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EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE SYNTHESIZED USING SOLUTION COMBUSTION METHOD

ABSTRACT

Bismuth oxide (Bi₂O₃) was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. FTIR spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi and Bi-O. X-ray diffractograms indicated that bismuth oxide synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ and β -Bi₂O₃. Whereas, Bi₂O₃ produced by citric acid fuel comprised only α -Bi₂O₃. Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite followed by glycine and citric acid. Additionally, the photocatalytic activity of bismuth oxide synthesized using urea fuel on the degradation of methyl orange exhibited better photocatalytic activity than the other products.

Keywords : Bismuth Oxide, Solution Combustion, Photocatalytic activity, photocatalyst

1. INTRODUCTION

Bismuth oxide (Bi_2O_3) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index ($n\delta Bi_2O_3 = 2.9$), high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi_2O_3 for the development of novel photocatalysts, gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015).

It has been observed that the chemical and electrical properties of Bi_2O_3 depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi_2O_3 , including sol-gel (Mallahi et al., 2014), microwave (Liu et al., 2013), hydrothermal (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013). Most of these methods require high temperature, long reaction time, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time, energy, and cost-efficient process and a simple experimental setup (Alves et al., 2013, Li et al., 2015, Cao et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the formation of metal oxides (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as Al_2O_3 , NiO (Raveendra et al., 2016), $ZnCr_2O_4$ (Miranda et al., 2015), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the physicochemical properties of the products; including morphology, crystallite size, crystalline phase, and crystal system. Urea,

glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al_2O_3 using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al_2O_3 . However, in the case of TiO₂, NiO, and ZnCr₂O₄ synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produces particles with higher porosity compared to urea and citric acid. This phenomenon occurs because of the molecular structures of the fuels. Urea, glycine, and citric acid contain amino (–NH₂) groups, amino and carboxyl (–COOH) groups, and hydroxyl (–OH) and carboxyl (–COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of the type of fuel on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The influence of these fuels on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. METHODS

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, PEG 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of bismuth oxide using the solution combustion method

 Bi_2O_3 particles were synthesized using a modified method proposed by La et al. (2013) Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved in 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was then calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea, and glycine, using the same molar ratio as the citric acid. The mass of added each fuel can is depicted in Table 1.

Table 1 Weight of added fuel	
Type of Fuel	Mass (g)
Urea	1.20
Glycine	1.50
Citric acid	4.20

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Tech. Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using x-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER, Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by FTIR in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using *Diffuse Refletance Ultraviolet-Visible Spectroscopy* (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi_2O_3 to 50 mL of 5-ppm methylorange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under UV A light irradiation. The dye solution had also been treated without *Ultraviolet-A* (UVA) light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm.

3. RESULTS AND DISCUSSION

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO₃)₃.5H₂O) was used as the main precursor and the fuel was varied: urea (CO(NH₂)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of Bi_2O_3 (Eastaugh, 2008). The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both of these fuels have higher carbon content than urea.



Figure 1 Products synthesized using different fuels; a) urea, b) glycine, and c) citric acid, before calcination.

To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination.

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid. The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹ corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface(Labib, 2015) and observed in all products. The presence of CO₂ might have been the result of the solutions' combustion. As previously mentioned, CO₂ molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules might have been trapped in the bismuth oxide or were in contact with the surface of the bismuth oxide.



Figure 3 FTIR spectra of pure Bi₂O₃ and Bi₂O₃ particles synthesized using urea, glycine, and citric acid.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of N-H bending, derived from the urea (Piasek and Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to C-H stretching. These functional groups were derived from the citric acid (Thuy and Minh, 2012). The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1 Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi_2O_3 particles, synthesized with the various fuels, after calcination. The Bi_2O_3 particles synthesized using the urea and glycine fuels were a mixture of

 α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 20 for the particles prepared with urea, 27.7, 33.3, 27.2; glycine, 27.8, 33.4, 27.3; and citric acid, 27.892, 33.544, 27.412. The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 20 of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using a) urea, b) glycine, and c) citric acid after calcination.

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to α -Bi₂O₃ phase during the cooling process because this phase is the most stable compared to the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized using urea and glycine, since they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β -Bi₂O₃ phase (La et al. (2013) and as reported by Jalalah et al. (2015) the β -Bi₂O₃ phase is formed at approximately 650°C.

Figure 5 depicts the morphology of the Bi₂O₃ prepared using various fuels. Before calcination, Bi₂O₃ prepared with urea and citric acid formed dense particles with thin flake- and bulky, thick flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi₂O₃ particles because it contains the highest number of amine groups, which promote an exothermic reaction when reacting with nitrate. This reaction provided the high energy required for the Bi₂O₃ formation. The different results obtained herein may have been due to the different fuel to oxidant ratios of the products. Generally, besides fuel-type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the molar ratios of the particles. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence ratio ($\frac{RV}{OV}$) (Li et al., 2015, Branquinho et al., 2016). The ratios of fuel to oxidant

for urea, glycine, and citric acid were 1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while, a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, the supply of oxygen is required (Li et al., 2015, Cao et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere might have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 SEM images of Bi₂O₃ before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively.

Figures 5d, 5e, 5f depict that the calcination step led to crystal growth and the formation of rod-like the Bi_2O_3 particles prepared using urea, as depicted in Figure S1, while the crystal growth on the Bi_2O_3 prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 depict that the Bi_2O_3 particles prepared with citric acid exhibited crystal growth in the form of rods and the main particles tended to sinter. The rod like-structures might have come from the growth of tetragonal crystal structures (Bonyani et al., 2017, Sopha et al., 2017). The XRD diffractograms, depicted in Figure 4, verified the formation of this crystal structure even at low intensities.

3.2 Photocatalytic Activity

The photocatalytic activity of the prepared Bi_2O_3 particles was evaluated using methyl orange as the dyed organic material. Figure 6 depicts that the photocatalytic activity of the Bi_2O_3 particles synthesized using citric acid was the lowest compared to the particles prepared using glycine and urea. These results were supported by the DRS-UV analysis, depicted in Figure 7, where particles prepared with citric acid had a higher band gap energy (2.75 eV) compared to those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the band gap of the material, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β -Bi₂O₃ (Ali, 2014, Cheng et al., 2010). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity compared to other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃

particles, prepared by citric acid, might have also been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result depicted in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves photocatalytic degradation of a methylorange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi₂O₃ synthesized using different fuels.



Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using (a) urea (b) glycine and (c) citric acid.

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied. Generally, the degradation of the dye, by photocatalyst activity followed first-order kinetics (Wang et al., 2014) as expressed by the following equation:

$$\ln C_t = \ln C_0 - kt \tag{4}$$





Figure 8 First-order reaction of methyl-orange degradation by Bi₂O₃ synthesized using different fuels.

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methylorange degradation rate constants of Bi_2O_3 synthesized using urea, glycine, and citric acid were 4.38 $\times 10^{-5}$ s⁻¹, 3.38×10^{-5} s⁻¹, and 2.33×10^{-5} s⁻¹, respectively. Thus, it was concluded that Bi_2O_3 synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of bismuth oxide synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap, and therefore, became the most active catalyst.

4. CONCLUSION

Bi₂O₃ particles were successfully synthesized using the solution combustion method with the various fuels of urea, glycine, and citric acid. The successful synthesis was confirmed by the yellow color of the particles and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and the physical properties of the synthesized particles. α -Bi₂O₃ (monoclinic) was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β -Bi₂O₃ (tetragonal). Different morphological structures of Bi₂O₃ particles were found, including thin-flakes, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the band gap energies of the particles, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid.

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[IJTech] Editor Decision

1 message

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Reply-To: "noreply@ijtech.eng.ui.ac.id" <noreply@ijtech.eng.ui.ac.id> To: yayuk.astuti@live.undip.ac.id Thu, Dec 26, 2019 at 9:57 AM

Cc: darulamri95@gmail.com, widodo.ds@live.undip.ac.id, hendriwidiyandari@staff.uns.ac.id, ratna-balgis@hiroshima-u.ac.jp, ogit@hiroshima-u.ac.jp



Decision Result : Revise

Dear Dr. Yayuk Astuti

We have finished the review and made decision on your manuscript entitled [EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE SYNTHESIZED USING SOLUTION COMBUSTION METHOD] which was submitted to International Journal of Technology.

We have decided that your manuscript Need to be Revised

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Notes from Editor:

Please revise according to the reviewer's comment and it is suggested to include at least 3 relevant IJTech articles as references

Reviewer (1)

Introduction:

It well written, good explanation

Methodology:

The method is not novel but systematic

Results and Discussion:

Results and Discussion is well built up based on the findings in the systematic experiments.

References:

Good. References cited the latest reported works; but it need to be reduced based on the IJTech regulation

Other:

- Originality4 (above average)Technical3 (average)Methodology3 (average)Readability4 (above average)Practicability3 (average)
- Organization 3 (average)
- Importance 4 (above average)

Additional Comment:

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-

Reviewer (2)

Introduction:

Please state the objectives of the study.

Methodology:

How to calculate the percentage of methyl-orange degradation

Results and Discussion:

Please revise the equation number for first-order kinetics reaction Please provide more quantitative results in conclusion

References:

If possible please add 2 or 3 references from IJTECH paper.

Other:

Abstract Please give more quantitative results in abstract. There is no word " photocatalyst" in abstract

Originality	3 (average)	
Technical	3 (average)	
Methodology	3 (average)	
Readability	3 (average)	
Practicability	3 (average)	
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Yours sincerely,

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Yayuk Astuti <yayuk.astuti@live.undip.ac.id>

[IJTech] Revision reminder for manuscript #CE-3342

1 message

IJTech <noreply@ijtech.eng.ui.ac.id> Reply-To: "noreply@ijtech.eng.ui.ac.id" <noreply@ijtech.eng.ui.ac.id> To: yayuk.astuti@live.undip.ac.id Mon, Dec 30, 2019 at 9:00 AM



Revision Reminder

Ms ID #CE-3342

Title : EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE SYNTHESIZED USING SOLUTION COMBUSTION METHOD Author(s) : Yayuk Astuti, Darul Amri, Didik S. Widodo, Hendri Widiyandari, Ratna Balgis, Takashi Ogi

Dear Dr. Yayuk Astuti:

This is a polite reminder that we recently requested a revision of your manuscript, which is now due on [**06 Jan 2020**]. If we do not receive your revision within that time, we will assume that you are not sending a revision and this constitutes your manuscript being inactivated.

If you need additional time to complete your revision, please informing us of the date you expect to submit it via email to ijtech@eng.ui.ac.id.

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Yours sincerely,

Dr. Nyoman Suwartha nsuwartha@eng.ui.ac.id Managing Editor International Journal of Technology (IJTech) p-ISSN : 2086-9614 e-ISSN : 2087-2100 http://itech.eng.ui.ac.id/

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List of Changes

Manuscript entitled "Effect of Fuels on the Physicochemical Properties and Photocatalytic Activity of Bismuth Oxide Synthesized using Solution Combustion Method"

We thank the editor and reviewers for their thorough reading of our manuscript and their comments and suggestions that helped us to improve the manuscript. As indicated below, we have tried to do our best to respond to all the points raised.

Comments of Reviewer #1		Changes
1.	Introduction: It well written, good explanation	Thank you for the compliment and suggestion. We have reduced the number of references based on IJTech regulation. Please see section 6. It is 25 references we have cited in the text
2.	Methodology: The method is not novel but systematic	
3.	Results and Discussion: Results and Discussion is well built up based on the findings in the systematic experiments.	
4.	References: Good. References cited the latest reported works; but it need to be reduced based on the IJTech regulation	
~		
Con	nments of Reviewer #2	
(1)	Please state the objectives of the study.	objectives of the study in the text to clarify this point. Please see section 1, end of 4 th paragraph.
		"Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of bismuth oxide synthesized using solution combustion method."
(2)	Methodology: How to calculate the percentage of methyl- orange degradation	Thank you very much for the suggestion. We have added the formula to calculate the percentage of methyl-orange degradation in the text to clarify this point. Please see section 2, sub section 2.3, end of paragraph.
		"Furthermore, percentage of methyl orange degradation after the photocatalytic process was determined by the following equation: $(C_0 - C_t)$
		degradation percentage = $\left(\frac{C_0}{C_0}\right) \times 100 \%$

		with C_0 = initial concentration of methyl orange (ppm), dan C_t = final concentration of methyl orange (ppm) at <i>t</i> time.
(3)	Results and Discussion: Please revise the equation number for first-order kinetics reaction.	Thank you for the correction. We have removed the equation number. Please see section 3, subsection 3.2, paragraph under Figure 7.
(4)	Conclusion Please provide more quantitative results in conclusion	Thank you very much for the suggestion. We have provided more quantitative results in conclusion to clarify this point. Please see section 4, line 5 th , 7 th , and end of paragraph. " α -Bi ₂ O ₃ (monoclinic) identified at 20 27.7, 33.3, 27.2 was
		" "β-Bi ₂ O ₃ (tetragonal) observed at 2θ 30.5, 41.8, 45.5." "with the degradation rate constant of 4.38 x 10 ⁻⁵ s ⁻¹ , 3.38 x 10 ⁻⁵ s ⁻¹ , and 2.33 x 10 ⁻⁵ s ⁻¹ , respectively."
(5)	References: If possible please add 2 or 3 references from IJTECH	Thank you for the correction and suggestion. We have added 2 references from IJTECH paper. Please see section 6,
	paper.	 "Rahman, A., Nurjayadi, M., Wartilah, R., Kusrini, E., Prasetyanto, E. A. & Degermenci, V., 2018. Enhanced Activity of TiO₂/Natural Zeolite Composite for Degradation of Methyl Orange under Visible Light Irradiation. <i>International Journal of</i> <i>Technology</i>, Volume 9, pp. 1159-1167" "Winatapura, D. S., Dewi, S. H. & Adi, W. A., 2016. Synthesis, characterization, and photocatalytic activity of Fe3O4@ ZnO nanocomposite. <i>International Journal of Technology</i>, Volume 7, pp. 408–16"

EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE SYNTHESIZED USING SOLUTION COMBUSTION METHOD

ABSTRACT

Bismuth oxide (Bi₂O₃) potential as photocatalyst due to its a wide band gap (2.3-3.3 eV) was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. FTIR spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi observed around at 830-850 cm⁻¹ and Bi-O at 1380 cm⁻¹. X-ray diffractograms indicated that bismuth oxide synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 20 of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 20 of 30.5, 41.8, 45.5 based on JCPDS database 41-1449 and 27-0050, respectively. Whereas, Bi₂O₃ produced by citric acid fuel comprised only α -Bi₂O₃. Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite followed by glycine and citric acid. Additionally, the photocatalytic activity of bismuth oxide synthesized using urea fuel on the degradation of methyl orange exhibited better photocatalytic activity than the other products with degradation rate constant of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, 2.33 x 10⁻⁵ s⁻¹ for bismuth oxide synthesized by urea, glycine and citric acid, respectively.

Keywords : Bismuth Oxide, Solution Combustion, Photocatalytic activity, photocatalyst

1. INTRODUCTION

Bismuth oxide (Bi_2O_3) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index $(n\delta Bi_2O_3 = 2.9)$, high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi_2O_3 for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as TiO₂ (Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi_2O_3 depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi_2O_3 , including sol-gel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperature, long reaction time, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time, energy, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the formation of metal oxides (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as Al₂O₃, NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the physicochemical properties of the products; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produces particles with higher porosity compared to urea and citric acid. This phenomenon occurs because of the molecular structures of the fuels. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of the type of fuel on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of bismuth oxide synthesized using solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The influence of these fuels on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. METHODS

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, PEG 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of bismuth oxide using the solution combustion method

 Bi_2O_3 particles were synthesized using a modified method proposed by La et al. (2013) Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved in 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was then calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea, and glycine, using the same molar ratio as the citric acid. The mass of added each fuel can is depicted in Table 1.

Table 1 Wei	ght of added fuel
Type of Fuel	Mass (g)
Urea	1.20
Glycine	1.50
Citric acid	4.20

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Tech. Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using x-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER, Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by FTIR in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using *Diffuse Refletance Ultraviolet-Visible Spectroscopy* (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi₂O₃ to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under UV A light irradiation. The dye solution had also been treated without *Ultraviolet-A* (UVA) light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, percentage of methyl orange degradation after the photocatalytic process was determined by the following equation:

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$$

with C_0 = initial concentration of methyl orange (ppm), dan C_t = final concentration of methyl orange (ppm) at *t* time.

3. RESULTS AND DISCUSSION

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO₃)₃.5H₂O) was used as the main precursor and the fuel was varied: urea (CO(NH₂)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.



Figure 1 Products synthesized using different fuels; a) urea, b) glycine, and c) citric acid, before calcination.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of

Bi₂O₃. The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both of these fuels have higher carbon content than urea.

To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination.



Figure 3 FTIR spectra of pure Bi₂O₃ and Bi₂O₃ particles synthesized using urea, glycine, and citric acid.

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid. The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹ corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully

formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ might have been the result of the solutions' combustion. As previously mentioned, CO₂ molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules might have been trapped in the bismuth oxide or were in contact with the surface of the bismuth oxide.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of N-H bending, derived from the urea (Piasek and Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to C-H stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1 Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 20 for the particles prepared with urea, 27.7, 33.3, 27.2; glycine, 27.8, 33.4, 27.3; and citric acid, 27.892, 33.544, 27.412. The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 20 of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using a) urea, b) glycine, and c) citric acid after calcination.

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to α -Bi₂O₃ phase during the cooling process because this phase is the most stable compared to the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized using urea and glycine, since they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β -Bi₂O₃ phase (La et al. (2013) and as reported by Jalalah et al. (2015) the β -Bi₂O₃ phase is formed at approximately 650°C.

Figure 5 depicts the morphology of the Bi₂O₃ prepared using various fuels. Before calcination, Bi₂O₃ prepared with urea and citric acid formed dense particles with thin flake- and bulky, thick flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi₂O₃ particles because it contains the highest number of amine groups, which promote an exothermic reaction when reacting with nitrate. This reaction provided the high energy required for the Bi₂O₃ formation. The different results obtained herein may have been due to the different fuel to oxidant ratios of the products. Generally, besides fuel-type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the morphologies of the particles. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing RV

valence ratio $(\frac{RV}{OV})$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were

1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while, a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, the supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere might have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 SEM images of Bi₂O₃ before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively.

Figures 5d, 5e, 5f depict that the calcination step led to crystal growth and the formation of rod-like the Bi₂O₃ particles prepared using urea, as depicted in Figure S1, while the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 depict that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the form of rods and the main particles tended to sinter. The rod like-structures might have come from the growth of tetragonal crystal structures. The XRD diffractograms, depicted in Figure 4, verified the formation of this crystal structure even at low intensities.

3.2 Photocatalytic Activity

The photocatalytic activity of the prepared Bi₂O₃ particles was evaluated using methyl orange as the dyed organic material. Figure 6 depicts that the photocatalytic activity of the Bi₂O₃ particles synthesized using citric acid was the lowest compared to the particles prepared using glycine and urea. These results were supported by the DRS-UV analysis, depicted in Figure 7, where particles prepared with citric acid had a higher band gap energy (2.75 eV) compared to those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the band gap of the material, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β -Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity compared to other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, might have also been due to the dominant content of α-Bi₂O₃, as depicted in the XRD diffractogram result depicted in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi₂O₃ synthesized using different fuels.



Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using (a) urea (b) glycine and (c) citric acid.

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied. Generally, the degradation of the dye, by photocatalyst activity followed first-order kinetics as expressed by the following equation:

$$ln C_t = ln C_0 - k$$

where, C_0 = initial concentration of methyl-orange solution (ppm), C_t = concentration of methyl orange solution (ppm) at time t, and k = constant of degradation rate at first order (s⁻¹).



Figure 8 First-order reaction of methyl-orange degradation by Bi₂O₃ synthesized using different fuels.

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methylorange degradation rate constants of Bi₂O₃ synthesized using urea, glycine, and citric acid were 4.38 $\times 10^{-5}$ s⁻¹, 3.38 $\times 10^{-5}$ s⁻¹, and 2.33 $\times 10^{-5}$ s⁻¹, respectively. Thus, it was concluded that Bi₂O₃ synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of bismuth oxide synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap, and therefore, became the most active catalyst.

4. CONCLUSION

Bi₂O₃ particles were successfully synthesized using the solution combustion method with the various fuels of urea, glycine, and citric acid. The successful synthesis was confirmed by the yellow color of the particles and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and the physical properties of the synthesized particles. α-Bi₂O₃ (monoclinic) identified at 20 27.7, 33.3, 27.2 was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β-Bi₂O₃ (tetragonal) observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flakes, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the band gap energies of the particles, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid with the degradation rate constant of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, and 2.33 x 10⁻⁵ s⁻¹, respectively.

5. ACKNOWLEDGMENT

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List of Changes

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We thank the editor and reviewers for their thorough reading of our manuscript and their comments and suggestions that helped us to improve the manuscript. As indicated below, we have tried to do our best to respond to all the points raised.

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(1)	Please revise according to the reviewer's comment and Please reduce the pages, the maximum of the paper length 10 pages	Thank you for the comments. We have revised the manuscript as reviewer comments and reduced the number of pages based on IJTech regulation. Please see the manuscript.
~		
Con	nments of Reviewer #1	
(1)	Methodology: Please provide the equation number in percentage degradation eq.	Thank you for the suggestion. We have added the equation number in the text and also beside the formula to clarify this point. Please see section 2, sub section 2.4. "the equation (1)." "degradation percentage = $\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$ (1)"
(2)	Results and Discussion: Please provide the equation number in first order kinetic reaction	Thank you very much for the suggestion. We have added the equation number in the text and also beside the formula to clarify this point. Please see section 3, sub section 3.2, page 7 th above Figure 8. " the equation (2)." " $ln C_t = ln C_0 - kt$ (2)"

EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE SYNTHESIZED USING SOLUTION COMBUSTION METHOD

ABSTRACT

Bismuth oxide (Bi₂O₃) potential as photocatalyst due to its a wide band gap (2.3-3.3 eV) was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. FTIR spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi observed around at 830-850 cm⁻¹ and Bi-O at 1380 cm⁻¹. X-ray diffractograms indicated that bismuth oxide synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 20 of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 20 of 30.5, 41.8, 45.5 based on JCPDS database 41-1449 and 27-0050, respectively. Whereas, Bi₂O₃ produced by citric acid fuel comprised only α -Bi₂O₃. Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite followed by glycine and citric acid. Additionally, the photocatalytic activity of bismuth oxide synthesized using urea fuel on the degradation of methyl orange exhibited better photocatalytic activity than the other products with degradation rate constant of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, 2.33 x 10⁻⁵ s⁻¹ for bismuth oxide synthesized by urea, glycine and citric acid, respectively.

Keywords : Bismuth Oxide, Solution Combustion, Photocatalytic activity, photocatalyst

1. INTRODUCTION

Bismuth oxide (Bi_2O_3) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index $(n\delta Bi_2O_3 = 2.9)$, high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi₂O₃ for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as TiO₂ (Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi_2O_3 depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi_2O_3 , including sol-gel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperature, long reaction time, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time, energy, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the formation of metal oxides (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as Al₂O₃, NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the physicochemical properties of the products; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produces particles with higher porosity compared to urea and citric acid. This phenomenon occurs because of the molecular structures of the fuels. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of the type of fuel on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of bismuth oxide synthesized using solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The influence of these fuels on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. METHODS

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, PEG 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of bismuth oxide using the solution combustion method

Bi₂O₃ particles were synthesized using a modified method proposed by La et al. (2013) Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved in 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was then calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea, and glycine, using the same molar ratio as the citric acid. The mass of added each fuel were 1.20, 1.50, and 4.20 g for urea, glycine and citric acid, respectively.

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Tech. Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using x-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER, Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by FTIR in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using *Diffuse Refletance Ultraviolet-Visible Spectroscopy* (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi_2O_3 to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under UV A light irradiation. The dye solution had also been treated without *Ultraviolet-A* (UVA) light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, percentage of methyl orange degradation after the photocatalytic process was determined by the equation (1).

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$$

with C_0 = initial concentration of methyl orange (ppm), dan C_t = final concentration of methyl orange (ppm) at *t* time.

3. RESULTS AND DISCUSSION

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO₃)₃.5H₂O) was used as the main precursor and the fuel was varied: urea (CO(NH₂)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.



Figure 1 Products synthesized using different fuels; a) urea, b) glycine, and c) citric acid, before calcination.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of Bi_2O_3 . The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both of these fuels have higher carbon content than urea.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination.
To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 3 FTIR spectra of pure Bi₂O₃ and Bi₂O₃ particles synthesized using urea, glycine, and citric acid.

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid. The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹ corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ might have been the result of the solutions' combustion. As previously mentioned, CO₂ molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules might have been trapped in the bismuth oxide or were in contact with the surface of the bismuth oxide.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of N-H bending, derived from the urea (Piasek and Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to C-H stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1 Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 2 θ for the particles prepared with urea, 27.7, 33.3, 27.2; glycine, 27.8, 33.4, 27.3; and citric acid, 27.892, 33.544, 27.412. The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 2 θ of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using a) urea, b) glycine, and c) citric acid after calcination.

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to α -Bi₂O₃ phase during the cooling process because this phase is the most stable compared to the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized using urea and glycine, since they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β -Bi₂O₃ phase (La et al. (2013) and as reported by Jalalah et al. (2015) the β -Bi₂O₃ phase is formed at approximately 650°C.

Figure 5 depicts the morphology of the Bi₂O₃ prepared using various fuels. Before calcination, Bi₂O₃ prepared with urea and citric acid formed dense particles with thin flake- and bulky, thick flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi₂O₃ particles because it contains the highest number of amine groups, which promote an exothermic reaction when reacting with nitrate. This reaction provided the high energy required for the Bi₂O₃ formation. The different results obtained herein may have been due to the different fuel to oxidant ratios of the products. Generally, besides fuel-type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the morphologies of the

particles. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence ratio $(\frac{RV}{OV})$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while, a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, the supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere might have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, as the fuel, led to greater crystal growth and hieren erustallites compared to the class.





Figures 5d, 5e, 5f depict that the calcination step led to crystal growth and the formation of rod-like the Bi₂O₃ particles prepared using urea, as depicted in Figure S1, while the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 depict that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the form of rods and the main particles tended to sinter. The rod like-structures might have come from the growth of tetragonal crystal structures. The XRD diffractograms, depicted in Figure 4, verified the formation of this crystal structure even at low intensities.

3.2 Photocatalytic Activity

The photocatalytic activity of the prepared Bi_2O_3 particles was evaluated using methyl orange as the dyed organic material. Figure 6 depicts that the photocatalytic activity of the Bi_2O_3 particles synthesized using citric acid was the lowest compared to the particles prepared using glycine and urea. These results were supported by the DRS-UV analysis, depicted in Figure 7, where particles prepared with citric acid had a higher band gap energy (2.75 eV) compared to those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the band gap of the material, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement

with the band gap energy of β -Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity compared to other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, might have also been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result depicted in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi₂O₃ synthesized using different fuels.



Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using (a) urea (b) glycine and (c) citric acid.

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied. Generally, the degradation of the dye, by photocatalyst activity followed first-order kinetics as expressed by the equation (2).

$$ln C_t = ln C_0 - kt$$

(2)

where, C_0 = initial concentration of methyl-orange solution (ppm), C_t = concentration of methyl orange solution (ppm) at time t, and k = constant of degradation rate at first order (s⁻¹).



Figure 8 First-order reaction of methyl-orange degradation by Bi₂O₃ synthesized using different fuels.

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methylorange degradation rate constants of Bi₂O₃ synthesized using urea, glycine, and citric acid were 4.38 $\times 10^{-5}$ s⁻¹, 3.38 $\times 10^{-5}$ s⁻¹, and 2.33 $\times 10^{-5}$ s⁻¹, respectively. Thus, it was concluded that Bi₂O₃ synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of bismuth oxide synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap, and therefore, became the most active catalyst.

4. CONCLUSION

Bi₂O₃ particles were successfully synthesized using the solution combustion method with the various fuels of urea, glycine, and citric acid. The successful synthesis was confirmed by the yellow color of the particles and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and the physical properties of the synthesized particles. α-Bi₂O₃ (monoclinic) identified at 20 27.7, 33.3, 27.2 was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β-Bi₂O₃ (tetragonal) observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flakes, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the band gap energies of the particles, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid with the degradation rate constant of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, and 2.33 x 10⁻⁵ s⁻¹, respectively.

5. ACKNOWLEDGMENT

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EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE, SYNTHESIZED USING SOLUTION COMBUSTION METHOD

ABSTRACT

The potential of bismuth oxide (Bi_2O_3) as a photocatalyst, due to its a wide band gap (2.3-3.3 eV), was successfully synthesized using the solution combustion method with several fuels; urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300 °C. After heating, calcination was carried out for 4 h at 700 °C. The resulting three products were in a yellow powder form. FTIR spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi observed at approximately 830-850 cm⁻¹ and Bi-O at 1380 cm⁻¹. X-ray diffractograms indicated that Bi₂O₃ synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 20 of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 20 of 30.5, 41.8, 45.5, based on the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050, respectively. However, Bi₂O₃ produced by citric acid fuel comprised only α-Bi₂O₃. Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite, followed by glycine and citric acid. Additionally, the photocatalytic activity on the degradation of methyl orange of Bi₂O₃ synthesized using urea fuel exhibited better photocatalytic activity than the other products, with degradation rate constants of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, 2.33 x 10⁻⁵ s⁻¹ for bismuth oxide synthesized by urea, glycine, and citric acid, respectively.

Keywords: Bismuth oxide, Solution combustion, Photocatalytic activity, Photocatalyst

1. INTRODUCTION

Bismuth oxide (Bi₂O₃) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index ($n\delta Bi_2O_3 = 2.9$), high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi_2O_3 for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalah et al., 2015). In addition, among the active photocatalysts such as TiO₂ (Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has been demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi_2O_3 depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi_2O_3 , including sol-gel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperatures, long reaction times, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time-, energy-, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the metal oxides' formation (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining

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chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as Al₂O₃, NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the products' physicochemical properties; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produced particles with higher porosity compared to urea and citric acid, which occurs because of the fuels' molecular structures. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of fuel type on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of Bi₂O₃ synthesized using the solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The fuels' influence on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. METHODS

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, PEG 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of Bi₂O₃ using the solution combustion method

Bi₂O₃ particles were synthesized using a modified method proposed by La et al. (2013). Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved into 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300 °C. The product obtained was calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700 °C. The same procedure was applied to the other fuels, urea and glycine, using the same molar ratio as the citric acid. The mass of each added fuel was 1.20, 1.50, and 4.20 g for urea, glycine, and citric acid, respectively.

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2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Technologies Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using X-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER; Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by FTIR in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using Diffuse Reflectance Ultraviolet-Visible Spectroscopy (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi_2O_3 to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under ultraviolet-A (UVA) light irradiation. The dye solution had also been treated without UVA light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, the percentage of methyl-orange degradation after the photocatalytic process was determined by the equation (1):

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$$
 (1)

with C_0 = initial concentration of methyl orange (ppm), dan C_t = final concentration of methyl orange (ppm) at *t* time.

3. RESULTS AND DISCUSSION

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO_3)₃.5H₂O) was used as the main precursor, and the fuel was varied: urea ($CO(NH_2)_2$), glycine ($C_2H_5NO_2$), and citric acid monohydrate ($C_6H_8O_7.H_2O$). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.



Figure 1 Products synthesized using different fuels; a) urea, b) glycine, and c) citric acid, before calcination

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of

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Bi₂O₃. The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both these fuels have higher carbon content than urea.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination

To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700 °C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 3 FTIR spectra of pure Bi_2O_3 and Bi_2O_3 particles synthesized using urea, glycine, and citric acid

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid. The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹, corresponding to Bi-O stretching (Bandyopadhyay & Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ may

have been the result of the solutions' combustion. As previously mentioned, CO_2 molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules may have been trapped in the Bi₂O₃ or come into contact with its surface.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of N-H bending, derived from the urea (Piasek & Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to C-H stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1 Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 20 for the particles prepared with urea (27.7, 33.3, 27.2), glycine (27.8, 33.4, 27.3), and citric acid (27.892, 33.544, 27.412). The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 20 of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using a) urea, b) glycine, and c) citric acid after calcination

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to the α -Bi₂O₃ phase during the cooling process because this phase is more stable than the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized using urea and glycine, as they are reactive fuels

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and release a large amount of energy during the combustion reaction. Calcination at 700 °C also promotes the formation of β -Bi₂O₃ phase (La et al., 2013) and, as reported by Jalalah et al. (2015), the β -Bi₂O₃ phase is formed at approximately 650 °C.

Figure 5 depicts the morphology of Bi_2O_3 prepared using various fuels. Before calcination, Bi_2O_3 prepared with urea and citric acid formed dense particles with thin, flake-like and bulky, thick, flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material, formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi_2O_3 particles because it contains the highest number of amine groups, which promote an exothermic reaction when reacting with nitrate. This reaction provided the high energy required for the Bi_2O_3 formation. The different results obtained herein may have been due to the products' different fuel to oxidant ratios. Generally, in addition to fuel type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the particles' morphologies. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence

ratio $(\frac{RV}{OV})$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3,

2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, a supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300 °C, so the molecular oxygen in the atmosphere may have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, used as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 SEM images of Bi₂O₃ before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively

Figures 5d, 5e, 5f show that the calcination step led to crystal growth and the formation of rod-like Bi₂O₃ particles, prepared using urea, as depicted in Figure S1. However, the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 show that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the form of rods and the main particles tended to sinter. The rod-like structures may have resulted from the growth of tetragonal crystal structures. The XRD

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diffractograms, depicted in Figure 4, confirmed the formation of this crystal structure even at low intensities.

3.2 Photocatalytic Activity

The photocatalytic activity of the prepared Bi₂O₃ particles was evaluated using methyl orange as the dyed organic material. Figure 6 shows that the photocatalytic activity of the Bi₂O₃ particles synthesized using citric acid was lower than that of the particles prepared using glycine and urea. These results were supported by the DRS-UV analysis, depicted in Figure 7, where particles prepared with citric acid had higher band gap energy (2.75 eV) than those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the material's band gap, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β -Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity than other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, may have been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result illustrated in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves the photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



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Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi₂O₃ synthesized using different fuels





Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using (a) urea, (b) glycine, and (c) citric acid

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied. Generally, the dye's degradation by photocatalyst activity followed first-order kinetics, as expressed by the equation (2):

$$\ln C_t = \ln C_0 - kt \tag{2}$$

where, C_0 = initial concentration of the methyl-orange solution (ppm), C_t = concentration of the methyl orange solution (ppm) at time t, and k = constant of the degradation rate at first order (s⁻¹).



Figure 8 First-order reaction of methyl-orange degradation by Bi₂O₃, synthesized using different fuels

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methylorange degradation rate constants of Bi₂O₃ synthesized using urea, glycine, and citric acid were 4.38 × 10⁻⁵ s⁻¹, 3.38 × 10⁻⁵ s⁻¹, and 2.33 × 10⁻⁵ s⁻¹, respectively. Thus, it was concluded that Bi₂O₃ synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of Bi₂O₃ synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap and therefore, became the most active catalysts.

4. CONCLUSION

Bi₂O₃ particles were successfully synthesized using the solution combustion method with various fuels: urea, glycine, and citric acid. The successful synthesis was confirmed by the particles' yellow color and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and physical properties of the synthesized particles. α -Bi₂O₃ (monoclinic), identified at 20 [27.7, 33.3, and 27.2], was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β -Bi₂O₃ (tetragonal), observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flake, porous, and bulky flake-like structures, which were observed in the particles' band gap energies, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid, with degradation rate constants of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, and 2.33 x 10⁻⁵ s⁻¹, respectively.

5. ACKNOWLEDGMENT

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EFFECT OF FUELS ON THE PHYSICOCHEMICAL PROPERTIES AND PHOTOCATALYTIC ACTIVITY OF BISMUTH OXIDE, SYNTHESIZED USING SOLUTION COMBUSTION METHOD

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ABSTRACT

The potential of bismuth oxide (Bi_2O_3) as a photocatalyst, due to its a wide band gap (2.3-3.3 eV), was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300 °C. After heating, calcination was carried out for 4 h at 700 °C. The resulting three products were in a yellow powder form. Fourier **Transform InfraRed** (FTIR) spectra of the samples confirmed that Bi_2O_3 had formed, as indicated by the functional groups of Bi-O-Bi observed at approximately 830-850 cm⁻¹ and Bi-O at 1380 cm⁻¹. Xray diffractograms indicated that Bi₂O₃ synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 20 of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 20 of 30.5, 41.8, 45.5, based on the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050, respectively. However, Bi_2O_3 produced by citric acid fuel comprised only α - Bi_2O_3 . Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite, followed by glycine and citric acid. Additionally, the photocatalytic activity on the degradation of methyl orange of Bi₂O₃ synthesized using urea fuel exhibited better photocatalytic activity than the other products, with degradation rate constants of $4.38 \times 10^{-5} \text{ s}^{-1}$, $3.38 \times 10^{-5} \text{ s}^{-1}$, $2.33 \times 10^{-5} \text{ s}^{-1}$ for bismuth oxide synthesized by urea, glycine, and citric acid, respectively.

Keywords: Bismuth oxide (Bi₂O₃), Solution combustion, Photocatalytic activity, Photocatalyst

1. INTRODUCTION

Bismuth oxide (Bi₂O₃) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3–3.3 eV (Hashimoto et al., 2016), high refractive index ($n\delta Bi_2O_3 = 2.9$), high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi₂O₃ for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as titanium dioxide (TiO₂) (Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has been demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi_2O_3 depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi_2O_3 , including sol-gel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal treatment (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these

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methods require high temperatures, long reaction times, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time-, energy-, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the metal oxides' formation (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as aluminum oxide (Al₂O₃), nickel (II) oxide NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the products' physicochemical properties; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produced particles with higher porosity compared to urea and citric acid, which occurs because of the fuels' molecular structures. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of fuel type on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of Bi₂O₃ synthesized using the solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The fuels' influence on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. METHODS

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, polyethylene glycol (PEG) 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of Bi₂O₃ using the solution combustion method

 Bi_2O_3 particles were synthesized using a modified method proposed by La et al. (2013). Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved into 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300 °C. The product obtained was calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700 °C. The same procedure was applied to the other fuels, urea and glycine, using the same molar ratio as the citric acid. The mass of each added fuel was 1.20, 1.50, and 4.20 g for urea, glycine, and citric acid, respectively.

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2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Technologies Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using X-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER; Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by Fourier Transform InfraRed (FTIR) in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using Diffuse Reflectance Ultraviolet-Visible Spectroscopy (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi_2O_3 to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under ultraviolet-A (UV-A) light irradiation. The dye solution had also been treated without UVA light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, the percentage of methyl-orange degradation after the photocatalytic process was determined by the equation (1):

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$$

(1)

with C_0 = initial concentration of methyl orange (ppm), dan C_t = final concentration of methyl orange (ppm) at *t* time.

3. RESULTS AND DISCUSSION

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO₃)₃.5H₂O) was used as the main precursor, and the fuel was varied: urea (CO(NH₂)₂), glycine (C₂H₃NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.



Figure 1 Products synthesized using different fuels; a) urea, b) glycine, and c) citric acid, before calcination

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of

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Bi₂O₃. The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both these fuels have higher carbon content than urea.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination

To confirm the formation of Bi_2O_3 particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700 °C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi_2O_3 and the removal of carbon.



Figure 3 FTIR spectra of pure Bi₂O₃ and Bi₂O₃ particles synthesized using urea, glycine, and citric acid

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid. The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹, corresponding to Bi-O stretching (Bandyopadhyay & Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ may

have been the result of the solutions' combustion. As previously mentioned, CO_2 molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules may have been trapped in the Bi₂O₃ or come into contact with its surface.

The FTIR spectrum of the Bi_2O_3 synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of amine (N-H) bending, derived from the urea (Piasek & Urbanski, 1962). Bi_2O_3 synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi_2O_3 synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to methylene (C-H) stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1 Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 20 for the particles prepared with urea (27.7, 33.3, 27.2), glycine (27.8, 33.4, 27.3), and citric acid (27.892, 33.544, 27.412). The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 20 of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using a) urea, b) glycine, and c) citric acid after calcination

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to the α -Bi₂O₃ phase during the cooling process because this phase is more stable than the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized using urea and glycine, as they are reactive fuels

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and release a large amount of energy during the combustion reaction. Calcination at 700 °C also promotes the formation of β -Bi₂O₃ phase (La et al., 2013) and, as reported by Jalalah et al. (2015), the β -Bi₂O₃ phase is formed at approximately 650 °C.

Figure 5 depicts the morphology of Bi_2O_3 prepared using various fuels. Before calcination, Bi_2O_3 prepared with urea and citric acid formed dense particles with thin, flake-like and bulky, thick, flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material, formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi_2O_3 particles because it contains the highest number of amine groups, which promote an exothermic reaction when in contact with nitrate. This reaction provided the high energy required for the Bi_2O_3 formation. The different results obtained herein may have been due to the products' different fuel to oxidant ratios. Generally, in addition to fuel type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the particles' morphologies. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence

ratio $(\frac{RV}{OV})$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3,

2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\Phi = 1$), while a fuel-rich condition ($\Phi > 1$) results in incomplete combustion. To achieve complete combustion, a supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300 °C, so the molecular oxygen in the atmosphere may have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, used as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 Scanning electron microscopy (SEM) images of Bi₂O₃ before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively

Figures 5d, 5e, 5f show that the calcination step led to crystal growth and the formation of rod-like Bi₂O₃ particles, prepared using urea, as depicted in Figure S1. However, the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 show that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the form of rods and the main particles tended to sinter. The rod-like structures may have resulted from the growth of tetragonal crystal structures. The XRD

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diffractograms, depicted in Figure 4, confirmed the formation of this crystal structure even at low intensities.

3.2 Photocatalytic Activity

The photocatalytic activity of the prepared Bi₂O₃ particles was evaluated using methyl orange as the dyed organic material. Figure 6 shows that the photocatalytic activity of the Bi₂O₃ particles synthesized using citric acid was lower than that of the particles prepared using glycine and urea. These results were supported by the diffuse reflectance spectroscopy-ultraviolet (DRS-UV) analysis, depicted in Figure 7, where particles prepared with citric acid had higher band gap energy (2.75 eV) than those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the material's band gap, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α-Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β-Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity than other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, may have been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result illustrated in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves the photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with Bi₂O₃ synthesized using different fuels

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied. Generally, the dye's degradation by photocatalyst activity followed first-order kinetics, as expressed by the equation (2):

$$\ln C_t = \ln C_0 - kt \tag{2}$$

where, C_0 = initial concentration of the methyl-orange solution (ppm), C_t = concentration of the methyl orange solution (ppm) at time t, and k = constant of the degradation rate at first order (s⁻¹).

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Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using (a) urea, (b) glycine, and (c) citric acid



Figure 8 First-order reaction of methyl-orange degradation by Bi₂O₃, synthesized using different fuels

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methylorange degradation rate constants of Bi₂O₃ synthesized using urea, glycine, and citric acid were 4.38 $\times 10^{-5} \text{ s}^{-1}$, $3.38 \times 10^{-5} \text{ s}^{-1}$, and $2.33 \times 10^{-5} \text{ s}^{-1}$, respectively. Thus, it was concluded that Bi₂O₃ synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of Bi₂O₃ synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap and therefore, became the most active catalysts.

4. CONCLUSION

Bi₂O₃ particles were successfully synthesized using the solution combustion method with various fuels: urea, glycine, and citric acid. The successful synthesis was confirmed by the particles' yellow color and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and physical properties of the synthesized particles. α -Bi₂O₃ (monoclinic), identified at 20 27.2, 27.7 and 33.3, was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β -Bi₂O₃ (tetragonal), observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flake, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the particles' band gap energies, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid, with degradation rate constants of 4.38 x 10⁻⁵ s⁻¹, 3.38 x 10⁻⁵ s⁻¹, and 2.33 x 10⁻⁵ s⁻¹, respectively.

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Effect of Fuels on the Physicochemical Properties and Photocatalytic Activity of Bismuth Oxide, Synthesized using Solution Combustion Method

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Abstract. The potential of bismuth oxide (Bi₂O₃) as a photocatalyst, due to its a wide band gap (2.3-3.3 eV), was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. Fourier Transform InfraRed (FTIR) spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi observed at approximately 830–850 cm⁻¹ and Bi-O at 1380 cm⁻¹. X-ray diffractograms indicated that Bi₂O₃ synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 2 θ of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 2 θ of 30.5, 41.8, 45.5, based on the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050, respectively. However, Bi_2O_3 produced by citric acid fuel comprised only α - Bi_2O_3 . Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite, followed by glycine and citric acid. Additionally, the photocatalytic activity on the degradation of methyl orange of Bi_2O_3 synthesized using urea fuel exhibited better photocatalytic activity than the other products, with degradation rate constants of 4.38×10⁻⁵ s⁻¹, 3.38×10^{-5} s⁻¹, 2.33×10^{-5} s⁻¹ for bismuth oxide synthesized by urea, glycine, and citric acid, respectively.

Keywords: Bismuth oxide (Bi₂O₃); Photocatalytic activity; Photocatalyst; Solution combustion

1. Introduction

Bismuth oxide (Bi₂O₃) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3– 3.3 eV (Hashimoto et al., 2016), high refractive index ($n\delta Bi_2O_3 = 2.9$), high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi₂O₃ for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as titanium dioxide (TiO₂)

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(Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has been demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi₂O₃ depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi₂O₃, including solgel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal treatment (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperatures, long reaction times, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time-, energy-, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the metal oxides' formation (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as aluminum oxide (Al₂O₃), nickel (II) oxide NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the products' physicochemical properties; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produced particles with higher porosity compared to urea and citric acid, which occurs because of the fuels' molecular structures. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of fuel type on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of Bi₂O₃ synthesized using the solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The fuels' influence on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. Methods

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, polyethylene glycol (PEG) 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.
2.2. Synthesis of Bi₂O₃ using the Solution Combustion Method

Bi₂O₃ particles were synthesized using a modified method proposed by La et al. (2013). Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved into 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea and glycine, using the same molar ratio as the citric acid. The mass of each added fuel was 1.20, 1.50, and 4.20 g for urea, glycine, and citric acid, respectively.

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Technologies Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using X-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER; Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by Fourier Transform InfraRed (FTIR) in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using Diffuse Reflectance Ultraviolet-Visible Spectroscopy (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi₂O₃ to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under ultraviolet-A (UV-A) light irradiation. The dye solution had also been treated without UVA light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, the percentage of methyl-orange degradation after the photocatalytic process was determined by the Equation 1:

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100\%$$
 (1)

with C_0 is the initial concentration of methyl orange (ppm), and C_t is the final concentration of methyl orange (ppm) at *t* time.

3. Results and Discussion

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO_3)_3.5H₂O) was used as the main precursor, and the fuel was varied: urea (CO(NH_2)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of Bi_2O_3 . The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both these fuels have higher carbon content than urea.



Figure 1 Products synthesized using different fuels: (a) urea; (b) glycine; and (c) citric acid, before calcination

To confirm the formation of Bi₂O₃ particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi₂O₃ and the removal of carbon.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid.



Figure 3 FTIR spectra of pure Bi_2O_3 and Bi_2O_3 particles synthesized using urea, glycine, and citric acid

The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹,

corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ may have been the result of the solutions' combustion. As previously mentioned, CO₂ molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules may have been trapped in the Bi_2O_3 or come into contact with its surface.

The FTIR spectrum of the Bi₂O₃ synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of amine (N-H) bending, derived from the urea (Piasek and Urbanski, 1962). Bi₂O₃ synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi₂O₃ synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to methylene (C-H) stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1. Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 2 θ for the particles prepared with urea (27.7, 33.3, 27.2), glycine (27.8, 33.4, 27.3), and citric acid (27.892, 33.544, 27.412). The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 2 θ of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using: (a) urea; (b) glycine; and (c) citric acid after calcination

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to the α -Bi₂O₃ phase during the cooling process because this phase is more stable than the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized

using urea and glycine, as they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β -Bi₂O₃ phase (La et al., 2013) and, as reported by Jalalah et al. (2015), the β -Bi₂O₃ phase is formed at approximately 650°C.

Figure 5 depicts the morphology of Bi₂O₃ prepared using various fuels. Before calcination, Bi₂O₃ prepared with urea and citric acid formed dense particles with thin. flakelike and bulky, thick, flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material, formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi₂O₃ particles because it contains the highest number of amine groups, which promote an exothermic reaction when in contact with nitrate. This reaction provided the high energy required for the Bi₂O₃ formation. The different results obtained herein may have been due to the products' different fuel to oxidant ratios. Generally, in addition to fuel type, the ratio of fuel to oxidant (Φ) and the pre- and post-treatment temperatures will also affect the particles' morphologies. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence ratio $\left(\frac{RV}{\rho V}\right)$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state (Φ = 1), while a fuel-rich condition (Φ > 1) results in incomplete combustion. To achieve complete combustion, a supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere may have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, used as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 Scanning electron microscopy (SEM) images of Bi_2O_3 before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively

Figures 5d, 5e, 5f show that the calcination step led to crystal growth and the formation of rod-like Bi₂O₃ particles, prepared using urea, as depicted in Figure S1. However, the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 show that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the

form of rods and the main particles tended to sinter. The rod-like structures may have resulted from the growth of tetragonal crystal structures. The XRD diffractograms, depicted in Figure 4, confirmed the formation of this crystal structure even at low intensities.

3.2. Photocatalytic Activity

The photocatalytic activity of the prepared Bi₂O₃ particles was evaluated using methyl orange as the dye organic material. Figure 6 shows that the photocatalytic activity of the Bi₂O₃ particles synthesized using citric acid was lower than that of the particles prepared using glycine and urea. These results were supported by the diffuse reflectance spectroscopy-ultraviolet (DRS-UV) analysis, depicted in Figure 7, where particles prepared with citric acid had higher band gap energy (2.75 eV) than those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the material's band gap, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β -Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity than other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, may have been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result illustrated in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves the photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with ${\rm Bi}_2{\rm O}_3$ synthesized using different fuels

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied.

Generally, the dye's degradation by photocatalyst activity followed first-order kinetics, as expressed by the Equation 2:

$$\ln C_t = \ln C_0 - kt \tag{2}$$

where, C_0 is the initial concentration of the methyl-orange solution (ppm), C_t is the concentration of the methyl orange solution (ppm) at time t, and k is the constant of the degradation rate at first order (s⁻¹).



Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using: (a) urea; (b) glycine; and (c) citric acid



Figure 8 First-order reaction of methyl-orange degradation by Bi_2O_3 , synthesized using different fuels

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methyl-orange degradation rate constants of Bi_2O_3 synthesized using urea, glycine, and citric acid were 4.38×10^{-5} s⁻¹, 3.38×10^{-5} s⁻¹, and 2.33×10^{-5} s⁻¹, respectively. Thus, it was concluded that Bi_2O_3 synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of Bi_2O_3

synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap and therefore, became the most active catalysts.

4. Conclusions

Bi₂O₃ particles were successfully synthesized using the solution combustion method with various fuels: urea, glycine, and citric acid. The successful synthesis was confirmed by the particles' yellow color and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and physical properties of the synthesized particles. α -Bi₂O₃ (monoclinic), identified at 20 27.2, 27.7 and 33.3, , was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β -Bi₂O₃ (tetragonal), observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flake, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the particles' band gap energies, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid, with degradation rate constants of $4.38 \times 10^{-5} \text{ s}^{-1}$, $3.38 \times 10^{-5} \text{ s}^{-1}$, and $2.33 \times 10^{-5} \text{ s}^{-1}$, respectively.

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Effect of Fuels on the Physicochemical Properties and Photocatalytic Activity of Bismuth Oxide, Synthesized using Solution Combustion Method

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Abstract. The potential of bismuth oxide (Bi₂O₃) as a photocatalyst, due to its a wide band gap (2.3-3.3 eV), was successfully synthesized using the solution combustion method with several fuels: urea, glycine, and citric acid. The synthesis was started by dissolving bismuth nitrate pentahydrate in nitric acid and then adding the fuel. The solution formed was heated for 8 h at 300°C. After heating, calcination was carried out for 4 h at 700°C. The resulting three products were in a yellow powder form. Fourier Transform InfraRed (FTIR) spectra of the samples confirmed that Bi₂O₃ had formed, as indicated by the functional groups of Bi-O-Bi observed at approximately 830–850 cm⁻¹ and Bi-O at 1380 cm⁻¹. X-ray diffractograms indicated that Bi_2O_3 synthesized using urea and glycine fuels was present in the mixed phases of α -Bi₂O₃ at 20 of 27.7, 33.3, 27.2 and β -Bi₂O₃ at 20 of 30.5, 41.8, 45.5, based on the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050, respectively. However, Bi_2O_3 produced by citric acid fuel comprised only α - Bi_2O_3 . Furthermore, different fuels produced different crystallite product sizes; urea generated the smallest crystallite, followed by glycine and citric acid. Additionally, the photocatalytic activity on the degradation of methyl orange of Bi_2O_3 synthesized using urea fuel exhibited better photocatalytic activity than the other products, with degradation rate constants of 4.38×10⁻⁵ s⁻¹, 3.38×10^{-5} s⁻¹, 2.33×10^{-5} s⁻¹ for bismuth oxide synthesized by urea, glycine, and citric acid, respectively.

Keywords: Bismuth oxide (Bi₂O₃); Photocatalytic activity; Photocatalyst; Solution combustion

1. Introduction

Bismuth oxide (Bi₂O₃) is a semiconductor that has attracted considerable attention because it exhibits good optical and electrical properties, such as a wide band gap of 2.3– 3.3 eV (Hashimoto et al., 2016), high refractive index ($n\delta Bi_2O_3 = 2.9$), high dielectric permittivity ($\epsilon r = 190$), and good photoconductivity (Bedoya Hincapie et al., 2012). These properties have led to the use of Bi₂O₃ for the development of gas sensors, anti-reflection coatings, photo-voltaic cells, fuel cells, and optoelectronic devices (Jalalah et al., 2015). In addition, among the active photocatalysts such as titanium dioxide (TiO₂)

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(Rahman et al., 2018) and ZnO (Winatapura et al., 2016), Bi₂O₃ has been demonstrated to be a valuable alternative photocatalyst due to its direct band gap energy.

It has been observed that the chemical and electrical properties of Bi₂O₃ depend on the synthesis procedure (Gotić et al., 2007). Therefore, careful selection of a synthesis method is necessary. Various techniques have been introduced to synthesize Bi₂O₃, including solgel (Mallahi et al., 2014), precipitation (Astuti et al., 2017), hydrothermal treatment (Liu et al., 2011), chemical deposition (Cheng and Kang, 2015), and solution combustion (La et al., 2013, Astuti et al., 2019). Most of these methods require high temperatures, long reaction times, or a particular instrument, which are inefficient from the point of view of energy consumption, production cost, and time.

Contrary to other methods, the solution combustion method offers a time-, energy-, and cost-efficient process and a simple experimental setup (Li et al., 2015). This method is based on an exothermic redox reaction between the fuel and oxidant, which generally provides the energy for the metal oxides' formation (Lackner, 2010). Another benefit of this method is the exothermicity of the self-sustaining chemical reaction that drives the reaction because of the presence of the oxidant and fuel (Li et al., 2015).

The effect of various fuels on the solution combustion method has been studied in the synthesis of metal oxides, such as aluminum oxide (Al₂O₃), nickel (II) oxide NiO (Raveendra et al., 2016), and TiO₂ (Rasouli et al., 2011). These studies reported that the fuels affected the products' physicochemical properties; including morphology, crystallite size, crystalline phase, and crystal system. Urea, glycine, and citric acid are the most commonly reported fuels because of their high exothermicity and ability to coordinate with nitrates (Li et al., 2015). Synthesis of Al₂O₃ using glycine resulted in amorphous phase particles, while the use of urea generated crystalline Al₂O₃. However, in the case of TiO₂ and NiO synthesis, the use of either urea or glycine produced crystalline phase particles, and only TiO₂ synthesis using citric acid required further calcination. Regarding morphology, the use of glycine produced particles with higher porosity compared to urea and citric acid, which occurs because of the fuels' molecular structures. Urea, glycine, and citric acid contain amino (-NH₂) groups, amino and carboxyl (-COOH) groups, and hydroxyl (-OH) and carboxyl (-COOH) groups, respectively. The order of reactivities of the functional groups from highest to lowest is amino, hydroxyl, and carboxyl, respectively (Li et al., 2015). Even though the importance of fuel type on metal oxide synthesis has been demonstrated, the effect of fuel reactivity on the synthesis of Bi₂O₃ using the solution combustion method has never been reported. Therefore, this research aims to investigate the effect of fuels on the physicochemical properties and photocatalytic activity of Bi₂O₃ synthesized using the solution combustion method.

In this study, the effects of the reactivities of urea, glycine, and citric acid, as fuels, on the physiochemical properties of Bi_2O_3 were investigated. The fuels' influence on the structural characteristics of Bi_2O_3 was also evaluated, and the photocatalytic activity of the synthesized Bi_2O_3 was measured using dye degradation.

2. Methods

2.1. Materials

Bismuth nitrate pentahydrate (Merck, Darmstadt, Germany) was the oxidant. Other chemicals used, including nitric acid, polyethylene glycol (PEG) 6000, glycine, urea, citric acid monohydrate, methyl orange, and Aquadest, were analytical grade and sourced from Sigma–Aldrich, Darmstadt, Germany.

2.2. Synthesis of Bi₂O₃ using the Solution Combustion Method

Bi₂O₃ particles were synthesized using a modified method proposed by La et al. (2013). Thus, 2.91 g of bismuth nitrate pentahydrate was dissolved into 10 ml of 0.04 M nitric acid. Then, 0.04 g of PEG 6000 and citric acid as fuel were simultaneously added. The solution was then heated for 8 h at 300°C. The product obtained was calcined for 4 h in a furnace (Eurotherm 2116; Eurotherm, Germany) at 700°C. The same procedure was applied to the other fuels, urea and glycine, using the same molar ratio as the citric acid. The mass of each added fuel was 1.20, 1.50, and 4.20 g for urea, glycine, and citric acid, respectively.

2.3. Characterization

The Bi₂O₃ particles' morphology was observed using 20 kV field-emission scanning electron microscopy (S-5000; Hitachi High-Technologies Corp., Tokyo, Japan). The crystal structures of the Bi₂O₃ particles were determined using X-ray diffraction (XRD) with a CuK α radiation source, 30 mA electric current, 30 kV voltage, and a 2 θ range of 10°–90° (D2 PHASER; Bruker Corp., Billerica, MA, USA). Chemical bonding on the surface of the Bi₂O₃ particles was determined by Fourier Transform InfraRed (FTIR) in the range of 500–4,500 cm⁻¹ (Shimadzu IRAffinity-1; Shimadzu, Japan). The band gaps were determined using Diffuse Reflectance Ultraviolet-Visible Spectroscopy (DRS-UV) analysis (UV 1700 Pharma Spec; Shimadzu, Japan).

2.4. Photocatalytic activity

Photocatalytic activity test was performed by adding 0.1 g of Bi₂O₃ to 50 mL of 5-ppm methyl-orange solution. The solution was then inserted into a photocatalysis reactor and stirred with a magnetic stirrer for time variations of 2, 4, 6, 8, and 10 h under ultraviolet-A (UV-A) light irradiation. The dye solution had also been treated without UVA light irradiation for 2 h to identify the adsorption effect. The methyl-orange degradation was measured using a UV-Vis spectrophotometer with a wavelength of 462 nm. Furthermore, the percentage of methyl-orange degradation after the photocatalytic process was determined by the Equation 1:

degradation percentage =
$$\left(\frac{C_0 - C_t}{C_0}\right) \times 100 \%$$
 (1)

with C_0 is the initial concentration of methyl orange (ppm), and C_t is the final concentration of methyl orange (ppm) at *t* time.

3. Results and Discussion

Generally, for the solution combustion method, the precursor comprises a mixture of metal nitrates, as the metal source and oxidizing agent and fuel, as the reducing agent. Metal nitrates are preferred due to the efficient oxidizing power of NO_3^- groups (Bhaduri et al., 1996). In this study, bismuth nitrate pentahydrate (Bi(NO_3)_3.5H₂O) was used as the main precursor, and the fuel was varied: urea (CO(NH_2)₂), glycine (C₂H₅NO₂), and citric acid monohydrate (C₆H₈O₇.H₂O). The yield of Bi₂O₃ particles prepared by urea, glycine, and citric acid were 84.88%, 75.81%, and 83.52%, respectively.

The products of the solution combustion reactions before calcination are depicted in Figure 1. The colors of the obtained powders were yellowish-white, grayish-green with a slight yellow hue, and partially black with yellow for samples synthesized using urea (Figure 1a), glycine (Figure 1b), and citric acid (Figure 1c), respectively. The yellow color of all the products indicated the presence of Bi₂O₃. The black color in the products synthesized with either citric acid or glycine indicated the presence of carbon, as both these fuels have higher carbon content than urea.



Figure 1 Products synthesized using different fuels: (a) urea; (b) glycine; and (c) citric acid, before calcination

To confirm the formation of Bi₂O₃ particles, improve the crystallinity, and decompose the carbon content, calcination was carried out at 700°C for 4 h. The color of all the particles prepared using the three fuels changed to yellow after the calcination process, as depicted in Figure 2. The yellow color indicated the complete formation of Bi₂O₃ and the removal of carbon.



Figure 2 Bi₂O₃ synthesized using a) urea, b) glycine, and c) citric acid after calcination

To further verify the formation of Bi_2O_3 and the decomposition of the fuel into gases, FTIR analysis was conducted. Figure 3 depicts the FTIR spectra of the particles synthesized using urea, glycine, and citric acid.



Figure 3 FTIR spectra of pure Bi_2O_3 and Bi_2O_3 particles synthesized using urea, glycine, and citric acid

The spectra depicted the presence of peaks at 837, 838, and 848 cm⁻¹, which were attributed to Bi-O-Bi. Vibration modes were also observed at 1.373 and 1.323 cm⁻¹,

corresponding to Bi-O stretching (Bandyopadhyay and Dutta, 2017). These results indicated that Bi_2O_3 had been successfully formed. This was supported by the FTIR spectrum of pure Bi_2O_3 , which showed peaks at 838 and 1.384 cm⁻¹. Interestingly, the vibration mode at ~2.300 cm⁻¹ was assigned to asymmetric stretching of CO₂ adsorbed on the surface (Labib, 2015) and observed in all products. The presence of CO₂ may have been the result of the solutions' combustion. As previously mentioned, CO₂ molecules are released during the formation of metal oxide powders in the solution combustion reaction. These molecules may have been trapped in the Bi_2O_3 or come into contact with its surface.

The FTIR spectrum of the Bi₂O₃ synthesized using urea exhibited a peak at 1.620 cm⁻¹, which indicated the existence of amine (N-H) bending, derived from the urea (Piasek and Urbanski, 1962). Bi₂O₃ synthesized using glycine exhibited a peak at 1.728 cm⁻¹, which was attributed to C=O and C=N groups (Dukali et al., 2014). The FTIR spectrum of Bi₂O₃ synthesized using citric acid exhibited vibrational modes at 1.725 and 1.759 cm⁻¹, which were assigned to C=O groups and also at 2.880 and 2.978 cm⁻¹, which were attributed to methylene (C-H) stretching. These functional groups were derived from the citric acid. The intensity of these peaks was very low, which indicated that most of the fuel had been decomposed.

3.1. Structural Analysis

Figure 4 depicts an XRD diffractogram of the Bi₂O₃ particles, synthesized with the various fuels, after calcination. The Bi₂O₃ particles synthesized using the urea and glycine fuels were a mixture of α -Bi₂O₃ (monoclinic) and β -Bi₂O₃ (tetragonal) phases. The Bi₂O₃ particles synthesized using the citric acid fuel were α -Bi₂O₃ (monoclinic) in phase. The presence of α -Bi₂O₃ was characterized by the highest three peaks for Bi₂O₃ at 2 θ for the particles prepared with urea (27.7, 33.3, 27.2), glycine (27.8, 33.4, 27.3), and citric acid (27.892, 33.544, 27.412). The presence of β -Bi₂O₃ was characterized by peaks for Bi₂O₃ at 2 θ of 30.478, 41.768, 45.420 and 30.565, 41.854, 45.505 for particles prepared using urea and glycine, respectively. The peaks corresponding to α -Bi₂O₃ and β -Bi₂O₃ were assigned using the Joint Committee on Powder Diffraction Standards (JCPDS) database 41-1449 and 27-0050 files, respectively.



Figure 4 XRD diffractograms of Bi₂O₃ particles synthesized using: (a) urea; (b) glycine; and (c) citric acid after calcination

The α -Bi₂O₃ phase was dominant in all products, as depicted in Figure 4. The Bi₂O₃ particles tended to return to the α -Bi₂O₃ phase during the cooling process because this phase is more stable than the other Bi₂O₃ polymorphs at room temperature (La et al., 2013). However, minor amounts of β -Bi₂O₃ phase might be formed in Bi₂O₃ particles synthesized

using urea and glycine, as they are reactive fuels and release a large amount of energy during the combustion reaction. Calcination at 700°C also promotes the formation of β -Bi₂O₃ phase (La et al., 2013) and, as reported by Jalalah et al. (2015), the β -Bi₂O₃ phase is formed at approximately 650°C.

Figure 5 depicts the morphology of Bi₂O₃ prepared using various fuels. Before calcination, Bi₂O₃ prepared with urea and citric acid formed dense particles with thin. flakelike and bulky, thick, flake-like structures, as depicted in Figures 5a and 5c, respectively. Conversely, the addition of glycine resulted in a porous material, formed by the agglomerated nanoparticles, as depicted in Figure 5b. Urea was expected to generate bulky, thick Bi₂O₃ particles because it contains the highest number of amine groups, which promote an exothermic reaction when in contact with nitrate. This reaction provided the high energy required for the Bi₂O₃ formation. The different results obtained herein may have been due to the products' different fuel to oxidant ratios. Generally, in addition to fuel type, the ratio of fuel to oxidant (ϕ) and the pre- and post-treatment temperatures will also affect the particles' morphologies. Even though the molar ratios of the precursors were the same, the molar ratios of the fuels to the oxidants were different. This occurred because of the differences in the reducing and oxidizing valence ratio $\left(\frac{RV}{\rho V}\right)$ (Li et al., 2015). The ratios of fuel to oxidant for urea, glycine, and citric acid were 1.3, 2.0, and 4.0, respectively. According to the theory of chemical propellants, maximum energy will be released when the reaction is in the stoichiometric state ($\phi = 1$), while a fuel-rich condition ($\phi > 1$) results in incomplete combustion. To achieve complete combustion, a supply of oxygen is required (Li et al., 2015). In this study, the combustion reaction was carried out in an open chamber at 300°C, so the molecular oxygen in the atmosphere may have contributed to the combustion process. Subsequently, the combustion reaction in citric acid, used as the fuel, led to greater crystal growth and bigger crystallites compared to the other fuels.



Figure 5 Scanning electron microscopy (SEM) images of Bi_2O_3 before (a, b, c) and after calcination (d, e, f) prepared with urea, glycine, and citric acid, respectively

Figures 5d, 5e, 5f show that the calcination step led to crystal growth and the formation of rod-like Bi₂O₃ particles, prepared using urea, as depicted in Figure S1. However, the crystal growth on the Bi₂O₃ prepared using glycine was long asterisk-shaped, as depicted in Figures 5e and S2c. Here, the main particles retained a porous structure. Figures 5f and S3 show that the Bi₂O₃ particles prepared with citric acid exhibited crystal growth in the

form of rods and the main particles tended to sinter. The rod-like structures may have resulted from the growth of tetragonal crystal structures. The XRD diffractograms, depicted in Figure 4, confirmed the formation of this crystal structure even at low intensities.

3.2. Photocatalytic Activity

The photocatalytic activity of the prepared Bi₂O₃ particles was evaluated using methyl orange as the dye organic material. Figure 6 shows that the photocatalytic activity of the Bi₂O₃ particles synthesized using citric acid was lower than that of the particles prepared using glycine and urea. These results were supported by the diffuse reflectance spectroscopy-ultraviolet (DRS-UV) analysis, depicted in Figure 7, where particles prepared with citric acid had higher band gap energy (2.75 eV) than those prepared with glycine (2.3 eV) and urea (2.55 eV). The larger the material's band gap, the more difficult it is for the electrons to excite from the valence band to the conduction band, thereby decreasing the photocatalytic performance. A band gap of 2.75 eV is in accordance with the band gap energy of α -Bi₂O₃ (Iyyapushpam et al., 2013). Additionally, the energy band gaps of 2.55 and 2.30 eV were in agreement with the band gap energy of β -Bi₂O₃ (Ali, 2014). Both Bi₂O₃ polymorphs exhibited higher photocatalytic activity than other Bi₂O₃ polymorphs (Zhou et al., 2011). In addition to the value of the band gap energy, the lowest photocatalytic activity of Bi₂O₃ particles, prepared by citric acid, may have been due to the dominant content of α -Bi₂O₃, as depicted in the XRD diffractogram result illustrated in Figure 4c. It has been reported that the combination of α - and β -Bi₂O₃ phases significantly improves the photocatalytic degradation of a methyl-orange solution compared to one phase alone (Hou et al., 2013).



Figure 6 Percentage of methyl-orange degradation after photocatalysis with ${\rm Bi}_2{\rm O}_3$ synthesized using different fuels

The degradation kinetics of methyl orange by Bi_2O_3 particles, prepared using the various fuels, was also studied.

Generally, the dye's degradation by photocatalyst activity followed first-order kinetics, as expressed by the Equation 2:

$$\ln C_t = \ln C_0 - kt \tag{2}$$

where, C_0 is the initial concentration of the methyl-orange solution (ppm), C_t is the concentration of the methyl orange solution (ppm) at time t, and k is the constant of the degradation rate at first order (s⁻¹).



Figure 7 DRS-UV spectra of Bi₂O₃ synthesized using: (a) urea; (b) glycine; and (c) citric acid



Figure 8 First-order reaction of methyl-orange degradation by Bi_2O_3 , synthesized using different fuels

Figure 8 depicts the degradation of the methyl orange following a first-order reaction. The methyl-orange degradation rate constants of Bi_2O_3 synthesized using urea, glycine, and citric acid were 4.38×10^{-5} s⁻¹, 3.38×10^{-5} s⁻¹, and 2.33×10^{-5} s⁻¹, respectively. Thus, it was concluded that Bi_2O_3 synthesized using urea provided the highest methyl-orange degradation kinetic. It was confirmed that the physicochemical properties of Bi_2O_3

synthesized using different fuels highly affected the photocatalytic activity. Particles prepared with urea had the lowest band gap and therefore, became the most active catalysts.

4. Conclusions

Bi₂O₃ particles were successfully synthesized using the solution combustion method with various fuels: urea, glycine, and citric acid. The successful synthesis was confirmed by the particles' yellow color and the presence of a Bi-O-Bi vibration mode at 837–848 cm⁻¹ by FTIR analysis. The different fuels affected the morphology and physical properties of the synthesized particles. α -Bi₂O₃ (monoclinic), identified at 20 27.2, 27.7 and 33.3, was observed to be the major phase in all the prepared particles; however, samples synthesized using urea and glycine exhibited a minor presence of β-Bi₂O₃ (tetragonal), observed at 20 30.5, 41.8, 45.5. Different morphological structures of Bi₂O₃ particles were found, including thin-flake, porous, and bulky flake-like structures, which were observed in the particles prepared using urea, glycine, and citric acid, respectively. The effect of the fuels was also indicated by the particles' band gap energies, namely 2.55 eV, 2.3 eV, and 2.75 eV for those prepared with urea, glycine, and citric acid, respectively. Furthermore, the highest photocatalytic activity for the degradation of methyl orange was exhibited by Bi₂O₃ particles synthesized using urea, followed by glycine and citric acid, with degradation rate constants of $4.38 \times 10^{-5} \text{ s}^{-1}$, $3.38 \times 10^{-5} \text{ s}^{-1}$, and $2.33 \times 10^{-5} \text{ s}^{-1}$, respectively.

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SUPPLEMENT INFORMATION



Figure S1 SEM images of bismuth oxide prepared using urea before calcination with the magnification of 15 K (a) and after calcination with the magnification of (b) 15K and (c) 100K



Figure S2 SEM images of bismuth oxide prepared using glycine before calcination with the magnification of 100 K (a, b) and after calcination with the magnification of (c) 20K



Figure S3 SEM images of bismuth oxide prepared using citric acid before calcination with the magnification of (a) 15, (b) 50K and after calcination with the magnification of (c) 20K