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The behavior of reinforced concrete members with section enlargement using self-compacting concrete

^a Engineering Faculty, Diponegoro University, Semarang, Indonesia

^b Department of Civil Engineering, National Cheng Kung University, Tainan, Taiwan ^c Magister Program in Civil Engineering, Diponegoro University, Indonesia

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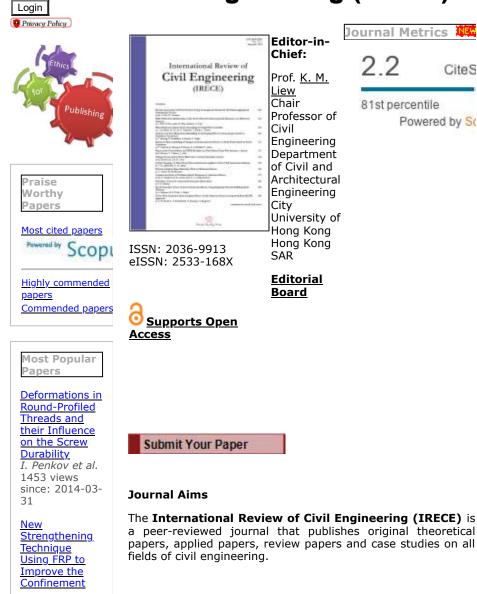
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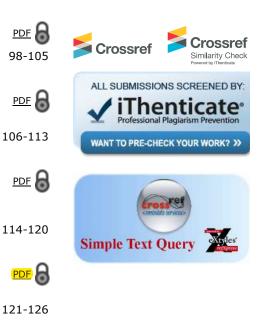
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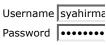
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Mario Di Nardo^(1*), Mariano Clericuzio⁽²⁾, Teresa Murino⁽³⁾, Marianna Madonna⁽⁴⁾

Approach for a High Capacity

⁽¹⁾ Department of Chemical, Materials and Production Engineering, University of Naples Federico II, Italy (2) Department of Chemical, Materials and Production Engineering, University of Naples Federico II, Italy ⁽³⁾ Department of Chemical, Materials and Production Engineering, University of Naples Federico II, Italy ⁽⁴⁾ University of Naples Federico II, Italy ^(*) Corresponding author

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Abstract

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Any event can be analyzed as a system, which is a set of parts performing a specific function. Systems that do not have simple interconnections are called complex. A qualitative and quantitative systems behaviour analysis is lead in the literature review. The issue of resilience needs particular attention and is defined as the ability of a system to resist, adapt, recover from unpredictable events. The concept of resilience is evaluated in a railway network, generally more sensitive to disruption than the road ones. The study focuses on a high capacity railway section in the presence of a breakdown. The goal is to have a general reliability evaluation of an automatic logic reconfiguration, from its implementation to its operating phases. The added value of this formalization methodology consists of using fundamental knowledge of both the system's functioning and malfunctioning. The controller

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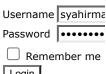
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The Influence of Steel **Connection on Fire Resistance of Composite Steel-Framed Buildings**

Mohammed Abbas Kadhim^(1*), Zhaohui Huang⁽²⁾

⁽¹⁾ Brunel University London, United Kingdom (2) Brunel University London, United Kingdom

(*) Corresponding author

DOI: https://doi.org/10.15866/irece.v11i3.16681

Abstract

Steel connections play a significant part in enhancing the robustness of structures in the event of a fire. Therefore, it is important to examine the impact of steel connections on the fire resistance of composite steel framed buildings. In this paper, both the behaviour of steel connections and their effect on composite steel frames are analysed using the non-linear finite element computer software VULCAN at various temperatures. The chosen frame is subjected to ISO834 fire. A comparison between end plate connections, pinned connection and rigid connection has been carried out. By applying different compartment fires, some cases are studied to show the behaviour of steel connection when the fire is applied at certain beams. In addition, different plate thickness has been analysed to examine the behaviour of the chosen steel connection under ISO834 fire. From the analytical results, it was found that the beam with extended end plate is stronger and has better performance in terms of axial forces than those beams with flush end-plate connection. Furthermore, that extended end plate connection has highest limiting temperatures compared to the flush end plate connection. In addition, it was observed that the performance of end-plate

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Menanggapi surat dari Wakil Rektor Sunber Daya No. 250/UN7.A2/UP/II/2023 tanggal 23 Februari 2023 tentang klarifikasi Usulan Kenaikan Jabatan ke Guru Besar atas nama Dr. Ir. Nuroji, MT. Bersama ini kami menyampaikan sebagai berikut :

Menanggapi kesan lemahnya review substansi dari reviewer jurnal, maka pengusul meyampaikan penjelasan sebagai berikut

Reviewer 1 memberikan masukkan: "*The paper misses modeling details*". Komentar ini mempunyai dampak yang sangat signifikan dan substansial, yaitu tentang detail pemodelan, karena tanpa deskripsi pemodelan yang baik maka akan berpengaruh pada interpretasi hasil. Tanggapan penulis atas koreksi tersebut adalah dengan menambahkan deskripsi mulai dari rincian, alasan pemodelan, desain penampang dan model pembebanan yang dikenakan. Lampiran A menunjukkan revisi yang disebabkan karena komentar reviewer 1, tercetak dalam kuning.

Dugaan kurang cerinatnya penerbit:

- Figure 4 dalam paragraph terakhir section IV yang diduga seharusnya Fig. 3. Penunjukkan ke Fig. 4 dalam karil memang benar, dan bukan kesalahan editing karena akan mengkaitkan out-put dengan response displacement. Kalimat yang mengandung notasi Fig. 4 diawali dengan "The horizontal average strain could further be calculated from the comparative displacement...." Pada keterangan Fig. 4 tertulis: "Load-displacement response of CB and SB. Fig. 4 ditempatkan setelah subsection V.I. karena dalam paragraph ini kembali Fig. 4 digunakan sebagai penjelasan dalam paragraph ini
- 2. Kalimat Ganda "The additional stirrup had a confining effect on the concrete [20]-[24]; the analysis was based on the assumption of a 20% increase of compression strength in the compression area, especially since the stirrups were extending into the extreme concrete fibers in compression". Kalimat tersebut yang tertulis dua kali merupakan kesalahan publisher yang telah diklarifikasi melalui Errata. Lampiran B menunjukkan permohonan maaf dari penerbit, Lampiran C menunjukkan Camera Ready manuscript yang kami submit, tampak tak ada kalimat ganda. Errata dalam publikasi sangat sering terjadi bahkan pada jurnal yang bereputasi: ASCE (The American Society of Civil Engineers) dan Journal of Structural Engineering

(Elsevier) - Lampiran D. Errata secara umum bukan merupakan indentikasi buruknya jurnal.

Pengusul juga sedang dalam proses menyiapkan berkas karil pendukung berjudul: "Prediction of crack development and crack propagation on flexural elements through Finite Element simulation" yang segera akan di submit ke Engineering Fracture Mechanics, Scopus Indexed (Q1).

Demikian surat tanggapan dan klarifikasi yang kami sampaikan sebagai dasar penilaian angka kredit usulan kenaikan pangkat. Atas perbatiannya disampaikan terima kasih.



Tembusan: Manajer Kepegawaian UNDIP

LAMPIRAN A

Perbaikan sesuai komentar substantif reviewer 1

Section Enlargement Strengthening of Reinforced Concrete Beam by Using Self-Compacting Concrete

Nuroji^{1*}, Chung-Chan Hung², Blinka H. Prasetya³, Aylie Han¹

Abstract – This paper presents the experimental results of section enlargement effects on prismatic reinforced concrete members. 125 by 200 mm reinforced concrete members with a compressive strength of 20.3 MPa reinforced with D12 steel bars having a yield stress of 335 MPa situated in the tension and compression area, were produced. Two specimens were prepared, the first functioning as the control element and designated as the control beam (CB). The second strengthened with a section enlargement using self-compacting concrete (SCC) marked as the strengthened beam (SB). The SCC had a 28-day compressive strength of 23.9 MPa. The dimensions of the enlarged beam were 200 by 300 mm. The two specimens CB and SB were tested with a two-point loading system. Based on the tests data, the load-displacement and momentcurvature relationships characterizing the beams were generated. From the results it was concluded that the enlargement affected the load-carrying capacity and stiffness positively. The SB member had a six times higher moment capacity, while the stiffness performance was enhanced seven times when compared to the CB specimen. On the other hand, it was also demonstrated that the ductility of the SB decreased as a consequence of the increase in span-to-depth ratio. The study was expanded based on the rational analyses to evaluate the influence of the additional tensile steel and concrete strength ratio of the enlarged section. Copyright © 2010 Praise Worthy Prize S.r.l. - All rights reserved.

Keywords: Flexural member, Concrete beam, Section-enlargement, Self-compacting-concrete, External strengthening

Nomenclature

a	distance of vertical load to the supports in mm
d	effective depth of the section in mm
f'c	Cylindrical concrete strength in MPa
fy fu	Steel yield stress in MPa
f_u	Ultimate steel yield strength in MPa
ACI	American Concrete Institute
CB	Control beam
D12	Deformed steel bar diameter in mm
M _{ult-exp}	Experimental ultimate moment in kN-m
M _{ult-th}	Theoretical ultimate moment in kN-m
SB	Strengthened beam
SCC	Self-compacting concrete
FRP	Fiber-reinforced polymers
LVDT	Linear vertical displacement transducer
ρ	Tensile steel ratio to concrete

I. Introduction

Structural strengthening is customarily aimed to fulfil the structure's capacity requirements originating from changes in code, increase in service load demands, or functional alterations of the structure [1]-[3]. Additional justifications include inappropriate or inaccurate design, deviations during the construction process, and structural damage caused by natural disaster or hazards such as fires. A widely used strengthening technique involves superimposing external reinforcement, namely steel plates or fiber-reinforced polymers (FRP) at the tension zone surface of the member, to increase the capacity and stiffness of the structure's element [4]-[9].

While external reinforcement is relatively easy and proven to be effective, researchers have reported cases of debonding and delaminating in the interface between the external reinforcing component and the concrete [10]-[15]. Other statements highlighted the presence of shear failure in the longitudinal direction and shifting from the flexural to the flexure-shear mode of failure. This will further affect the ductility behavior of the member [11], [16], [1], [17]. Further, the possibility of an alteration from under-reinforced to over-reinforced behavior should be accounted for. The above-mentioned factors could lead to the premature collapse of the member, before the targeted load-carrying capacity is reached. The use of section enlargement has many advantages when compared to the use of steel plates and FRP, since a better compatibility is achieved, while increased stiffness is guaranteed. This research focuses on strengthening by section enlargement to enhance the flexural capacity of reinforced concrete members.

II. Outline and Research Review

The research work was based on experimental tests on strengthened beams. A detailed description of material properties and section dimensions were outlined, and interesting issues concerning the use of self-compaction concrete were highlighted. Then, the set-up of the experimental tests and the loading sequences and details of the precision apparatus that were utilized to evaluate the behavior of the member, were explained.

Data evaluation was distinguished into analyses of the load-displacement responses, the moment-curvature behavior, the failure mode and crack propagation pattern. Since multiple factors contributed to the observed behavior deviation, a numerical simulation to assess each influence was conducted.

The conclusion summarizes the observed facts, and sheds a light on the positive and negative aspects of this strengthening system.

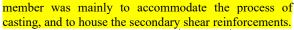
III. Research Methodology

Two perfectly identical 125 by 200 mm reinforced concrete beams with a length of 2.40 meters were cast, namely the control beam (CB) and the strengthened beam (SB). The latter was prepared for further treatment using self-compacting concrete (SCC) to generate the external reinforcement [18], [19]. An average cylindrical concrete strength f_c of 20.3 MPa was obtained from five test cylinders, cast during the process and tested at the age of 56 days. This concrete age difference with the SCC was to simulate the actual condition in the field, where the enlargement part is cast at a later stage.

The steel reinforcement bars were tested. The primary reinforcement D12 had a yield stress f_y of 335 MPa and an ultimate strength of 497 MPa. The stirrups were placed 150 mm apart and had a diameter of 6 mm. The yield stress and ultimate strength were measured to be 363 MPa and 535 MPa respectively.

All specimens were kept moist for 28 days to ensure that no micro-cracks developed in the member. The SB specimen was then strengthened by enlarging the section and placement of the additional longitudinal reinforcing bars. Supplementary shear reinforcement had to be added to ensure that the failure mode remained in flexure. The stirrups were located parallel to the original stirrups and had the same diameter and spacing as the original configuration. To achieve stability within the core and to create a confined area to help prevent debonding, two 8 mm steel bars were placed longitudinally, on the transversal side of the enlarged section, as can be seen in Fig 1. These bars had a yield stress f_{s} and ultimate strength f_{u} of 362 MPa and 518 MPa respectively. The CB specimen remained in its original state.

The section enlargement of the tensile area was mainly to improve the stiffness of the member and to enlarge the moment capacity through the moment contribution of the additional tensile steel. The 37.5 mm enlargement on the left and right side of the original



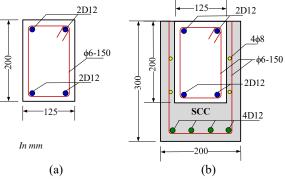


Fig. 1. Details of (a) CB and (b) SB

The enlarged section was constructed using SCC. This became a necessity due to the limitation in casting space, measuring only 37.5 mm at each side of the section, whereas the bottom part that had to be filled was substantially larger, measuring 100 mm in depth. The very narrow spacing between the reinforcing steel bars also made the production of a well-compacted enlarged section a challenge. The solution was to use a very high flowable SCC. The flowability of SCC was measured by the slump flow method, and an average measurement of 650 mm as shown in Fig. 2 was obtained. In accordance with the ACI 237R code, a minimum of 600 mm is mandated for a concrete mix designated as SCC. The average 28-day compressive strength of three SCC cylinders was 23.9 MPa, which was slightly higher than the CB concrete strength.

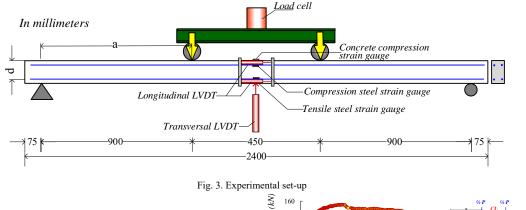


Fig. 2. SCC flowability measurement

IV. Experimental Set-up

To observe the specimen's flexural behavior, both the specimens were subjected to a two-point loading system with a 450 mm load-to-load distance. This simply supported set-up was favored to ensure a state of pure-flexure in between the lines of loading. The load distance to the effective section depth ratio a/d was designed to a minimum of 3, to minimize the shear response within the element. The supports were located at a distance of 75 mm from the far ends of the beam. The load was induced, and controlled by a hydraulic jack producing an

increment loading rate of 2.00 kN /minute. The load response was recorded by a load cell. Five LVDTs were utilized, one to measure the vertical displacement at midspan and two pairs of LVDTs located longitudinally on each face at mid-span to measure the relative displacement in the compression and tension zone (Fig. 3). The horizontal average strain could further be calculated from the comparative displacement between the two opposite LVDTs, divided by their distance. The curvature was determined as the horizontal average strain ratio to the distance of the horizontal LVDTs in the compression and tension zone (Fig. 4). Strain gauges were attached on the extreme compression concrete fibers and the reinforcing bars to record the strain. All devices were connected to a data logger.



V. Analysis and Discussion

V.1. Load-carrying capacity behavior

The test specimens CB and SB were tested monotonically up till failure. In Fig. 4 the load– displacement relationships at mid-span are shown. The SB specimen differs significantly from CB in terms of the ultimate loading capacity, initial stiffness and ductility behavior. The ultimate load of SB was measured to be 145 kN, compared to the 26 kN that could be carried by CB. A 5.6 times higher capacity is reached for a depth ratio of 1.5 and a tensile reinforcement ratio increase of 0.002.

The capacity increase is a contribution of the additional tensile steel reinforcement, the 1.6 concrete compression-width-ratio enlargement, and the shifting of the neutral axis downwards. Secondary points that could influence the moment capacity are the presence of longitudinal steel bars that, to a degree, subsidized the tensile capacity to the member, since the neutral axis fell above the two rows of longitudinal steel bars. The stirrups in the enlarged section provided confinement to the compression zone of the member, while on the other hand this confinement also postponed the delaminating process in the interface to some extent. The span-todepth ratio of the enlarged member also has an impact on the enhancement behavior. To investigate the contribution of these factors, a theoretical simulation was conducted, the results of which are shown in Table 1.

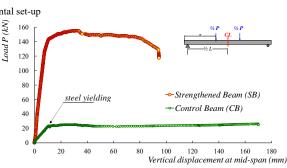
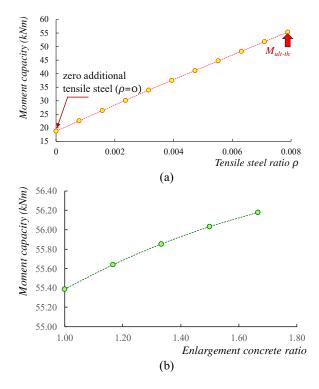


Fig. 4. Load-displacement reponses of CB and SB

1	Experiment.	I ABLE AL AND AN	2 I ALYTICAL RESU	LTS
Specimen	M _{ult-exp} (kNm)	M _{ult-th} (kNm)	Deviation ratio <mark>to</mark> experiment	Neutral axis to the compression fibers (mm)
CB	11.8	12.1	0.03	34
SB	69.8	55.3	-0.21	37

TADLET

The additional stirrup had a confining effect on the concrete [20]-[24]; the analysis was based on the assumption of a 20% increase of compression strength in the compression area, especially since the stirrups were extending into the extreme concrete fibers in compression. This was proven to be effective for the case of confinement of the flexural element [17]. To study the contribution of the additional steel reinforcement, the moment capacity as a function of a variation in steel tensile ratio p was determined and is shown in Fig. 5 (a).



Figs. 5. Influence of (a) reinforcement ratio and (b) concrete strength ratio

The case with zero additional reinforcement in the extended section resulted in a moment capacity of 18.8 kNm. Since the original CB section had a theoretical moment capacity of 12.1 kNm, the contribution of the enlarged section was 6.7 kNm, responsible for only 12% of the capacity enhancement. The concrete enlargement had little effect on the behavior of the overall strengthened beam. This finding underlined that the supplementary tensile reinforcement contributes the most to the increase in performance. It can also be concluded from the pattern of reinforcement ratio that the increase effect follows a straight line.

Fig. 5 (b) illustrates the provision of concrete strengthening to the capacity of the beam. It is shown that the enhancement pattern followed a concave trajectory influenced by the non-linear behavior of the concrete. The contribution of the increase of concrete compression strength to the capacity of the member was diminishing, and a concrete strength of 50 MPa resulted in only a 1.4% improvement in the load-carrying capacity for the member.

V.2. Moment-curvature and cracking pattern

Fig. 6 presents the moment–curvature behavior of the beams.

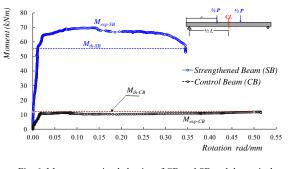
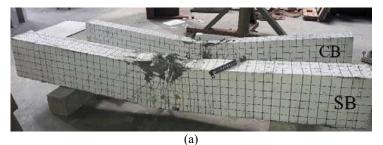
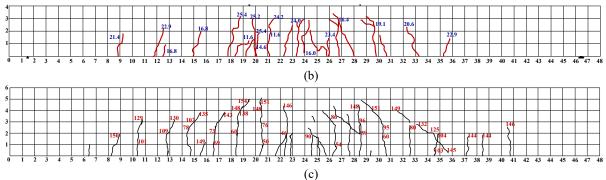


Fig. 6. Moment-rotation behavior of CB and SB and theoretical capacity

The curves present a similar pattern to the loaddisplacement relationships. The SB specimen has an almost zero curvature at early loading stages, underlining the very high stiffness of the member. It can also be demonstrated that in the elastic range, the stiffness of specimen SB is 5.4 times higher than CB. The ultimate curvature, however, is only 0.7 for CB. The origin of this divergence is influenced by the span-to-depth ratio (a/d), and the effective depth of the SB member is 50% higher than that of CB due to section enlargement. Tensile steel yielding of specimens CB and SB was found at curvatures of 0.016615 rad/mm and 0.016615 rad/mm, respectively.

Fig. 7 (a) shows the crack pattern of both the specimens. Crushing of concrete in the compression zone is clearly seen. To evaluate the disparity in cracking modes between CB and SB, a graphical representation is presented in Figs. 7 (b) and 7 (c).





Figs. 7. (a) Cracking pattern of CB and SB (b) Graphical presentation of CB (c) Graphical presentation of SB

The cracks were marked in the order of the loading sequence under which the cracks appear. Beam CB underwent the first cracking at very low loading levels as small as 12 kN. The cracks increased in number, and propagated vertically towards the neutral axis of the beam. Beam SB experienced the first cracks at a much higher load level. The recorded load was measured to be 54 kN, and horizontal expansion as well as vertical crack propagation occurred almost simultaneously. Examining the crack trajectory, it can be seen that beam SB exhibited extended flexure–shear cracks in the line of applied loads, while beam CB has an unmistakable flexure failure behavior. In changing the section's depthto-width ratio, the failure mode shifted away from the flexure behavior [25].

VI. Conclusion

The method of capacity enhancement using concrete section enlargement has proven to be very effective in increasing the moment-carrying capacity and stiffness of the beam. The method is less expensive than strengthening using fiber-reinforced plastics or steel, and the debonding phenomenon can be controlled. However, the ultimate ductility of the newly obtained member reduced significantly.

Rational analysis of both sections revealed that, even though the effect of confinement in the compression zone and the contribution of longitudinal reinforcement were accounted for, other factors, yet to be determined, resulted in a less accurate prediction of the SB specimen's ultimate moment capacity.

Further evaluation of the contribution of the additional reinforcing steel disclosed that the increase in capacity was dominated by this steel, while the stiffness improvement was a provision of the concrete. The rate of capacity increase as a function of the reinforcement ratio followed a linear path, while the influence of the concrete strength ratio followed a quadratic path, designated by the characteristics of the non-linear concrete behavior. The use of high-strength concrete was proven to be insignificant and contributed only very little to the moment capacity of a member. This strengthening method has the potential to alter the failure mode of the beam, shown from the deviations in cracking patterns between CB and SB. The method described in this study is only effective for positive bending moments. Contradictory to strengthening with fibers, this method cannot easily be applied at nearbeam-column areas since it will create a physical change to the inhabited space of a building. The response of this strengthening technique is also the subject of further investigation into the combination of high shear stresses with high flexural stresses, since the two-point loading system creates a pure flexure state between the line of loads.

Acknowledgements

The authors express their gratitude to the Dean and the Department Head of the Civil Engineering Department, Engineering Faculty, Diponegoro University for providing the DIPA funding that made this research work possible.

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Chung-Chan Hung obtained his Ph.D. from the University of Michigan, Ann Arbor, USA and is an active member and editor of the ASCE Journal of Structural Engineering. He is also Chair of the Committee on International and Cross-strait Affairs for Taiwan Concrete Institute. Prof. Hung research is in the field of durable and sustainable concrete

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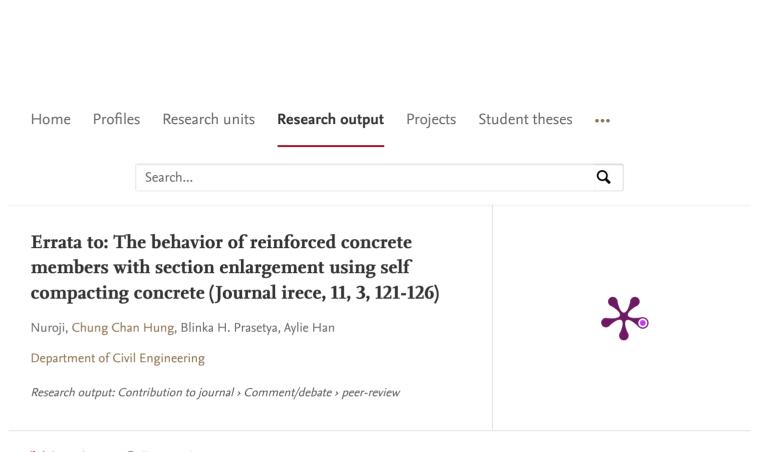


Aylie Han was born in Semarang-Indonesia. She completed her doctoral degree in Structural Engineering at Diponegoro University in a join research with the National University of Singapore and North Carolina State University (USA). Currently a professor in civil engineering at the Diponegoro University, Semarang-Indonesia. Her research

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LAMPIRAN B

Permohonan maaf dari penerbit



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Abstract

The additional stirrup had a confining effect on the concrete [20]-[24]; the analysis was based on the assumption of a 20% increase of compression strength in the compression area, especially since the stirrups were extending into the extreme concrete fibers in compression." Many apologies to the authors and to our readers for this mistake.

Original language	English
Pages (from-to)	284
Number of pages	1
Journal	International Review of Civil Engineering
Volume	12
Issue number	4
Publication status	Published - 2021

All Science Journal Classification (ASJC) codes

Computational Mechanics	Civil and Structural Engineering	Architecture	Building and Construction
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Enlargement	Compression
Mathematics	Mathematics
Reinforced concrete	Concretes
Engineering & Materials Science	Engineering & Materials Science
Compaction	Fibers
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Section Enlargement Strengthening of Reinforced Concrete Beam by Using Self-Compacting Concrete

Nuroji^{1*}, Chung-Chan Hung², Blinka H. Prasetya³, Aylie Han¹

Abstract – This paper presents the experimental results of section enlargement effects on prismatic reinforced concrete members. 125 by 200 mm reinforced concrete members with a compressive strength of 20.3 MPa reinforced with D12 steel bars having a yield stress of 335 MPa situated in the tension and compression area, were produced. Two specimens were prepared, the first functioning as the control element and designated as the control beam (CB). The second strengthened with a section enlargement using self-compacting concrete (SCC) marked as the strengthened beam (SB). The SCC had a 28-day compressive strength of 23.9 MPa. The dimensions of the enlarged beam were 200 by 300 mm. The two specimens CB and SB were tested with a two-point loading system. Based on the tests data, the load-displacement and momentcurvature relationships characterizing the beams were generated. From the results it was concluded that the enlargement affected the load-carrying capacity and stiffness positively. The SB member had a six times higher moment capacity, while the stiffness performance was enhanced seven times when compared to the CB specimen. On the other hand, it was also demonstrated that the ductility of the SB decreased as a consequence of the increase in span-to-depth ratio. The study was expanded based on the rational analyses to evaluate the influence of the additional tensile steel and concrete strength ratio of the enlarged section. Copyright © 2010 Praise Worthy Prize S.r.l. - All rights reserved.

Keywords: Flexural member, Concrete beam, Section-enlargement, Self-compacting-concrete, External strengthening

Nomenclature

distance of vertical load to the supports in mm
effective depth of the section in mm
Cylindrical concrete strength in MPa
Steel yield stress in MPa
Ultimate steel yield strength in MPa
American Concrete Institute
Control beam
Deformed steel bar diameter in mm
Experimental ultimate moment in kN-m
Theoretical ultimate moment in kN-m
Strengthened beam
Self-compacting concrete
Fiber-reinforced polymers
Linear vertical displacement transducer
Tensile steel ratio to concrete

I. Introduction

Structural strengthening is customarily aimed to fulfil the structure's capacity requirements originating from changes in code, increase in service load demands, or functional alterations of the structure [1]-[3]. Additional justifications include inappropriate or inaccurate design, deviations during the construction process, and structural damage caused by natural disaster or hazards such as fires. A widely used strengthening technique involves superimposing external reinforcement, namely steel plates or fiber-reinforced polymers (FRP) at the tension zone surface of the member, to increase the capacity and stiffness of the structure's element [4]-[9].

While external reinforcement is relatively easy and proven to be effective, researchers have reported cases of debonding and delaminating in the interface between the external reinforcing component and the concrete [10]-[15]. Other statements highlighted the presence of shear failure in the longitudinal direction and shifting from the flexural to the flexure-shear mode of failure. This will further affect the ductility behavior of the member [11], [16], [1], [17]. Further, the possibility of an alteration from under-reinforced to over-reinforced behavior should be accounted for. The above-mentioned factors could lead to the premature collapse of the member, before the targeted load-carrying capacity is reached. The use of section enlargement has many advantages when compared to the use of steel plates and FRP, since a better compatibility is achieved, while increased stiffness is guaranteed. This research focuses on strengthening by section enlargement to enhance the flexural capacity of reinforced concrete members.

II. Outline and Research Review

The research work was based on experimental tests on strengthened beams. A detailed description of material properties and section dimensions were outlined, and interesting issues concerning the use of self-compaction concrete were highlighted. Then, the set-up of the experimental tests and the loading sequences and details of the precision apparatus that were utilized to evaluate the behavior of the member, were explained.

Data evaluation was distinguished into analyses of the load-displacement responses, the moment-curvature behavior, the failure mode and crack propagation pattern. Since multiple factors contributed to the observed behavior deviation, a numerical simulation to assess each influence was conducted.

The conclusion summarizes the observed facts, and sheds a light on the positive and negative aspects of this strengthening system.

III. Research Methodology

Two perfectly identical 125 by 200 mm reinforced concrete beams with a length of 2.40 meters were cast, namely the control beam (CB) and the strengthened beam (SB). The latter was prepared for further treatment using self-compacting concrete (SCC) to generate the external reinforcement [18], [19]. An average cylindrical concrete strength f_c of 20.3 MPa was obtained from five test cylinders, cast during the process and tested at the age of 56 days. This concrete age difference with the SCC was to simulate the actual condition in the field, where the enlargement part is cast at a later stage.

The steel reinforcement bars were tested. The primary reinforcement D12 had a yield stress f_y of 335 MPa and an ultimate strength of 497 MPa. The stirrups were placed 150 mm apart and had a diameter of 6 mm. The yield stress and ultimate strength were measured to be 363 MPa and 535 MPa respectively.

All specimens were kept moist for 28 days to ensure that no micro-cracks developed in the member. The SB specimen was then strengthened by enlarging the section and placement of the additional longitudinal reinforcing bars. Supplementary shear reinforcement had to be added to ensure that the failure mode remained in flexure. The stirrups were located parallel to the original stirrups and had the same diameter and spacing as the original configuration. To achieve stability within the core and to create a confined area to help prevent debonding, two 8 mm steel bars were placed longitudinally, on the transversal side of the enlarged section, as can be seen in Fig 1. These bars had a yield stress f_y and ultimate strength f_u of 362 MPa and 518 MPa respectively. The CB specimen remained in its original state.

The section enlargement of the tensile area was mainly to improve the stiffness of the member and to enlarge the moment capacity through the moment contribution of the additional tensile steel. The 37.5 mm enlargement on the left and right side of the original member was mainly to accommodate the process of casting, and to house the secondary shear reinforcements.

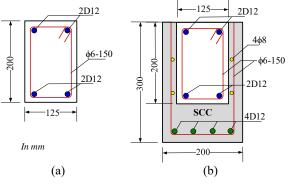


Fig. 1. Details of (a) CB and (b) SB

The enlarged section was constructed using SCC. This became a necessity due to the limitation in casting space, measuring only 37.5 mm at each side of the section, whereas the bottom part that had to be filled was substantially larger, measuring 100 mm in depth. The very narrow spacing between the reinforcing steel bars also made the production of a well-compacted enlarged section a challenge. The solution was to use a very high flowable SCC. The flowability of SCC was measured by the slump flow method, and an average measurement of 650 mm as shown in Fig. 2 was obtained. In accordance with the ACI 237R code, a minimum of 600 mm is mandated for a concrete mix designated as SCC. The average 28-day compressive strength of three SCC cylinders was 23.9 MPa, which was slightly higher than the CB concrete strength.

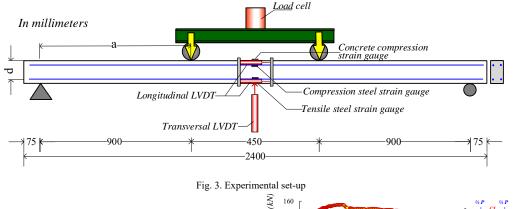


Fig. 2. SCC flowability measurement

IV. Experimental Set-up

To observe the specimen's flexural behavior, both the specimens were subjected to a two-point loading system with a 450 mm load-to-load distance. This simply supported set-up was favored to ensure a state of pure-flexure in between the lines of loading. The load distance to the effective section depth ratio a/d was designed to a minimum of 3, to minimize the shear response within the element. The supports were located at a distance of 75 mm from the far ends of the beam. The load was induced, and controlled by a hydraulic jack producing an

increment loading rate of 2.00 kN /minute. The load response was recorded by a load cell. Five LVDTs were utilized, one to measure the vertical displacement at midspan and two pairs of LVDTs located longitudinally on each face at mid-span to measure the relative displacement in the compression and tension zone (Fig. 3). The horizontal average strain could further be calculated from the comparative displacement between the two opposite LVDTs, divided by their distance. The curvature was determined as the horizontal average strain ratio to the distance of the horizontal LVDTs in the compression and tension zone (Fig. 4). Strain gauges were attached on the extreme compression concrete fibers and the reinforcing bars to record the strain. All devices were connected to a data logger.



V. Analysis and Discussion

V.1. Load-carrying capacity behavior

The test specimens CB and SB were tested monotonically up till failure. In Fig. 4 the load– displacement relationships at mid-span are shown. The SB specimen differs significantly from CB in terms of the ultimate loading capacity, initial stiffness and ductility behavior. The ultimate load of SB was measured to be 145 kN, compared to the 26 kN that could be carried by CB. A 5.6 times higher capacity is reached for a depth ratio of 1.5 and a tensile reinforcement ratio increase of 0.002.

The capacity increase is a contribution of the additional tensile steel reinforcement, the 1.6 concrete compression-width-ratio enlargement, and the shifting of the neutral axis downwards. Secondary points that could influence the moment capacity are the presence of longitudinal steel bars that, to a degree, subsidized the tensile capacity to the member, since the neutral axis fell above the two rows of longitudinal steel bars. The stirrups in the enlarged section provided confinement to the compression zone of the member, while on the other hand this confinement also postponed the delaminating process in the interface to some extent. The span-todepth ratio of the enlarged member also has an impact on the enhancement behavior. To investigate the contribution of these factors, a theoretical simulation was conducted, the results of which are shown in Table 1.

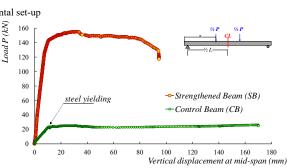
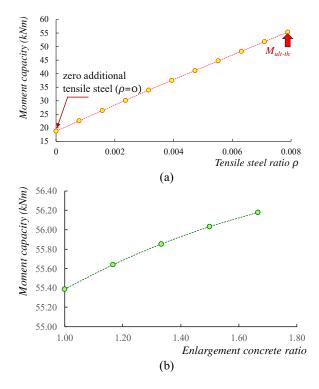


Fig. 4. Load-displacement reponses of CB and SB

		TABL	51	
]	Experiment.	AL AND AN	ALYTICAL RESU	LTS
Specimen	M _{ult-exp} (kNm)	M _{ult-th} (kNm)	Deviation ratio to experiment	Neutral axis to the compression fibers (mm)
CB	11.8	12.1	0.03	34
SB	69.8	55.3	-0.21	37

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The additional stirrup had a confining effect on the concrete [20]-[24]; the analysis was based on the assumption of a 20% increase of compression strength in the compression area, especially since the stirrups were extending into the extreme concrete fibers in compression. This was proven to be effective for the case of confinement of the flexural element [17]. To study the contribution of the additional steel reinforcement, the moment capacity as a function of a variation in steel tensile ratio ρ was determined and is shown in Fig. 5 (a).



Figs. 5. Influence of (a) reinforcement ratio and (b) concrete strength ratio

The case with zero additional reinforcement in the extended section resulted in a moment capacity of 18.8 kNm. Since the original CB section had a theoretical moment capacity of 12.1 kNm, the contribution of the enlarged section was 6.7 kNm, responsible for only 12% of the capacity enhancement. The concrete enlargement had little effect on the behavior of the overall strengthened beam. This finding underlined that the supplementary tensile reinforcement contributes the most to the increase in performance. It can also be concluded from the pattern of reinforcement ratio that the increase effect follows a straight line.

Fig. 5 (b) illustrates the provision of concrete strengthening to the capacity of the beam. It is shown that the enhancement pattern followed a concave trajectory influenced by the non-linear behavior of the concrete. The contribution of the increase of concrete compression strength to the capacity of the member was diminishing, and a concrete strength of 50 MPa resulted in only a 1.4% improvement in the load-carrying capacity for the member.

V.2. Moment-curvature and cracking pattern

Fig. 6 presents the moment–curvature behavior of the beams.

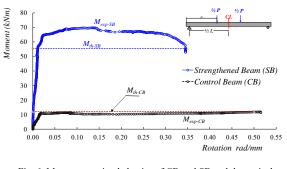
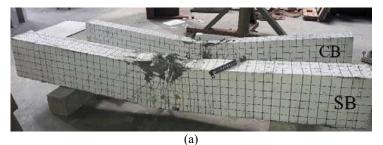
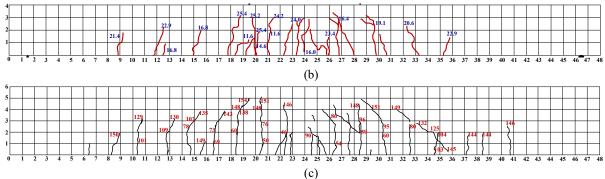


Fig. 6. Moment-rotation behavior of CB and SB and theoretical capacity

The curves present a similar pattern to the loaddisplacement relationships. The SB specimen has an almost zero curvature at early loading stages, underlining the very high stiffness of the member. It can also be demonstrated that in the elastic range, the stiffness of specimen SB is 5.4 times higher than CB. The ultimate curvature, however, is only 0.7 for CB. The origin of this divergence is influenced by the span-to-depth ratio (a/d), and the effective depth of the SB member is 50% higher than that of CB due to section enlargement. Tensile steel yielding of specimens CB and SB was found at curvatures of 0.016615 rad/mm and 0.016615 rad/mm, respectively.

Fig. 7 (a) shows the crack pattern of both the specimens. Crushing of concrete in the compression zone is clearly seen. To evaluate the disparity in cracking modes between CB and SB, a graphical representation is presented in Figs. 7 (b) and 7 (c).





Figs. 7. (a) Cracking pattern of CB and SB (b) Graphical presentation of CB (c) Graphical presentation of SB

The cracks were marked in the order of the loading sequence under which the cracks appear. Beam CB underwent the first cracking at very low loading levels as small as 12 kN. The cracks increased in number, and propagated vertically towards the neutral axis of the beam. Beam SB experienced the first cracks at a much higher load level. The recorded load was measured to be 54 kN, and horizontal expansion as well as vertical crack propagation occurred almost simultaneously. Examining the crack trajectory, it can be seen that beam SB exhibited extended flexure–shear cracks in the line of applied loads, while beam CB has an unmistakable flexure failure behavior. In changing the section's depth-to-width ratio, the failure mode shifted away from the flexure behavior [25].

VI. Conclusion

The method of capacity enhancement using concrete section enlargement has proven to be very effective in increasing the moment-carrying capacity and stiffness of the beam. The method is less expensive than strengthening using fiber-reinforced plastics or steel, and the debonding phenomenon can be controlled. However, the ultimate ductility of the newly obtained member reduced significantly.

Rational analysis of both sections revealed that, even though the effect of confinement in the compression zone and the contribution of longitudinal reinforcement were accounted for, other factors, yet to be determined, resulted in a less accurate prediction of the SB specimen's ultimate moment capacity.

Further evaluation of the contribution of the additional reinforcing steel disclosed that the increase in capacity was dominated by this steel, while the stiffness improvement was a provision of the concrete. The rate of capacity increase as a function of the reinforcement ratio followed a linear path, while the influence of the concrete strength ratio followed a quadratic path, designated by the characteristics of the non-linear concrete behavior. The use of high-strength concrete was proven to be insignificant and contributed only very little to the moment capacity of a member. This strengthening method has the potential to alter the failure mode of the beam, shown from the deviations in cracking patterns between CB and SB. The method described in this study is only effective for positive bending moments. Contradictory to strengthening with fibers, this method cannot easily be applied at nearbeam-column areas since it will create a physical change to the inhabited space of a building. The response of this strengthening technique is also the subject of further investigation into the combination of high shear stresses with high flexural stresses, since the two-point loading system creates a pure flexure state between the line of loads.

Acknowledgements

The authors express their gratitude to the Dean and the Department Head of the Civil Engineering Department, Engineering Faculty, Diponegoro University for providing the DIPA funding that made this research work possible.

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Abstract

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🍘 Lorenzo Bardella

We are interested in sandwich beams whose skin may be thick (as defined by H. G. Allen) and whose core stiffness along the sandwich longitudinal axis may be large enough to influence the deflection (that is, we also account for nonantiplane sandwiches), whereas the core

$$f(\mathbf{x}) = \underbrace{-\frac{E_{s}\partial t^{2}}{6}\phi_{s}'(\mathbf{x}) - \frac{E_{s}\partial t^{2}}{2}\left[c\phi_{c}'(\mathbf{x}) + i\phi_{s}'(\mathbf{x})\right]}_{\mathbf{M}(c)} \\ \underbrace{-\frac{E_{s}btc}{2}\left[c\phi_{c}'(\mathbf{x}) + i\phi_{s}'(\mathbf{x})\right] - \frac{E_{c}bc^{3}}{12}\phi_{c}'(\mathbf{x})}_{\mathbf{M}_{c}(\mathbf{x})}$$
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rrors were also introduced into Eq. 1, with one of the terms and one exponent in a denominator being typeset e corrected equation is

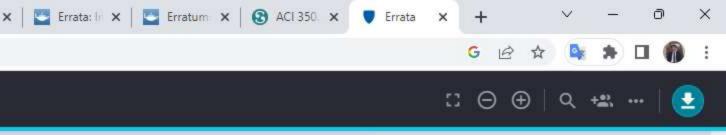
$$\begin{split} f(\xi) &= \frac{24C_0}{k^4} \left[\frac{e^{-k} - 1}{1 - e^{-2k}} e^{k(\xi - 1)} - \frac{1}{2} (\coth k - \operatorname{csch} k + 1) e^{-k\xi} \right] \\ &+ C_0 \xi^4 - 2C_0 \xi^3 + \frac{12C_0}{k^2} \xi^2 + C_0 \Big(1 - \frac{12}{k^2} \Big) \xi + \frac{24C_0}{k^4} \end{split}$$

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$$\begin{split} \phi(\xi) &= -\frac{\beta_1 \alpha_2}{\beta_2 \alpha_1 L^3} \frac{d^3 f(\xi)}{d\xi^3} + \frac{\beta_1 \beta_3 - \beta_2^2}{\alpha_1 \beta_2 L} \frac{d^2 f(\xi)}{d\xi}, \quad \psi(\xi) &= -\frac{1}{L^3} \frac{d^3 f(\xi)}{d\xi^3} \\ v(\xi) &= \frac{\alpha_2}{\beta_2 L^4} \frac{d^4 f(\xi)}{d\xi^4} - \left(\beta_3 + \beta_1 \frac{\alpha_2}{\alpha_1}\right) \frac{1}{\beta_2 L^2} \frac{d^2 f(\xi)}{d\xi^2} + \frac{\beta_1 \beta_3 - \beta_2^2}{\alpha_1 \beta_2} f(\xi) \\ \beta_2 &= -\int_A G(y) \frac{dw(y)}{dy} \, d\Lambda \end{split}$$

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Structural Engineering		0		0.5% 1%	Si k = 2.0 (2) 1.10 × 10 ⁻¹ 2.83 × 10 ⁻¹	TABLE 7. Annual imulated Ground Mot $k = 2.38$ (3) 2.29 × 10 ⁻¹ 4.89 × 10 ⁻¹	tion k = (4 (a) ISD 8.45 2.03
ARTICLE Errata View article pag	ge		2 <u></u>	2% Bil→ 5% Bil→ 0.5%	5.54 × 10 ⁻¹ 4.87 × 10 ⁻¹ 7.37 × 10 ⁻⁴ 5.71 × 10 ⁻⁴	7.11×10^{-1} 6.11×10^{-1} 6.49×10^{-1} 4.80×10^{-1} 1.17×10^{-1} 1.17×10^{-1} 1.17×10^{-1}	(b) RD.
99 CITE https://doi.org/10).1061/(ASCE)0733-9445(1999)125:11(1354) [2]		_	2%6 Bil→ 5%6 Bil→	Ē	2.81 × 10 ⁻³ 2.17 × 10 ⁻³ 3.38 × 10 ⁻⁴ 1.90 × 10 ⁻⁴	
Publisher ISSN	American Society of Civil Engineers 0733-9445						
eISSN Print Pages	1943-541X November 1999 1354 - 1354						



TA

mes with Welded Connections: II by Jianlin Song and Bruce 84, the following correction should be made.

ble is shown here.

of Failure of Building C

3.5)	Records—k = 2.38 (5)	Eq. (10)—k = 2.38 (6)
1	L. 10.005	nin esters
10-1	2.99×10^{-1}	2.67 × 10 ⁻⁴
10	8.09×10^{-3}	5.05×10^{-3}
10-2	1.17×10^{-2}	7.14×10^{-1}
10 0	8.51×10^{-5}	6.12×10^{-1}
10-+	1.09×10^{-3}	6.49 × 10 ⁻⁴
10 *	8.31 × 10 ⁻⁴	4.80×10^{-4}
	9.93 × 10 ⁻²	(1 <u></u> 2)
-	1.65×10^{-2}	
<u>_</u>	1.68 × 10	
-	9.48×10^{-4}	0.000
-	4.98×10^{-4}	_
2	2.53×10^{-4}	· · · · · · · · · · · · · · · · · · ·