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Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk

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Abstract – The utilization of mechatronics, robotics, and control systems has been widely spread in many areas over the last few decades. Robotics research is widely used for industrial purposes such as wheeled robots and manipulators, but now many robot research incorporating biomimetic science that we often call biorobotics. This paper will present a preliminary research in the field of biorobotics with a robot salamander model that can walk straightforward using a central pattern generator (CPG). This robot model uses a legged locomotion system that has 18 degrees of freedom (DOF). The CPG based locomotion model will be developed for controlling the gait cycle when the robot walks. The motions of joint angle inputs resulted from CPG model will be simulated using SimMechanics 3D Animation and implemented on the proposed salamander robot for straightforward walk. Based on the result in both virtual reality simulation and experimental work, the predefined joint angle inputs in salamander robot can be used to drive the robot to do straightforward walk that can mimic the walking of the real salamander naturally.

Keywords: Robot Salamander; 18 DOF; Central Pattern Generator (CPG); 3D Animation

I. Introduction

In some cases of disasters such as flood, earthquake, tsunami, or landslide are often found to be buried or trapped in an avalanche or ruin. In such a case it is not possible to send people to enter the gaps or holes formed. Therefore it is necessary to create a system that can solve this problem. One alternative is a robot that can enter the hole/slit and can move on land or in the water bringing the camera to see in the dangerous conditions. Based on this condition, salamander robot is chosen because the salamander is one of the amphibian reptiles that can move both on land and water.

In this research, the proposed salamander like-robot model adapts the salamander robot that has been researched in the previous studies [1-4]. The robot [1,2] has 27 DOF, 11 DOF on the spine and four DOF on each leg [2]. The robot uses a servo motor as its actuator. The legged locomotion of the salamander like-robot is developed by using central pattern generator (CPG) method.

The salamander robot [1-4] which has been developed used two types of locomotion that is terrestrial locomotion to walk on the land and aquatic locomotion to swim on the water. In this study, the proposed salamander robot only used terrestrial locomotion because the research study focused on the motion of straightforward walking on the land. The swimming mode of the salamander like-robot will be developed in the future study

CPG Based locomotion inspired scientists and engineers to build robots by mimicking spinal cord of the animals. CPG is the key mechanism of generating adaptive and versatile locomotion in animals [5]. CPG generates motion system instantly on a legged robot-like spine-based control system [6]. CPG based locomotion has been successfully implemented in legged robot research such as snake robot locomotion [6-9], hexapod robot [10-11], robotic fish [5,12-14], salamander robot [1-4], and quadruped robot [15].

The proposed of salamander like-robot in this paper uses a smaller number of DOF i.e. eight on the spine, three on each front leg and two on each rear leg. The simplification of DOF is conducted to reduce the number of actuators so that the design becomes simpler and the salamander robot will have a smaller dimension than the previously developed robot as in reference [2]. This is done to meet the initial goal of creating a salamander like-robot that is applicable for Search and Rescue (SAR) purpose.

In the developing of the kinematics locomotion based on central pattern generator (CPG) for each joint, the model of salamander like-robot uses CPG approach by dividing the salamander robot body into smaller segments that can represent the segmentation function of the actual salamander body as performed by ref. [1]. The CPG based locomotion of the spinal cord of the salamander like-robot is represented by eight joints with nine links from head to tail model. Each left and right of the front leg has three DOF that can determine the direction of the straightforward walk. Each rear leg has two DOF because of its more passive movements than the robot's front legs. After building the CPG based locomotion, the results of CPG model is implemented in 3D animation under SimMechanics First Generation environment, such as in reference [16]. To verify the legged locomotion based on CPG model in 3D animation simulation, the CPG model is embedded on the robot salamander microcontroller using 32 bit Arduino Due. The robot is tested on the straightforward walking as in the 3D simulation.

II. Salamander Robot Model

II.1. 3D CAD Design

In this paper, the development of 3D CAD model on salamander like- robot was conducted in parallel with robotic prototype assembly. 3D CAD design of the salamander like-robot model was performed using SolidWorks computer-aided design (CAD) software. The SolidWorks CAD software was chosen because of its ease of use. 3D CAD models and the prototype of salamander like-robot that had been developed can be shown in Fig. 1.

The dimension of the salamander robot can be seen in Fig. 2. From Fig. 2, it can be seen that the dimensions of the body part in the front legs and the rear legs are not similar. The forelimbs of the front legs were used for the controller's place and the rear legs were used for the battery's place. The result of 3D salamander robot model from CAD software as shown in Fig. 1 was exported in SimMechanics block diagram under MATLAB/Simulink environment using SimMichanics Link plugin. The plugin can be downloaded freely from the Mathworks website. The results of SimMechanics block diagram will be used as 3D animation of salamander robot motion. The 3D animation will visualize the motion of salamander robot on straightforward walk in 3D view environment. SimMechanics toolbox from MATLAB/Simulink software is a powerful tool for 3D animation purpose of a mechanical system. It can simulate the motion of mechanical system by giving it with the joint input in 3D view environment. SimMechanics 3D animation had been successfully developed for 3D virtual of five DOF robotic hand on the previous works [17,18]. The 3D animation of robotic hand can be driven by giving the revolute joint angle inputs for each finger in SimMechanics block diagram. This salamander likerobot model for 3D animation used revolute joints to model the joint body of the proposed salamander robot in SimMechanics.



Fig. 1. 3D CAD assembly of the proposed 18 DOF salamander robot

II.2. Gait Cycle for Straight-Forward Walking Movement

In Fig.1, there is a shaft supporting the body of a salamander robot model between the two joints of the body and the front legs. This is because the point is the front Central Pattern Generator (CPG) which becomes the reference on the straightforward walk. The point/CPG in the salamander robot model does not move against time. The next thing to do is to develop the kinematics equation of motion (EOM) based on CPG legged locomotion, starting from the head to tail tip. When walking, the salamander form S-shape standing wave with a length of 1 λ from head to tail tip. Two points that become the reference when doing straightforward walking movement is the center point of the connecting body of the front legs (front CPG) and the center point of the rear legs connecting body (rear CPG).

The movement of the front legs adjusts the body movements of the robot salamander. As the front body of the salamander robot leans to the right, the left front leg goes forward. When the front body of the salamander robot is leaning to the left, the left front leg retreats as it moves forward. Rear legs movement is the opposite of the front legs movement. When the left front leg stepped back, the rear right leg stepped back simultaneously. While the rear left leg moves with the tip of the foot forward. Both the front legs and rear legs have same distance step. So make the salamander robot can walk straightforward



Fig. 2. The dimension of the body links in the salamander robot

III. CPG Based Locomotion Model

In this section, the straightforward walk kinematics motion of the salamander robot would be developed to determine the angles formed by each joint on the head, body, legs, and tail of the salamander robot. The front CPG was used as a reference to the straightforward walking movement of salamander robot. The joint angles on the head, body, and tail can be shown by Fig. 3. The body angle on the front CPG oscillated by θ_{C1} to the centerline, as shown in Fig. 3. The initial angle of θ_{C1} is 0°, so it can be written in a sinusoidal equation using the parameters as shown in Fig. 2, and it can be expressed by equation (1).

$$\begin{aligned} \theta_{C1} &= \theta_{C1(\max)} \sin(\omega t) \\ d_f &= D_C \cos \theta_{C1} + L_f \cos \alpha - L_{f4(top)} \cos(\theta_{f(\max)} - \gamma_1) \\ \alpha &= \theta_{C1} + \theta_{f1} - \theta_{f1(\max)} \end{aligned} \tag{1}$$

$$S &= D_C \sin \theta_{C1} + L_f \sin \alpha + L_{f4(top)} \sin(\theta_f - \gamma_1) \\ S - S_0 &= D_C \sin \theta_{C2} + (L_{b1} + L_{b2} \cos \theta_{b2}) \sin(\theta_{C2} - \theta_{b1}) \end{aligned}$$



Fig. 3. Joint angles in the salamander robot.

III.1. Head Movement (θ_H)

The head of the salamander robot is always facing forward, in the other words the head angle $\theta_{\rm H}$ always parallel to the centerline. Then the angle on the joint of the head must be opposite direction and equal to $\theta_{\rm Cl}$. The angular equation for the head joint can be written as in equation (2).

$$\theta_H = -\theta_{C1} \tag{2}$$

III.2. Body Movement ($\theta_{C2}, \theta_{B1}, \theta_{B2}, \theta_{B3}$)

The length of the two joints in front body L_{C1} and the length of two joints on the rear body have the same distance to the centerline. The value of θ_{C2} can be defined as expressed in equation (3).

$$\sin\theta_{C2} = \frac{L_{C1}}{L_{C2}}\sin\theta_{C1} \tag{3}$$

The abdomen of the salamander robot forms half wave. There are four links on the abdomen, so to form a half-wave joint in the middle must be the peak of the wave. The second and third links have the opposite angle of the direction and the same magnitude towards the centerline that is half of θ_{C1} , θ_{B1} can be defined as in equation (4).

$$\theta_{B1} = -\frac{1}{2}\theta_{C1} \tag{4}$$

From the equation (4), the joint angles of θ_{B2} and θ_{B3} can be calculated using equation (5), and (6).

$$\theta_{B2} = -\theta_{C1} \tag{5}$$

$$\theta_{B3} = \theta_{C2} - \theta_{B1} \tag{6}$$

III.3. Tail Movement (θ_T)

In the straightforward walking motion, the salamander robot 's tail forms half wave opposing its body. In the CPG based locomotion model, there are four links for the tail system. The rear leg connecting body and tail tip links forms an equal angle to the centerline and opposites to each other. The magnitude of the joint angle on the tail for the motion of straightforward walking is equal, so it can be defined as written in equation (7).

$$\theta_T = -\frac{1}{2}\theta_{C2} \tag{7}$$

III.4. Front Leg Movement

The straightforward walking pattern strategy for the front leg is the end of the link always following the offset of the centerline with the df distance obtained according to the θ_{f1} value and determined from the front leg position at the maximum θ_{C1} . The value of θ_{f1} is predetermined and can vary between 0 ° - θ_{f1} (max). The front leg tip is always following the offset of the centerline with the distance d_f by adjusting the value of θ_{f} . The value of θ_{f} is range from 0° to 90°. From the description above and Fig. 4, the kinematics motion can be written for the front leg as follows:

$$L_{f}^{2} = D_{f1}^{2} + (L_{f1} + L_{f2} + L_{f3})^{2}$$
(8)

$$\theta_{f1(\max)} = 90^\circ - \gamma_2 \tag{9}$$

$$\alpha = \theta_{C1} + \theta_{f1} - \theta_{f1(\max)} \tag{10}$$

$$d_f = D_C \cos \theta_{C1} + L_f \cos \alpha - L_{f4(top)} \cos(\theta_{f(\max)} - \gamma_1) \quad (11)$$



Fig. 4. Front leg movement

Before presenting the equations of motion on the rear legs, note that forward strokes on the front legs and rear legs go simultaneously and equal in length, so that no slip conditions occur. S_0 is the stroke at the initial position and S is the actual stroke as shown in Fig. 5. The equation of foot strokes can be written as in equation (5)



III.5. Front Leg Movement

Stroke on the rear leg adjusts to the front foot. In Fig. 6, the starting position of the rear foot opposite to the front foot because when contact with the ground, the front, and rear legs are in opposite position. The equations of the rear foot motion can be written as in equation (12).



IV. Salamander Like-Robot Prototype

The prototype of a salamander like-robot was developed using 3D printing technology. The body of the robot was printed by using polylactic acid (PLA) material. The main part of the salamander robot was printed using a 3D delta type printer with a nozzle diameter of 0.2 mm, maximum width of 17 cm and a maximum height of 22 cm. Two servo motors, servo Tower Pro MG995 and Tower Pro SG90 were used on this salamander-like robot as shown in Fig. 7. The Servo Tower pro MG995 has torque varying from 9.4 kg.cm at 4.8 V to 11.00 kg.cm at 6 V. This metal gear servo has the mass of 55 g and it can rotate from 0^0 to 180^0 . This servo was used for lift motion on the robot's foot because it had a large enough torque to lift the body load of the salamander robot. While Servo Tower Pro SG90 has a torque of 1.8 kg.cm and the dimensions are quite small that is 22.2 x 11.8 x 31 mm. This servo was used for the vertical axis joint motion of the salamander like-robot body because it was not affected by gravity and has small dimensions.

Since the CPG-based locomotion on this robot required complex and heavy computation, the Arduino Due microcontroller was selected and used in this study. Arduino Due is a project board variant of the Arduino microcontroller that uses the Atmel SAM3X8E ARM Cortex-M3 CPU. Arduino Due is the first Arduino Development Board to use a 32-bit ARM processor. Development board has a GPIO of 54 pins (12 of which are PWM pins), 12 analog pins, 4 UART / serial port hardware, clock count / clock with 84 MHz frequency, USB OTG connection, 2 DAC (digital-to-analog converter), 2 TWI (Two Wire Interface, compatible with I2C protocol from Phillips), standard power supply jack (5.5 / 2.1 mm) jack, SPI header connector, JTAG header connector, reset button, and an erase button). The drawback of the Arduino Due compared to other Arduino variants that use MCU Atmega is the absence of integrated EEPROM. To control the salamander like-robot using Arduino Due only needed general purpose input/output (GPIO) pin because in this early research did not use the remote control.



Fig. 7. The utilized servo motors on salamander like-robot, (a) Tower Pro MG 995 (b) servo Tower Pro SG90

The final prototype of the built salamander like-robot is shown in Fig. 8. The robot has nine joints with eight links from head to tail. The nine joints used metal gear servo Tower Pro SG90. Each left and right of the front leg has three DOF while each rear leg had two DOF because of its more passive movements than the robot's front legs. The joints on both front and rear legs utilized metal gear servo Tower Pro MG995.



Fig. 8. The resulted salamander like-robot

V. Results and Dicussion

In this section, the kinematics motion based on the developed CPG based legged locomotion was implemented in simulation under virtual reality and real salamander like-robot to walk in straightforward motion. The 3D animation in virtual reality is conducted using SimMechanics First Generation feature in MATLAB-Simulink software. For the embedded programs on the prototype of salamander like-robot, it used Simulink Support Package for Arduino Hardware.

V.1. Straightforward walk in simulation and virtual reality

The SimMechanics - First Generation toolbox under MATLAB/Simulink environment was chosen because it was simpler and conforms to the problem limitation of not discussing robot dynamics, only its kinematics. The 3D virtual reality model of the salamander robot was imported from * .xml and * .stl files created by exporting the robot model in Solidworks CAD software assemblies using the Sim Mechanics Link plugin. When the * .xml file was imported using the 'mechimport' command function in MATLAB, the software will automatically generate the auto-generate block diagram of the salamander robot in the Simulink environment according to the Solidworks assembly. The diagrams that were formed need to be tidied up in order to remember the many parts and joints to make it easier in the next programming of the block diagram in Simulink.

The joint angles of salamander robot would be determined using equation from (1) to equation (12). The results of joint angles are presented by the corresponding plot from Fig. 9 to Fig. 13. Fig. 9 shows θ_{C1} and θ_{H} corresponding to the equation (2), the value of θ_{H} is opposite to θ_{C1} . The joint angles in the salamander' body,

front CPG, and rear CPG are resulted from equation (4) to equation (6) as shown in Fig. 10. The resulted joint angle motion in tail can be presented in Fig. 11. The joint angle in the tail is less than the joint angle in front CPG. The joint angles in rear legs and front legs are presented in Fig. 12 and Fig. 13 respectively.



Fig. 9. Predefined joint angle inputs of the head and front CPG.



Fig. 10. Predefined joint angle inputs of CPG and body.



Fig. 11. Predefined joint angle inputs of front CPG and tail.



Fig. 12. Predefined joint angle inputs of front CPG and front leg.



Fig. 13. Predefined joint angle inputs of front CPG and rear leg.

The motions of joint angle inputs from Fig. 9 to Fig. 13 would be simulated using SimMechanics 3D Animation for the straightforward walk on the 3D model of salamander robot. The result of 3D animation simulation in SimMechanics environment after given equation of motion input can be seen in Fig. 13. From the simulation results in 3D virtual reality of the salamander robot motion, the robot model succeeded in forming a curve that resembles standing wave with the head always forward. The front leg always moves parallel to the centerline line when the contact was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. These result of 3D animation motion of the robot showed that the developed model of CPG based legged locomotion can be always forward. The front leg always moves parallel to the centerline line when the contact was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. These result of 3D animation motion of the robot showed that the developed model of CPG based legged locomotion can be implemented to drive the proposed salamander robot on straight walk conditions.



Fig. 14. The sequence of motion of Salamander robot in SimMechanics 3D Animation from 1 s to 6 s.

V.2. Straightforward walking in the real salamander likerobot

In order to verify the effectivity of the developed CPG based locomotion model in virtual reality simulation as presented in section V.A. The kinematics equation developed from CPG based legged locomotion as presented in equation (1) through equation (12) was developed using block diagram under MATLAB Simulink environment.

After the CPG based locomotion model as in equation (1) through (12) had been built in Simulink block diagram. The resulted motions of joint angle inputs from Fig. 9 to Fig. 13 will be utilized as joint motion input in servo motor command of the salamander like-robot prototype as shown in Fig. 8. The command of servo motor was implemented using Standard Servo Write block. The block diagram of CPG model was embedded in Arduino Due using Simulink Support Package for Arduino Hardware. The model run with the sampling rate of 50 Hz. The Arduino Due microcontroller can run the CPG model in real time without overrunning in computation.

Based on the experimental results, the proposed of salamander robot prototype succeeded in forming S-curve that resembles a standing wave with the head always forward on the straightforward walk. The motion of the salamander robot's body links had similar motion as shown in virtual reality simulation results.

In the experimental result, the front leg always moved parallel to the centerline line when the foot contact was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Both in virtual reality simulation and experimental had the same initial condition i.e. 0 degree. Every 1.5 second, the salamander body became straightforward both in the virtual reality simulation and experiment. Based on the legged locomotion result in the experimental work, the developed CPG based locomotion had been verified that the salamander like-robot can walk straightforward effectively.



Fig. 15. The sequence of images of salamander like-robot walks straightforward

VI. Conclusion and Future Work

The proposed salamander like-robot uses CPG approach by dividing the salamander robot body into smaller segments that can represent the segmentation function of the actual salamander body. The CPG based locomotion of the spinal cord of the salamander like-robot is represented by eight joints with nine links from head to tail model. The effective CPG based legged locomotion for 18 DOF salamander like-robot has been successfully developed and implemented both in virtual reality simulation and experimental work.

Based on the simulation, the predefined joint angle inputs in salamander robot can be used to drive the robot to do straightforward walk that can mimic the walking of the real salamander naturally. Based on the legged locomotion result in experimental work, the developed CPG based locomotion had been verified that the salamander like-robot can walk straightforward effectively. The research has succeeded in the developing of a low-cost 18 DOF salamander like-robot using 3D printing technology that can walk naturally like a salamander.

In the future research, the motion of the salamander robot in turn right and turn left will be developed and embedded into the proposed salamander robot. After the CPG based locomotion is embedded into the robot, it will be used as a low-cost amphibious robot that can be implemented to support Search and Rescue (SAR) especially in disaster areas such as flood, earthquake, tsunami, or landslide

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Joga has published more than 45 papers of book chapter, international journal, and conference proceedings in the area of control system, intelligent system, and mechatronics. He is member of The Institute of Electrical and Electronics (IEEE).

[IREME] Submission Acknowledgement

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Tanggal: Jumat, 16 November 2018 17.04 WIB

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- To: info@praiseworthyprize.com; editorialstaff@praiseworthyprize.org
- Cc: mochammad_ariyanto@ft.undip.ac.id; ari_janto5@yahoo.co.id

Date: Thursday, January 24, 2019, 04:16 PM GMT+7

Dear editor-in-chief of International Review of Mechanical Engineering (IREME)

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Kepada: muna_096@yahoo.com; ari_janto5@yahoo.co.id Tanggal: Minggu, 3 Maret 2019 01.58 WIB

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Reviewer: 2

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Reviewer: 3

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2- Units should be more clarified, specifically in the figures (for instance, fig 2)

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Best Regards, Author

Pada Selasa, 5 Maret 2019 15.58.53 WIB, muna_096@yahoo.com menulis:

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Thank you very much for the information regarding our paper status.

We will revise the manuscript as soon as possible and send back to the journal submission system next week.

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Reviewer: 3

Recommendation: Accepted with minor revisions. Comments:

1- Computational details for different movements should be displayed in the article. Adding block diagram in Simulink could also be helpful.

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Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk

M. Munadi¹, Mcochammad Ariyanto², Kharisma A. Pambudi³, Joga D. Setiawan⁴

Abstract – The utilization of mechatronics, robotics, and control systems has been widely spread in many areas over the last few decades. Robotics research is widely used for industrial purposes such as wheeled robots and manipulators, but now many researchers incorporate biomimetic science that we often call biorobotics. This paper will present a preliminary research in the field of biorobotics with a robot salamander model that can walk in straight walking using a central pattern generator (CPG). This robot model uses a legged locomotion system that has 18 degrees of freedom (DOF). The CPG based locomotion model will be developed for controlling the gait cycle when the robot walks. The motions of joint angle inputs resulted from CPG model will be simulated using SimMechanics 3D Animation and implemented on the proposed salamander robot for straight walking. Based on the result in both virtual reality simulation and experimental work using CPG locomotion approach, the predefined joint angle inputs in salamander robot can be used to drive the robot. The proposed CPG locomotion can mimic the walking of a real salamander naturally in straight walk.

Keywords: Robot Salamander; 18 DOF; Central Pattern Generator (CPG); 3D Animation

I. Introduction

In some cases of disasters such as flood, earthquake, tsunami, or landslide are often found to be buried or trapped in an avalanche or ruin. In such a case, it is not possible to send people to enter the gaps or holes formed. Therefore, it is necessary to develop a system that can solve this problem. One alternative is a robot that can enter the hole/slit and move on land or in water bringing the camera to see in the dangerous conditions. Based on this condition, salamander robot is chosen because the salamander is one of the amphibian reptiles that can move both on land and on water.

In this study, the proposed salamander like-robot model adapts the salamander robot that has been researched in the previous studies [1-4]. The robot [1,2] has 27 DOF, 11 DOF on the spine and four DOF on each leg [2]. The robot uses a servo motor as its actuator. The legged locomotion of the salamander like-robot is developed by using central pattern generator (CPG) method.

The salamander robot [1-4] which has been developed used two types of locomotion that is terrestrial locomotion to walk on the land and aquatic locomotion to swim on the water. In this research, the proposed salamander robot only uses terrestrial locomotion because the research study focuses on the motion of straight walk on a floor or land. The swimming mode of the salamander like-robot will be developed in the future study.

CPG Based locomotion inspired scientists and engineers to build robots by mimicking spinal cord of the animals. CPG is the key mechanism of generating adaptive and versatile locomotion in animals [5]. CPG generates motion system instantly on a legged robot-like spine-based control system [6]. CPG based locomotion has been successfully implemented in legged robot research such as snake robot locomotion [6-9], hexapod robot [10-11], robotic fish [5,12-14], salamander robot [1-4], and quadruped robot [15].

In this paper, the proposed of salamander like-robot uses a smaller number of DOF i.e. eight on the spine, three on each front leg and two on each rear leg. The simplification of the number of DOF is conducted to reduce the number of actuators so that the design becomes simpler and the salamander robot will have a smaller dimension than the previously developed robot as in reference [2]. This is conducted to meet the initial goal to create a salamander likerobot that is applicable for Search and Rescue (SAR) purpose.

In this study, we developed the governing equation of motion using a central pattern generator (CPG) for each robot on a straight walk. This paper proposes the CPG model of 18 DOF Salamanders like-robots by dividing the salamander robot body into smaller segments that are performed by ref. [1]. In straight walk locomotion, the CPG model can be driven by using a sinusoidal wave. The proposed CPG based locomotion of the spinal cord of the robot is represented by eight links from head to tail model. Each left and right leg of the front has three DOFs that can determine the direction of the straight walk. Each DOF has two rear legs. They are more passive movement than the robot's movement front legs. After building the CPG based locomotion, the results of the CPG model are implemented in 3D animation under the SimMechanics of First Generation environments, such as in reference [16]. To verify the legged locomotion based on CPG model in 3D animation simulation, the CPG model is embedded on the robot salamander microcontroller using 32-bit Arduino Due. The robot is tested on the straight walk gait as in 3D simulation.

II. Salamander Robot Model

II.1. 3D CAD Design

In this paper, the development of 3D CAD model on the salamander like- robot was conducted in parallel with robotic prototype assembly. 3D CAD design of the salamander like-robot model was performed using SolidWorks computer-aided design (CAD) software. The SolidWorks CAD software was selected because of its ease of use. The 3D CAD model and the prototype of salamander like-robot that had been developed can be shown in Fig. 1.

The dimension of the salamander robot can be seen in Fig. 2. It can be seen that the dimensions of the body part in the front legs and the rear legs are not similar. The forelimbs of the front legs were used for the controller's place and the rear legs were used for the battery's place. The result of 3D salamander robot model from CAD software as shown in Fig. 1 was exported in SimMechanics block diagram under MATLAB/Simulink environment using SimMichanics Link plugin. The plugin can be downloaded freely from the Mathworks website. The results of SimMechanics block diagram will be used as 3D animation of salamander robot motion. The 3D animation will visualize the motion of salamander robot on straight walk in 3D view environment. SimMechanics toolbox from MATLAB/Simulink software is a powerful tool for 3D animation purpose of a mechanical system. It can simulate the motion of mechanical system by giving it with the joint input in 3D view environment. SimMechanics 3D animation had been successfully developed for 3D virtual of five DOF robotic hand on the previous works [17,18]. The 3D animation of robotic hand can be driven by giving the revolute joint angle inputs for each finger in SimMechanics block diagram. This salamander likerobot model for 3D animation used revolute joints to model the joint body of the proposed salamander robot in SimMechanics.



Fig. 1. 3D CAD assembly of the proposed 18 DOF salamander robot

II.2. Gait Cycle for Straight Walking Movement

In Fig.1, there is a shaft supporting the body of a salamander robot model between the two joints of the body and the front legs. This consideration is taken because the point serves as the front Central Pattern Generator (CPG) which becomes the reference on the straight walk. The point/CPG in the salamander robot model does not move against time. The kinematics equation of motion (EOM) is developed based on CPG legged locomotion, starting from the head to tail tip. When walking, the salamander form S-shape standing wave with a length of 1λ from head to tail tip. Two points that become the reference when performing straight walking movement is the center point of the connecting body of the front legs (front CPG) and the center point of the rear legs connecting body (rear CPG).

The movement of the front legs adjusts the body movements of the robot salamander. As the front body of the salamander robot leans to the right, the left front leg goes forward. When the front body of the salamander robot is leaning to the left, the left front leg retreats as it moves forward. Rear leg movement is the opposite movement of the front leg movement. When the left front leg stepped back, the rear right leg stepped back simultaneously. While the rear left leg moves with the tip of the foot forward. Both the front legs and rear legs have the same distance step. This same step makes the salamander robot can walk straightforward



Fig. 2. The dimension of the body links in the salamander robot with (all units in mm)

III. CPG Based Locomotion Model

In this section, the straightforward walk kinematics motion of the salamander robot would be developed to determine the angles formed by each joint on the head, body, legs, and tail of the salamander robot. The front CPG was used as a reference to the straightforward walking movement of salamander robot. The joint angles on the head, body, and tail can be shown by Fig. 3. The body angle on the front CPG oscillated by θ_{C1} to the centerline, as shown in Fig. 3. The initial angle of θ_{C1} is 0°, so it can be written in a sinusoidal equation using the parameters as shown in Fig. 2, and it can be expressed by equation (1).

$$\begin{aligned} \theta_{C1} &= \theta_{C1(\max)} \sin(\omega t) \\ d_f &= D_C \cos \theta_{C1} + L_f \cos \alpha - L_{f4(top)} \cos(\theta_{f(\max)} - \gamma_1) \\ \alpha &= \theta_{C1} + \theta_{f1} - \theta_{f1(\max)} \end{aligned} \tag{1}$$

$$S &= D_C \sin \theta_{C1} + L_f \sin \alpha + L_{f4(top)} \sin(\theta_f - \gamma_1) \\ S - S_0 &= D_C \sin \theta_{C2} + (L_{b1} + L_{b2} \cos \theta_{b2}) \sin(\theta_{C2} - \theta_{b1}) \end{aligned}$$



Fig. 3. Joint angles o the salamander robot.

III.1. Head Movement (θ_H)

The head of the salamander robot is always facing forward, in the other words the head angle $\theta_{\rm H}$ always parallel to the centerline. Then the angle on the joint of the head must be opposite direction and equal to $\theta_{\rm Cl}$. The angular equation for the head joint can be written as in equation (2).

$$\theta_H = -\theta_{C1} \tag{2}$$

III.2. Body Movement ($\theta_{C2}, \theta_{B1}, \theta_{B2}, \theta_{B3}$)

The length of the two joints in front body L_{C1} and the length of two joints on the rear body have the same distance to the centerline. The value of θ_{C2} can be defined as expressed in equation (3).

$$\sin\theta_{C2} = \frac{L_{C1}}{L_{C2}}\sin\theta_{C1} \tag{3}$$

The abdomen of the salamander robot forms half wave. There are four links on the abdomen. In order to form a half-wave, the joint in the middle must be the peak of the wave. The second and third links have the opposite angle of the direction and the same magnitude towards the centerline that is half of θ_{C1} , θ_{B1} can be defined as in equation (4).

$$\theta_{B1} = -\frac{1}{2}\theta_{C1} \tag{4}$$

From the equation (4), the joint angles of θ_{B2} and θ_{B3} can be calculated using equation (5), and (6).

$$\theta_{B2} = -\theta_{C1} \tag{5}$$

$$\theta_{B3} = \theta_{C2} - \theta_{B1} \tag{6}$$

III.3. Tail Movement (θ_T)

In the straight walking motion, the salamander robot 's tail forms half wave opposing to its body. In the CPG based locomotion model, there are four links for the tail system. The rear leg connecting body and tail tip links forms an equal angle to the centerline and opposites to each other. The magnitude of the joint angle on the tail for the motion of straight walking is equal, it can be defined as written in equation (7).

$$\theta_T = -\frac{1}{2}\theta_{C2} \tag{7}$$

III.4. Front Leg Movement

The straight walking pattern strategy for the front leg is the end of the link always following the offset of the centerline with the d_f distance obtained according to the θ_{f1} value and determined from the front leg position at the maximum θ_{C1} . The value of θ_{f1} is predetermined and can vary between 0 ° - θ_{f1} (max). The front leg tip is always following the offset of the centerline with the distance d_f by adjusting the value of θ_{f} . The value of θ_{f} is range from 0° to 90°. From the description above and Fig. 4, the kinematics motion can be written for the front leg as follows:

$$L_f^{\ 2} = D_{f1}^{\ 2} + (L_{f1} + L_{f2} + L_{f3})^2 \tag{8}$$

$$\theta_{f1(\max)} = 90^\circ - \gamma_2 \tag{9}$$

$$\alpha = \theta_{C1} + \theta_{f1} - \theta_{f1(\max)} \tag{10}$$

$$d_f = D_C \cos \theta_{c1} + L_f \cos \alpha - L_{f4(top)} \cos(\theta_{f(max)} - \gamma_1) \quad (11)$$



Fig. 4. Front leg movement

Before presenting the equation of motion on the rear legs, note that forward strokes on the front legs and rear legs go simultaneously and equal in length, so that no slip conditions occur. S_0 is the stroke at the initial position and S is the actual stroke as shown in Fig. 5. The equation of foot strokes can be written as in equation (5)



III.5. Front Leg Movement

Stroke on the rear leg adjusts to the front foot. In Fig. 6, the starting position of the rear foot opposite to the front foot because when it contact with the ground, the front, and the rear legs are in opposite position. The equations of the rear leg motion can be written as in equation (12).



IV. Salamander Like-Robot Prototype

The prototype of a salamander like-robot was developed using 3D printing technology. The body of the robot was printed by using polylactic acid (PLA) material. The main part of the salamander robot was printed using a 3D delta type printer with a nozzle diameter of 0.2 mm, maximum width of 17 cm and a maximum height of 22 cm. Two servomotors, servo Tower Pro MG995 and Tower Pro SG90 were used on this salamander-like robot as shown in Fig. 7. The Servo Tower pro MG995 has torque varying from 9.4 kg.cm at 4.8 V to 11.00 kg.cm at 6 V. This metal gear servo has the mass of 55 g and it can rotate from 0^0 to 180^0 . This servo was used for lift motion on the robot's leg because it had a large enough torque to lift the body load of the salamander robot. While Servo Tower Pro SG90 has a torque of 1.8 kg.cm and the dimension is guite small that is 22.2 x 11.8 x 31 mm. This servo was used for the vertical axis joint motion of the salamander like-robot body because it was not affected by gravity and has small dimension.

Since the CPG-based locomotion on this robot required complex and heavy computation, the Arduino Due microcontroller was selected and used in this study. Arduino Due is a project board variant of the Arduino microcontroller that uses the Atmel SAM3X8E ARM Cortex-M3 CPU. Arduino Due is the first Arduino Development Board to use a 32-bit ARM processor. Development board has a GPIO of 54 pins (12 of which are PWM pins), 12 analog pins, 4 UART / serial port hardware, clock count / clock with 84 MHz frequency, USB OTG connection, 2 DAC (digital-to-analog converter), 2 TWI (Two Wire Interface, compatible with I2C protocol from Phillips), standard power supply jack (5.5 / 2.1 mm) jack, SPI header connector, JTAG header connector, reset button, and an erase button). The drawback of the Arduino Due compared to other Arduino variants that use MCU Atmega is the absence of integrated EEPROM. To control the salamander like-robot using Arduino Due only needed general purpose input/output (GPIO) pin because in this early research did not use the remote control.



Fig. 7. The utilized servo motors on salamander like-robot, (a) Tower Pro MG 995 (b) servo Tower Pro SG90

The final prototype of the built salamander like-robot is shown in Fig. 8. The robot has nine joints with eight links from head to tail. The nine joints used metal gear servo Tower Pro SG90. Each left and right of the front leg has three DOF while each rear leg has two DOF because of its more passive movements than the robot's front legs. The joints on both front and rear legs utilized metal gear servo Tower Pro MG995.



Fig. 8. The resulted salamander like-robot

V. Results and Discussions

In this section, the kinematics motion based on the developed CPG based legged locomotion was implemented in simulation under virtual reality and real salamander like-robot to walk in straight walk motion. The 3D animation in virtual reality is conducted using SimMechanics First Generation feature in MATLAB-Simulink software. For the embedded programs on the prototype of salamander like-robot, it used Simulink Support Package for Arduino Hardware.

V.1. Straightforward walk in simulation and virtual reality

The SimMechanics - First Generation toolbox under MATLAB/Simulink environment was chosen because it was simpler and conforms to the problem limitation of not discussing robot dynamics, only its kinematics. The 3D virtual reality model of the salamander robot was imported from * .xml and * .stl files created by exporting the robot model in Solidworks CAD software assemblies using the Sim Mechanics Link plugin. When the * .xml file was imported using the 'mechimport' command function in MATLAB, the software will automatically generate the auto-generate block diagram of the salamander robot in the Simulink environment according to the Solidworks assembly. The diagrams that were formed need to be tidied up in order to remember the many parts and joints to make it easier in the next programming of the block diagram in Simulink.

The joint angles of salamander robot are determined using equation from (1) to equation (13). The results of joint angles are presented by the corresponding plot from Fig. 9 to Fig. 13. Fig. 9 shows θ_{C1} and θ_{H} corresponding to the equation (2), the value of θ_{H} is opposite to θ_{C1} . The joint angles in the salamander' body, front CPG, and rear CPG are resulted from equation (4) to equation (6) as shown in Fig. 10. The resulted joint angle motion in tail can be presented in Fig. 11. The joint angle in the tail is less than the joint angle in front CPG. The joint angles in rear legs and front legs are presented in Fig. 12 and Fig. 13 respectively.



Fig. 9. Predefined joint angle inputs of the head and front CPG.







Fig. 11. Predefined joint angle inputs of front CPG and tail.



Fig. 12. Predefined joint angle inputs of front CPG and front leg.



Fig. 13. Predefined joint angle inputs of front CPG and rear leg.

The motions of joint angle inputs from Fig. 9 to Fig. 13 would be simulated using SimMechanics 3D Animation for the straight walk motion on the 3D model of salamander robot. The result of 3D animation simulation in SimMechanics environment after given equation of motion input can be seen in Fig. 13. From the simulation results in 3D virtual reality of the salamander robot motion, the robot model succeeded in forming a curve that resembles standing wave with the head always forward. The front leg always moves parallel to the centerline line when the contact was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. These result of 3D animation motion of the robot showed that the developed model of CPG based legged locomotion can be always forward. The front leg always moves parallel to the centerline line when the contact was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. This result of 3D animation motion of the robot shows that the developed model of CPG based legged locomotion can be implemented to drive the proposed salamander robot on straight walk conditions.



Fig. 14. The sequence of motion of salamander robot in SimMechanics 3D animation from 1 s to 6 s.

V.2. Straight walk in the real salamander like-robot

In order to verify the effectivity of the developed CPG based locomotion model in virtual reality simulation as presented in section V.1. The kinematics equation developed from CPG based legged locomotion as presented in equation (1) through equation (13) was developed using block diagram under MATLAB Simulink environment.

After the CPG based locomotion model as in equation (1) through (13) had been built in Simulink block diagram. The resulted motions of joint angle inputs from Fig. 9 to Fig. 13 will be utilized as joint motion input in servo motor command of the salamander like-robot prototype as shown in Fig. 8. The command of servo motor was implemented using Standard Servo Write block. The block diagram of CPG model was embedded in Arduino Due using Simulink Support Package for Arduino Hardware. The model run with the sampling rate of 50 Hz. The Arduino Due microcontroller can run the CPG model in real time without overrunning in computation. The overall block diagram CPG equation of straight walk motion from equation (1) to equation (13) was developed using MATLBA/Simulink software. This block diagram as shown in Fig. 15 was embedded into Arduino Due microcontroller.

Based on the experimental results, the proposed of salamander robot prototype succeeded in forming S-curve that resembles a standing wave with the head always forward on the straightforward walk. The motion of the salamander robot's body links had similar motion as shown in virtual reality simulation results.



MATLAB/Simulink environment

In the experimental result, the front leg always moved parallel to the centerline line when the foot was in contact with the ground. Rear leg stroke was in accordance with the front leg stroke opposite side. Both in virtual reality simulation and experimental had the same initial condition i.e. 0 degree. Every 1.5 second, the salamander body becames straight both in the virtual reality simulation and experiment. Based on the legged locomotion result in the experimental work, the developed CPG based locomotion had been verified that the salamander like-robot can walk effectively in straight walk as depicted by Fig. 16.



Fig. 16. The sequence of images of salamander like-robot walks straightforward

VI. Conclusion and Future Work

The proposed salamander like-robot uses CPG approach by dividing the salamander robot body into smaller segments that can represent the segmentation function of the actual salamander body. The CPG based locomotion of the spinal cord of the salamander like-robot is represented by eight joints with nine links from head to tail model. The effective CPG based legged locomotion for 18 DOF salamander like-robot has been

successfully developed and implemented in both virtual reality simulation and experimental work.

Based on the simulation, the predefined joint angle inputs in salamander robot can be utilized to drive the robot to do straight walk motion that can mimic the walking of a real salamander naturally. Based on the legged locomotion result in experimental work, the developed CPG based locomotion has been verified that the salamander like-robot can walk straight effectively. The research has succeeded in the developing of a low-cost 18 DOF salamander like-robot using 3D printing technology that can walk naturally like a salamander.

In the future research, the motion of the salamander robot in turn right and turn left will be developed and embedded into the proposed salamander robot. After the CPG based locomotion is embedded into the robot, it will be used as a low-cost amphibious robot that can be implemented to support Search and Rescue (SAR) especially in disaster areas such as flood, earthquake, tsunami, or landslide

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Paper ID 16464: "Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk".

The paper has been accepted with minor revisions.

You should change the paper according to the remarks of the reviewers included at the foot of this email, then you should re-submit the revised paper by our on-line submission system, selecting the cited paper and uploading the Author Version in the section "Editor Decision".

The new text and the modifications introduced for answering the remarks of the reviewers should be indicated in red colour.

Sincerely, Dr. Ethirajan Rathakrishnan, Editor-in-Chief of International Review of Mechanical Engineering (IREME) erath@iitk.ac.in

Remarks of the Reviewers: Reviewer: 1 Recommendation: Accepted as it is. Comments: The paper is interesting and well structured. I suggest the acceptance.

Review response: Thank you for recommending our paper to be accepted in this journal but we will revise and improve the paper according to the other reviewer suggestions.

Reviewer: 2 Recommendation: Accepted with minor revisions.

Comments:

1 The English needs editing for grammatical errors and style. We suggest to use our service "English Language Editing". More information can be found to http://www.praiseworthyprize.com/english_service.htm

Thank you very much for the suggestion, we have revised the English and grammar thoroughly. The revised words can be seen by the red color of the updated words.

2 In the introduction section the authors should more underline the contribution of the paper to the state of the art on the topic.

We have updated and added more underlined contribution of the paper as follows:

In this study, we developed the governing equation of motion using a central pattern generator (CPG) for each robot on a straight walk. This paper proposes the CPG model of 18 DOF Salamanders like-robots by dividing the salamander robot body into smaller segments that are performed by ref. [1]. In straight walk locomotion, the CPG model can be driven by using a sinusoidal wave. The proposed CPG based locomotion of the spinal cord of the robot is represented by eight links from head to tail model. Each left and right leg of the front has three DOFs that can determine the direction of the straight walk. Each DOF has two rear legs. They are more passive movement than the robot's movement front legs. After building the CPG based locomotion, the results of the CPG model are implemented in 3D animation under the SimMechanics of First Generation environments, such as in reference [16]. To

verify the legged locomotion based on CPG model in 3D animation simulation, the CPG model is embedded on the robot salamander microcontroller using 32 bit Arduino Due. The robot is tested on the straight walk gait as in 3D simulation.

Reviewer: 3

Recommendation: Accepted with minor revisions.

Comments:

1- Computational details for different movements should be displayed in the article. Adding block diagram in Simulink could also be helpful.

Thank for the comments and suggestion. In this paper, we focus the CPG model for the movement of the salamander-like robot only in straightforward walk condition. The developed CPG model then is embedded and tested on our salamander like robot prototype in order to verify the developed CPG model. In the straightforward movement, we have detailed the equation of motion regarding in each body part of the salamander robot. In the future, we will study the transition gait among different gait cycles.

We have added overall block diagram picture of CPG equation that is developed under MATLAB/Simulink software. As follows:

"The overall block diagram CPG equation of motion from equation (1) to equation (13) is developed using MATLBA/Simulink software. This block diagram as shown in Fig. 15 is embedded into Arduino Due microcontroller".



Fig. 15. Developed CPG equation of motion block diagram in MATLAB/Simulink environment

2- Units should be more clarified, specifically in the figures (for instance, fig 2)

Thank you for your input. In fig. 2, we have added the figure caption with "Fig. 2. The dimension of the body links in the salamander robot with (all units in mm)"

[IREME] Editor Decision

Dari:	Editorial Staff (editorialstaff@praiseworthyprize.org)			
Kepada:	muna_096@yahoo.com; ari_janto5@yahoo.co.id			
Tanggal:	Senin, 25 Maret 2019 16.30 WIB			

Dear Dr. Munadi, Mr Mochammad Ariyanto:

We have reached a decision regarding your paper ID 16464: "Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk", submitted to: International Review of Mechanical Engineering (IREME).

The paper has been accepted with minor revisions.

You should change the paper according to the remarks of the reviewers included at the foot of this email, then you should re-submit the revised paper by our on-line submission system, selecting the cited paper and uploading the Author Version in the section "Editor Decision". The new text and the modifications introduced for answering the remarks of the reviewers should be indicated in red colour.

Sincerely, Dr. Ethirajan Rathakrishnan, Editor-in-Chief of International Review of Mechanical Engineering (IREME) erath@iitk.ac.in

Remarks of the Reviewers: The following remark should be still satisfied: The English style of the paper is not yet satisfactory. For example:

You should pay attention to the use of correct tenses of verbs and the use of singular or plural form of the verbs;

You should avoid to use expressions that begin with the plural subject We changing them with passive sentences or with expressions like " the paper Proposes".

You should add the articles and the subject in the main part of the text.

For any questions don't hesitate to contact us. Best regards, Editorial Staff Praise Worthy Prize Publishing House <u>editorialstaff@praiseworthyprize.org</u>

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Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk

M. Munadi, Mochammad Ariyanto, Kharisma A. Pambudi, Joga D. Setiawan

Abstract – The utilization of mechatronics, robotics, and control systems has been widely spread in many areas over the last few decades. Robotics research is widely used for industrial purposes such as wheeled robots and manipulators, but nowadays many researchers have incorporated biomimetic science, often called biorobotics. This paper presents a preliminary research in the field of biorobotics with a robot salamander model that can walk in straight walking using a central pattern generator (CPG). This robot model uses a legged locomotion system that has 18 degrees of freedom (DOF). The CPG based locomotion model is developed for controlling the gait cycle when the robot walks. The motions of joint angle inputs resulted from CPG model is simulated using SimMechanics 3D Animation and implemented on the proposed salamander robot for straight walking. Based on the result in both virtual reality simulation and experimental work using CPG locomotion approach, the predefined joint angle inputs in salamander robot can be used to drive the robot. The proposed CPG locomotion can mimic the walking of a real salamander naturally in straight walk. **Copyright © 2019 Praise Worthy Prize S.r.l. - All rights reserved.**

Keywords: Robot Salamander, 18 DOF, Central Pattern Generator (CPG), 3D Animation

I. Introduction

When disasters such as flood, earthquake, tsunami, or landslide happen, people can be often found to be buried or trapped in an avalanche or ruin. In such a case, it is not possible to send people to enter the gaps or holes formed.

Therefore, it is necessary to develop a system that can solve this problem. One alternative is a robot that can enter the hole/slit and move on land or in water bringing the camera to see the dangerous conditions. Based on this condition, salamander robot is chosen because the salamander is one of the amphibian reptiles that can move both on land and on water. In this study, the proposed salamander like-robot model adapts the same robot that has been researched in previous studies [1]-[4].

It [1], [2], has 27 DOF: 11 DOF on the spine and four DOF on each leg [2]. It uses a servo motor as its actuator.

The legged locomotion of the salamander like-robot is developed by using central pattern generator (CPG) method. The salamander robot [1]-[4] has been developed using two types of locomotion: terrestrial locomotion to walk on the land and aquatic locomotion to swim on the water. In this research, the proposed salamander robot only uses terrestrial locomotion because the research study focuses on the motion of straight walk on a floor or land. The swimming mode of the salamander like-robot will be developed in the future study. CPG Based locomotion has inspired scientists and engineers to build robots by mimicking the spinal cord of the animals. CPG is the key mechanism of generating adaptive and versatile locomotion in animals [5].

CPG generates motion system instantly on a legged robot like spine based control system [6]. CPG based locomotion has been successfully implemented in legged robot research such as snake robot locomotion [6]-[9], hexapod robot [10]-[11], [19], robotic fish [5], [12]-[14], salamander robot [1]-[4], and quadruped robot [15], [20]. In this paper, the proposed of salamander like-robot uses a smaller number of DOF i.e. eight on the spine, three on each front leg and two on each rear leg. The simplification of the number of DOF is conducted to reduce the number of actuators so that the design becomes simpler and the salamander robot has a smaller dimension than the previously one as in [2]. This is conducted to meet the initial goal to create a salamander like-robot that is applicable for Search and Rescue (SAR) purpose. In this study, the governing equation of motion using a central pattern generator (CPG) has been developed for each robot on a straight walk. This paper proposes the CPG model of 18 DOF Salamanders likerobots by dividing the salamander robot body into smaller segments that have been performed by [1]. In straight walk locomotion, the CPG model can be driven by using a sinusoidal wave. The proposed CPG based locomotion of the spinal cord of the robot is represented by eight links from head to tail model. Each left and right leg of the front has three DOFs that can determine the direction of the straight walk. Each DOF has two rear legs. Their movement is more passive than the robot's movement front legs. After building the CPG based locomotion, the results of the CPG model are implemented in 3D animation under the SimMechanics

of First Generation environments, such as in [16]. In order to verify the legged locomotion based on CPG model in 3D animation simulation, the CPG model is embedded on the robot salamander microcontroller using 32 bit Arduino Due. The robot is tested on the straight walk gait as in 3D simulation.

II. Salamander Robot Model

II.1. 3D CAD Design

In this paper, the development of 3D CAD model on the salamander like- robot has been conducted in parallel with robotic prototype assembly. 3D CAD design of the salamander like-robot model has been performed using SolidWorks computer-aided design (CAD) software. The SolidWorks CAD software has been selected because of its ease of use. The 3D CAD model and the prototype of salamander like-robot that have been developed can be shown in Fig. 1. The dimension of the salamander robot can be seen in Fig. 2.



Fig. 1. 3D CAD assembly of the proposed 18 DOF salamander robot



Fig. 2. The dimension of the body links in the salamander robot (all units are in mm)

It can be seen that the dimensions of the body part in the front legs and the rear legs are not similar. The forelimbs of the front legs have been used for the controller's place and the rear legs have been used for the battery's place. The result of 3D salamander robot model from CAD software as shown in Fig. 1 has been exported in SimMechanics block diagram under MATLAB/Simulink environment using SimMichanics Link plugin. The plugin can be downloaded freely from the Mathworks website. The results of SimMechanics block diagram will be used as 3D animation of salamander robot motion. The 3D animation will visualize the motion of salamander robot on straight walk in 3D view environment. SimMechanics toolbox from MATLAB/Simulink software is a powerful tool for 3D animation purpose of a mechanical system. It can simulate the motion of mechanical system by giving it with the joint input in 3D view environment. SimMechanics 3D animation had been successfully developed for 3D virtual of five DOF robotic hand on the previous works [17], [18]. The 3D animation of robotic hand can be driven by giving the revolute joint angle inputs for each finger in SimMechanics block diagram.

This salamander like-robot model for 3D animation has used revolute joints to model the joint body of the proposed salamander robot in SimMechanics.

II.2. Gait Cycle for Straight Walking Movement

In Fig. 1, there is a shaft supporting the body of a salamander robot model between the two joints of the body and the front legs. This consideration is taken because the point serves as the front Central Pattern Generator (CPG) which becomes the reference on the straight walk. The point/CPG in the salamander robot model does not move against time. The kinematics equation of motion (EOM) is developed based on CPG legged locomotion, starting from the head to tail tip.

When walking, the salamander form S-shape standing wave with a length of 1λ from head to tail tip. Two points that become the reference when performing straight walking movement are the center point of the connecting body of the front legs (front CPG) and the center point of the rear legs connecting body (rear CPG).

The movement of the front legs adjusts the body movements of the robot salamander. While the front body of the salamander robot leans to the right, the left front leg goes forward. When the front body of the salamander robot leans to the left, the left front leg retreats as it moves forward. The rear leg movement is the opposite movement of the front leg movement. When the left front leg steps back, the rear right leg steps back simultaneously, while the rear left leg moves with the tip of the foot forward. Both the front legs and rear legs have the same distance step. This same step makes the salamander robot to walk straightforward.

III. CPG Based Locomotion Model

In this section, the straightforward walk kinematics motion of the salamander robot is developed to determine the angles formed by each joint on the head, body, legs, and tail of the salamander robot. The front CPG has been used as a reference to the straightforward walking movement of salamander robot. The joint angles on the head, body, and tail can be shown by Fig. 3. The body angle on the front CPG has oscillated from θ_{C1} to the centerline, as shown in Fig. 3.



Fig. 3. Joint angles of the salamander robot

The initial angle of θ_{C1} is 0°, so it can be written in a sinusoidal equation using the parameters shown in Fig. 2, and it can be expressed by equation (1):

$$\begin{aligned} \theta_{C1} &= \theta_{C1(\max)} \sin(\omega t) \\ d_f &= D_C \cos \theta_{C1} + L_f \cos \alpha + \\ &- L_{f4(top)} \cos(\theta_{f(\max)} - \gamma_1) \\ \alpha &= \theta_{C1} + \theta_{f1} - \theta_{f1(\max)} \end{aligned} \tag{1}$$

$$S &= D_C \sin \theta_{C1} + L_f \sin \alpha + L_{f4(top)} \sin(\theta_f - \gamma_1) \\ S - S_0 &= D_C \sin \theta_{C2} + \\ &+ (L_{b1} + L_{b2} \cos \theta_{b2}) \sin(\theta_{C2} - \theta_{b1}) \end{aligned}$$

III.1. Head Movement (θ_H)

The head of the salamander robot is always facing forward, in the other words the head angle $\theta_{\rm H}$ is always parallel to the centerline. Then the angle on the joint of the head must be opposite direction and equal to $\theta_{\rm C1}$. The angular equation for the head joint can be written as in equation (2):

$$\theta_H = -\theta_{C1} \tag{2}$$

III.2. Body Movement ($\theta_{C2}, \theta_{B1}, \theta_{B2}, \theta_{B3}$)

The length of the two joints in front body L_{C1} and the length of two joints on the rear body have the same distance to the centerline. The value of θ_{C2} can be defined as expressed in equation (3):

$$\sin\theta_{C2} = \frac{L_{C1}}{L_{C2}}\sin\theta_{C1} \tag{3}$$

The abdomen of the salamander robot forms a half wave. There are four links on the abdomen. In order to form a half-wave, the joint in the middle must be the peak of the wave. The second and third links have the opposite angle of the direction and the same magnitude towards the centerline that is half of θ_{C1} , θ_{B1} can be defined as in Equation (4):

$$\theta_{B1} = -\frac{1}{2}\theta_{C1} \tag{4}$$

From equation (4), the joint angles of θ_{B2} and θ_{B3} can be calculated using equation (5), and (6):

$$\theta_{B2} = -\theta_{C1} \tag{5}$$

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$$\theta_{B3} = \theta_{C2} - \theta_{B1} \tag{6}$$

III.3. Tail Movement (θ_T)

In the straight walking motion, the salamander robot 's tail forms half wave opposing to its body. In the CPG based locomotion model, there are four links for the tail system. The rear leg connecting body and tail tip links forms an equal angle to the centerline and opposites to each other. The magnitude of the joint angle on the tail for the motion of straight walking is equal, it can be defined as written in equation (7):

$$\theta_T = -\frac{1}{2}\theta_{C2} \tag{7}$$

III.4. Front Leg Movement

The straight walking pattern strategy for the front leg is the end of the link always following the offset of the centerline with the d_f distance obtained according to the θ_{f1} value and determined from the front leg position at the maximum θ_{C1} . The value of θ_{f1} is predetermined and it can vary between 0°- θ_{f1} (max). The front leg tip is always following the offset of the centerline with the distance d_f by adjusting the value of θ_{f} . The value of θ_{f} is range from 0° to 90°. From the description above and from Fig. 4, the kinematics motion can be written for the front leg as follows:

$$L_{f}^{2} = D_{f1}^{2} + (L_{f1} + L_{f2} + L_{f3})^{2}$$
(8)

$$\theta_{f1(\max)} = 90^{\circ} - \gamma_2 \tag{9}$$

$$\alpha = \theta_{C1} + \theta_{f1} - \theta_{f1(\text{max})} \tag{10}$$

$$d_f = D_C \cos\theta_{C1} + L_f \cos\alpha + - L_{f4(top)} \cos(\theta_{f(\max)} - \gamma_1)$$
(11)



Fig. 4. Front leg movement

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Before presenting the equation of motion on the rear legs, it should be noted that forward strokes on the front legs and rear legs go simultaneously and equal in length, so that no slip conditions occur. S_0 is the stroke at the initial position and S is the actual stroke as shown in Fig. 5. The equation of foot strokes can be written as in equation (5):



Fig. 5. Front leg stroke

III.5. Front Leg Movement

The stroke on the rear leg adjusts to the front foot. In Fig. 6, the starting position of the rear foot opposites to the front foot because when it touches the ground, the front, and the rear legs are in opposite position. The equations of the rear leg motion can be written as in equation (12):

$$S - S_0 = D_C \sin \theta_{C2} + (L_{b1} + L_{b2} \cos \theta_{b2}) \sin(\theta_{C2} - \theta_{b1})$$
(13)



Fig. 6. Rear leg movement

IV. Salamander-Like Robot Prototype

The prototype of a salamander like-robot has been developed using 3D printing technology. The body of the robot has been printed by using polylactic acid (PLA) material. The main part of the salamander robot has been printed using a 3D delta type printer with a nozzle diameter of 0.2 mm, with a maximum width of 17 cm and a maximum height of 22 cm. Two servomotors, servo Tower Pro MG995 and Tower Pro SG90 have been used on this salamander-like robot as shown in Figs. 7.



Figs. 7. The utilized servo motors on salamander like-robot, (a) Tower Pro MG 995 (b) servo Tower Pro SG90

The Servo Tower pro MG995 has a torque varying from 9.4 kg cm at 4.8 V to 11.00 kg cm at 6V. This metal gear servo has the mass of 55 g and it can rotate from 0° to 180°. This servo has been used for lift motion on the robot's leg because it had a large enough torque to lift the body load of the salamander robot, while Servo Tower Pro SG90 has a torque of 1.8 kg cm and the dimension is quite small that is 22.2×11.8×31 mm. This servo has been used for the vertical axis joint motion of the salamander like-robot body because it has not been affected by gravity and has small dimension. Since the CPG-based locomotion on this robot has required complex and heavy computation, the Arduino Due microcontroller has been selected and used in this study. Arduino Due is a project board variant of the Arduino microcontroller that uses the Atmel SAM3X8E ARM Cortex-M3 CPU. Arduino Due is the first Arduino Development Board to use a 32-bit ARM processor. Development board has a GPIO of 54 pins (12 of which

are PWM pins), 12 analog pins, 4 UART / serial port hardware, clock count / clock with 84 MHz frequency, USB OTG connection, 2 DAC (digital-to-analog converter), 2 TWI (Two Wire Interface, compatible with I2C protocol from Phillips), standard power supply jack (5.5 / 2.1 mm) jack, SPI header connector, JTAG header connector, reset button, and an erase button). The drawback of the Arduino Due compared to other Arduino variants that use MCU Atmega is the absence of integrated EEPROM. In order to control the salamander like-robot using Arduino Due only the general purpose input/output (GPIO) pin is needed because in this early research the remote control has not been used. The final prototype of the built salamander like-robot is shown in Fig. 8. The robot has nine joints with eight links from head to tail. The nine joints used metal gear servo Tower Pro SG90. Each left and right of the front leg has three DOF while each rear leg has two DOF because of its more passive movements than the robot's front legs. The joints on both front and rear legs have utilized metal gear servo Tower Pro MG995.



Fig. 8. The resulted salamander-like robot

V. Results and Discussions

In this section, the kinematics motion based on the developed CPG based legged locomotion is implemented in simulation under virtual reality and real salamander like-robot to walk in straight walk motion. The 3D animation in virtual reality is conducted using SimMechanics First Generation feature in MATLAB-Simulink software. For the embedded programs on the prototype of salamander like-robot, Simulink Support Package for Arduino Hardware has been used

V.1. Straightforward Walk in Simulation and Virtual Reality

The SimMechanics - First Generation toolbox under MATLAB/Simulink environment has been chosen because it is simpler and it conforms to the problem limitation of not discussing robot dynamics, only its kinematics. The 3D virtual reality model of the salamander robot has been imported from * .xml and * .stl files created by exporting the robot model in Solidworks CAD software assemblies using the Sim Mechanics Link plugin. When the * .xml file has been imported using the 'mechimport' command function in MATLAB, the software automatically generates the auto-generate block diagram of the salamander robot in the Simulink environment according to the Solidworks assembly. The diagrams formed need to be tidied up in order to remember the many parts and joints to make it easier in the next programming of the block diagram in Simulink. The joint angles of salamander robot are determined using equation from (1) to equation (13). The results of joint angles are presented by the corresponding plot from Fig. 9 to Fig. 13.



Fig. 9. Predefined joint angle inputs of the head and front CPG



Fig. 10. Predefined joint angle inputs of CPG and body



Fig. 11. Predefined joint angle inputs of front CPG and tail

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Fig. 12. Predefined joint angle inputs of front CPG and front leg



Fig. 13. Predefined joint angle inputs of front CPG and rear leg

Fig. 9 shows θ_{C1} and θ_{H} corresponding to the equation (2), the value of θ_{H} is opposite to θ_{C1} . The joint angles in the salamander' body, front CPG, and rear CPG resul from equation (4) to equation (6) as shown in Fig. 10.

The resulted joint angle motion in tail can be presented as in Fig. 11. The joint angle in the tail is less than the joint angle in front CPG. The joint angles in rear legs and front legs are presented in Fig. 12 and Fig. 13 respectively.

The motions of joint angle inputs from Fig. 9 to Fig. 13 are simulated using SimMechanics 3D Animation for the straight walk motion on the 3D model of salamander robot. The result of 3D animation simulation in SimMechanics environment after given equation of motion input can be seen in Fig. 14. From the simulation results in 3D virtual reality of the salamander robot motion, the robot model has succeeded in forming a curve that resembles standing wave with the head always forward. The front leg always moves parallel to the centerline line when it has been in contact with the ground. Rear leg stroke has been in accordance with the front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. These results of 3D animation motion of the robot have shown that the developed model of CPG based legged locomotion can be always forward. The front leg always moves parallel to the centerline line when it has been in contact with the ground. Rear leg stroke has been in accordance with the

front leg stroke opposite side. Every 1.5 second the salamander body becomes straightforward. This result of 3D animation motion of the robot shows that the developed model of CPG based legged locomotion can be implemented to drive the proposed salamander robot on straight walk conditions.



Fig. 14. The sequence of motion of salamander robot in SimMechanics 3D animation from 1 s to 6 s

V.2. Straight Walk in the Real Salamander-Like Robot

In order to verify the effectiveness of the developed CPG based locomotion model in virtual reality simulation as presented in section V.1, the CPG model has been verified by using embedded CPG in a real salamander-like robot. The kinematics equation developed from CPG based legged locomotion as presented in equation (1) through equation (13) has been developed using block diagram under MATLAB Simulink environment. After the CPG based locomotion model as in equation (1) through (13) has been built in Simulink block diagram. The resulted motions of joint angle inputs from Fig. 9 to Fig. 13 is utilized as joint motion input in servo motor command of the salamander like-robot prototype as shown in Fig. 8. The command of servomotor has been implemented using Standard Servo Write block. The block diagram of CPG model has been embedded in Arduino Due using Simulink Support Package for Arduino Hardware. The model run with the sampling rate of 50 Hz. The Arduino Due microcontroller can run the CPG model in real time without overrunning in computation. The overall block diagram CPG equation of straight walk motion from equation (1) to equation (13) was developed using MATLBA/Simulink software. The block diagram shown in Fig. 15 has been embedded into Arduino Due microcontroller.



Fig. 15. Developed CPG equation of motion block diagram in MATLAB/Simulink environment

Based on the experimental results, the proposed salamander robot prototype has succeeded in forming S-curve that resembles a standing wave with the head always forward on the straightforward walk. The motion of the salamander robot's body links had similar motion as shown in virtual reality simulation results.

In the experimental result, the front leg has always moved parallel to the centerline line when the foot has been in contact with the ground. Rear leg stroke has been in accordance with the front leg stroke opposite side. Both in virtual reality simulation and experimental had the same initial condition i.e. 0 degree. Every 1.5 second, the salamander body becames straight both in the virtual reality simulation and experiment. Based on the legged locomotion result in the experimental work, the developed CPG based locomotion had been verified that the salamander like-robot can walk effectively in straight walk as depicted in Fig. 16.



Fig. 16. The sequence of images of the salamander-like robot walking straightforward

VI. Conclusion and Future Work

The proposed salamander like-robot uses CPG approach by dividing the salamander robot body into smaller segments that can represent the segmentation function of the actual salamander body. The CPG based locomotion of the spinal cord of the salamander like-

robot is represented by eight joints with nine links from head to tail model. The effective CPG based legged locomotion for 18 DOF salamander like-robot has been successfully developed and implemented in both virtual reality simulation and experimental work. Based on the simulation, the predefined joint angle inputs in salamander robot can be utilized to drive the robot to do straight walk motion that can mimic the walking of a real salamander naturally. Based on the legged locomotion result in experimental work, the developed CPG based locomotion has verified that the salamander like-robot can walk straight effectively. The research has succeeded in the developing of a low-cost 18 DOF salamander likerobot using 3D printing technology that can walk naturally like a salamander. In future research, the motion of the salamander robot in turn right and turn left will be developed and embedded into the proposed salamander robot. After the CPG based locomotion is embedded into the robot, it will be used as a low-cost amphibious robot that can be implemented to support Search and Rescue (SAR) especially in disaster areas such as flood, earthquake, tsunami, or landslide

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Re: [IREME] Editor Decision

Dari: Praise Worthy Prize Editorial Staff <praiseworthyprize@gmail.com> Kepada: Munadi<muna_096@yahoo.co.id> Terkirim: Rabu, 10 April 2019 21.03.34 GMT+9 Judul: Re: [IREME] Editor Decision

Dear Dr. Munadi thank you for your e-mail. I confirm you that I received all the needed and your paper has been included in the current issue of IREME (January 2019). As soon as the issue will be ready you will receive the product you purchased. Furthermore, we wish to inform you that we have recently activated the English Editing Service for articles that are not going to be published on our Journals: if you (or one of your colleagues) have one or more scientific articles that you wish to submit to other Journals (not PWP) and you would like to submit it in a proper English, you can ask to use the same service that you have just received, for a different price. For more information, you can ask us by email. Best Regards

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Il giorno mer 10 apr 2019 alle ore 13:06 Munadi <muna_096@yahoo.com> ha scritto:

Dear Dr. Angela Tafuro Head of the Editorial Staff

I am sorry for the late response.

In order to verify the effectivity of the developed CPG based locomotion model in virtual reality simulation as presented in section V.1

This phrase is not clear. Maybe something is missing. Please try to rephrase it.

Please, correct it with:

In order to verify the effectivity of the developed CPG based locomotion model in virtual reality simulation as presented in section V.1, the CPG model was verified by using embedded CPG in a real salamander-like robot.

Thank for your feedback.

Best regards, Munadi

Pada Senin, 8 April 2019 21.36.59 WIB, Praise Worthy Prize Editorial Staff praiseworthyprize@gmail.com menulis:

Dear Dr. Munadi, please find in attachment the edited version of your paper with english corrections made. In yellow you will find all the changes made by our staff while in red there are the parts requiring a correction by your side. Please have a look and send us the revised version according to these corrections within two days, so the paper can be published on IREME. Thanks in advance for the cooperation. Best Regards

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Il giorno lun 8 apr 2019 alle ore 10:16 Praise Worthy Prize Editorial Staff praiseworthyprize@gmail.com ha scritto:

Dear Dr. Munadi

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Angela Tafuro Head of the Editorial Staff

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Il giorno gio 4 apr 2019 alle ore 14:34 Munadi <<u>muna_096@yahoo.com</u>> ha scritto: Dear Dr. Ethirajan Rathakrishnan, Editor-in-Chief of International Review of Mechanical Engineering (IREME)

In this email, we have sent some documents related to the publication processes.

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2. Treatment of personal data

3. Permission request form (We did not fill this form because we did not take any extensive extract, figures, and tables from any sources)

Please let me know if we miss the related files.

Best Regards,

Munadi Pada Selasa, 2 April 2019 19.08.03 WIB, Editorial Staff <editorialstaff@praiseworthyprize.org> menulis:

Dear Dr. Munadi, Mr Mochammad Ariyanto:

It is my great pleasure to inform you that your paper ID 16464: "Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk" has been accepted and will be published on the International Review of Mechanical Engineering (IREME) after the english revision by PWP staff.

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Tanggal: Rabu, 8 Mei 2019 14.11 WIB

Dear Dr. Munadi, Mr Mochammad Ariyanto,

We are glad to congratulate with you and your colleagues for the publication of the article ID 16464: "Development of 18 DOF Salamander Robot Using CPG Based Locomotion for Straight Forward Walk" in our journal International Review of Mechanical Engineering (IREME).

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