of Research, Technology, and Higher Education, Prof. H. Mohammad Nasir Ph.D., Ak for coming and supporting this conference. Thanks are due to **Speakers, Sha’ri M. Yusof (Professor, Razak Faculty of Technology and Informatics (FTIR), Universiti Teknologi. Malaysia), Hui-Ming Wee (Distinguished Professor, Department of Industrial and Systems Engineering, Chung Yuan Christian University, Taiwan), Chaung-Chun Chiou (Professor, Department of Industrial Engineering and Enterprise Information, Tunghai University, Taiwan), Benny Tjahjono (Professor, Sustainable Production and Consumption Centre, Coventry University, United Kingdom), Dr. I-Jan Wang (Assoc. Professor, Department of Industrial Engineering and Enterprise Information, Tunghai University, Taiwan), Prof. Dr. Ir. Bambang Prasetyo, MSc. (Head of The National Standardization Agency of Indonesia, Indonesia), and Dr. Antonius Alijoyo, SE., MM., ERMCP., CERG. (Head of Indonesia Risk Management Professional Association (IRMAPA))**

This year, the 6th ACISE 2019 and 1st ICRMIA received 180 papers submissions from six countries such as Indonesia, Malaysia, Taiwan, Inggris, Swedia, and Jepang. But only 147 papers were accepted for presentations for oral sessions (the acceptance ratio is 80%). We are very grateful for the extensive efforts of many individuals who worked diligently to ensure a successful and high-quality conference.

We would like to say thank you to RistekDikti, DIPONEGORO University, CRMS, and BSN for supporting this event. Once again we would like to say Welcome to Semarang for all. Congratulations for your papers have been accepted. We invite all participants to actively participate in the conference activities and the city tours and to enjoy the opportunity to learn from one another. Thank you for choosing 6th ACISE and 1st ICRMIA as your conference references. We hope to have your pleasant supports and participation in the next year 2020, the 7th ACISE.

Thank you

Chair of the conference

Dr. Aries Susanty, ST. MT

Faculty of Engineering, Industrial Engineering

DIPONEGORO University, Semarang, Central Java - Indonesia



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Aries Susanty

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Safety Climate Assessment of Furniture Industry: A Case Study

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Abstract. Lack of safety awareness has caused many losses including accidents cost, insurance cost as well as indirect costs. Most of work accidents occurred due low perception of work safety. A measurement of safety climate for workers and head department should be considered to figure the condition of safety climate out. The assessment of safety climate is using Nordic Safety Climate Questionnaire (NOSACQ-50). The significance of differences in the safety climate between workers and head department is determined by Mann-Whitney test. The study was conducted on 100 worker samples spread across 10 production departments and 10 head departments in a furniture manufacture. The result shows that the safety climate level is quite low at the management safety justice, workers' safety priority and risk non-acceptance dimensions. The safety climate of head departments shows a good enough result on the 4 dimensions and need an improvement on the 3 other dimensions. There are differences in perceptions between workers and head departments on commitment and competence of management, the management safety justice, workers' safety priority and risk non-acceptance dimensions.

1. Introduction

Currently the Indonesian government is giving special attention to the furniture industries. This is realized through the implementation of the *Standar Verifikasi Legalitas Kayu* (SVLK). SVLK is a tracking system that is used to ensure the legality of timber sources that are circulated and traded in Indonesia. Since the SVLK regulated on 1 September 2009, the aspects of Occupational Safety and Health in the wood processing industry are getting noticed. The Occupational Health and Safety Document (OHS) is one of six documents in the SVLK audit implementation. The OHS document contains OHS procedure documents, OHS equipment list documents, and work accident records. PT CJI Furniture is one of the furniture industries that implements SVLK in their companies. The company has been serving overseas purchases to Taiwan, so it is also paying attention to the aspects of occupational safety and health. One of the steps to realize the SVLK in this company are there is OHS experts who have a work accident reporting system. Records of work accidents are carried out to fulfil the aspects of this SVLK document, but in reality, the workers awareness to report on work accidents is still low.

Based on data in 2015-2017, work accidents are classified as severe in which only 2,3% was recorded by the company. Though based on preliminary studies conducted to 35 workers through a questionnaire, it was found that 72% of workers had experienced work accidents that were not recorded by the company. Work accidents such as hands squeezed by wood, legs struck by wood, fingers pierced by large sewing needles, eyes exposed to glue and nails lost due to doing work [1].

Lack of safety awareness by the workers can be seen when there are no reports of workplace accidents experienced by the workers. The workers consider work accidents they experienced are a



Campus Sustainability Practice Assessment: An Empirical Finding from Jönköping University, Sweden

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Abstract. The role of higher education institutions (HEIs) nowadays in promoting sustainability has outspread over the past decades. This is a result of abundant declarations and conferences about the need for sustainability in higher education. As consequences, several HEIs have integrated sustainability into their curricula, research, programs, projects, partnerships, and assessments. The objective of the research is to assess the campus sustainability practice of Jönköping University, which is located in Jönköping, Sweden. The assessment includes three pillars of campus sustainability, i.e., environmental management, public participation and social responsibility, and research and teaching as well. The assessment is considered could yield various benefits, not only for the university but also for the stakeholders, surrounding society, as well as for the academic purposes.

1. Introduction

Since Stockholm Declaration in 1972—it is acknowledged as the initial declaration about sustainability in higher education, there is a growing number of higher education institutions (HEIs) which have incorporated sustainability into their research, curricula, operating activities, assessments, as well as reporting [1],[2]. The sustainability term could be viewed as an attempt to balance and harmonize the environmental concerns with social and economic issues [3]. In a more formal way, sustainable development can be defined as a “development that meets the needs of the present without compromising the ability of future generations to meet their own needs” [4].

The HEIs are regarded to be in a unique position to address this challenge. Even though they mostly engage in education—not in the field of environment, social, and even not intended to gain much profit—but they are expected to offer an education to the students with knowledge that could have effects to the environment and influences on local communities [5]. Due to this circumstance, i.e., that HEIs could not embrace three pillars of sustainability (environmental, economic, and social); hence, a sustainable university is defined differently. There is a shared understanding that a sustainable university entails a balance between environmental issue, public participation and social responsibility, and teaching and research in policy formulation [6]. It does make sense as the economic pillar is substituted by teaching and research.

Several studies stressed out the need for sustainability in HEIs, see for example [7]-[9]. Some HEIs believe that this is a challenge to start formulating a sustainable campus program [10], while others employ to implement some established campus sustainability assessment tools or reporting, such as ISO 14001 (e.g., [11]-[13]), green building initiative [14], eco-management and audit scheme (EMAS) [15],



Revisiting Supply Chain System with Deteriorating Items and Transportation Cost

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Abstract. Supply chain system with deteriorating items and transportation cost with environmental consideration has recently become a popular research stream. This study revisits a supply chain system with deteriorating items and transportation cost. Processing the defective items, which increases cost, affects supply chain decisions. We present an integrated inventory model involving a three-stage supply chain and defective items with no shortage. We then derive the minimal total cost considering supply chain integration and deteriorating items. Numerical examples are provided to illustrate how these models can be applied in practice. Sensitivity analysis is performed to gain more insight on changing parameters in the numerical studies.

1. Introduction

Due to increasing globalization, firms face a highly rapidly changing industrial conditions. The objective of our study is to determine the optimal cycle time and the replenishment policy for the integrated system which minimizes the average total cost per unit time. The motivation for looking at such models comes from the competitive environment and greater information transparency between suppliers, manufacturers, and retailers in the supply chain. Some researches on three-stage supply chain model were done by the following researchers. Ben-Daya et al. [1] explored the joint economic lot sizing problem in the context of a three-stage supply chain. Sana et al. [2] investigated a three-stage supply chain consisting of multiple suppliers, multiple manufacturers, and multiple retailers. Neither of them considered deteriorating items and logistic cost. Chung et al. [3] developed an integrated two-stage production–inventory deteriorating product model, in which stock-dependent, imperfect items and just-in-time delivery were considered.

In this study, we developed a generalized mathematical model considering three-stage supply chain for deteriorating items considering transportation cost. Our objective is to minimize the total system cost per unit time. We illustrate the process with a numerical example and analyzed the sensitivity of crucial parameters to provide managerial insights.



Traffic Accident Severity Prediction Using Naive Bayes Algorithm- A Case Study of Semarang Toll Road

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Abstract. A traffic accident was one of the leading cause of death in Indonesia. Toll Road is one of the places where traffic accidents occur. In 2007-2017 there were 501 accidents at Semarang Toll Road. Accident in Semarang Toll Road has a variety of severity. The most severe case is death. A traffic accident can lead to death. One of the ways to decrease the number of the accident was decreased the severity of the accident. This achieved by making a prediction model. The prediction model can predict the severity of the accident based on the attribute affecting the severity of the accident. In this research, Days, Type of Road, Weather, Condition of Road, Time of the accident, Sex of Driver, and Type of Vehicle were chosen as attributes to make prediction model of accident severity. Naive Bayes algorithm was used to make the model which can predict accident severity. The result was an accident prediction model with an accuracy of 39.49% to predict accident severity and the probability of an accident.

1. Introduction

Accidents are defined as an unplanned and controlled event that can be caused by humans, situations, environmental factors, or combinations of these things [1]. The causes of traffic accidents were grouped into four elements, namely human, vehicle, road, and environment [2]. Environmental factors were weather conditions (foggy and rainy). Weather conditions had a significant impact on vehicle performance, driver's visibility, driver behavior, travel demand, traffic flow characteristics, and traffic safety [3]. A traffic accident is one of the leading cause of death in Indonesia. The amount of traffic accident in Semarang Toll Road were 501 from 2007 to 2017. A traffic accident has a level of severity in which the highest was death. Based on this, any attempt to increase safety in Toll Road need to be done, and one of the ways to do this is by decreasing the level of severity in an accident.

In their research, [4] said that many factors are leading to how an accident happens namely environmental factor like weather condition, type of vehicle, driver behavior and characteristic factor like an age of driver and sex type of driver. These factors have a role in determining the severity level of the accident. In other research, [5] said that by applying the data mining technique to make a prediction model in these traffic accident data, it could help decision maker to make a decision related to the safety of a driver. So in accordance with this, we can agree that safety in Toll Road can be increased by making a prediction model of accident severity.

According to [6], *data mining* was a process to gain pieces of information from a group of data which help in making a decision. Data mining consists of Classification, Clustering, Estimation, and

